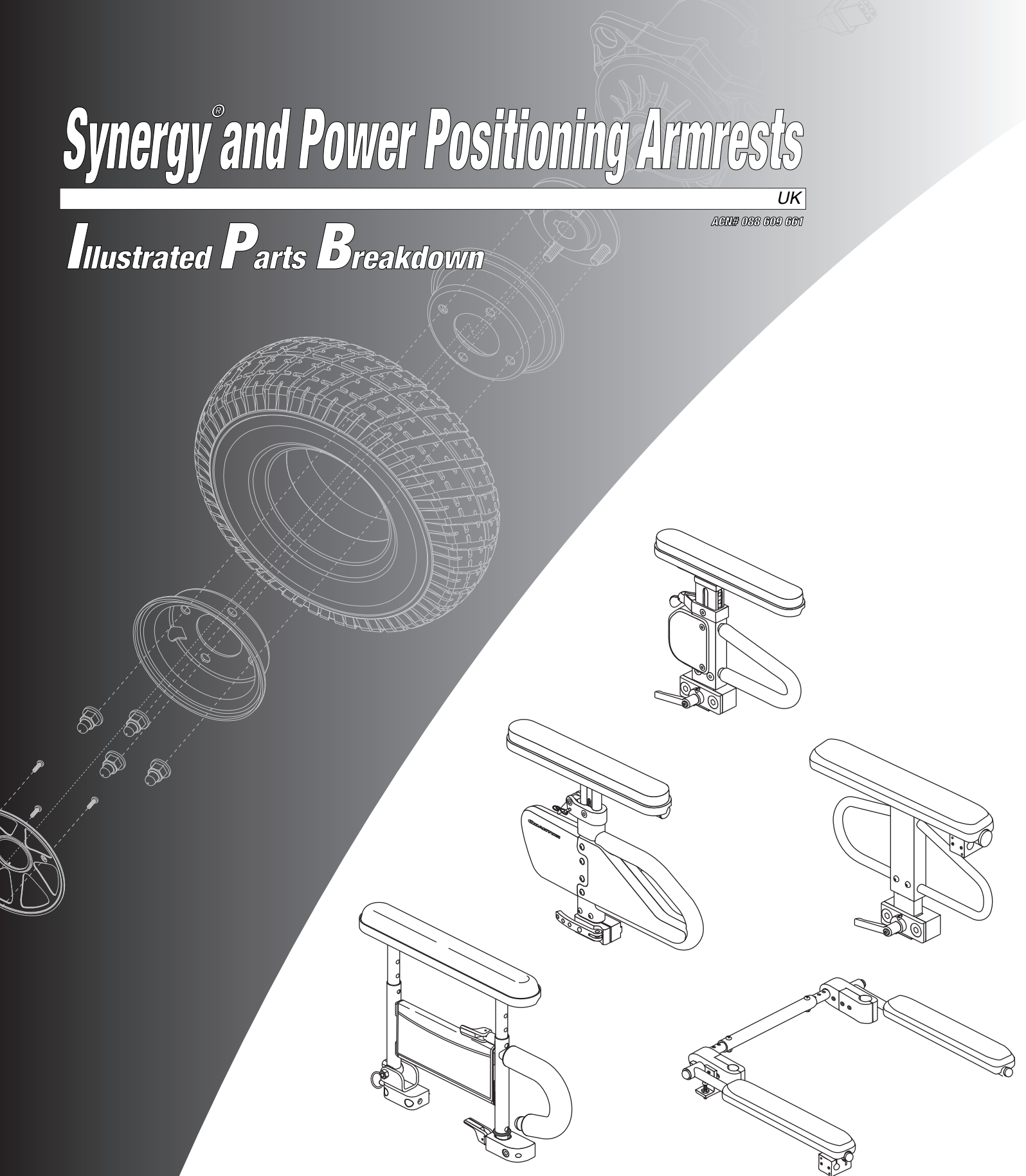


Synergy[®] and Power Positioning Armrests

UK

AGM# 088 609 661

Illustrated **P**arts **B**reakdown



QUANTUM[®]

REHAB

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Your new Pride® Illustrated Parts Breakdown (IPB) Manual has been compiled from the latest product information available at the time of publication. Pride® Mobility Products reserves the right to make changes and updates to this manual and to the product(s) it represents. Any changes, updates, or improvements to the product(s) may result in slight differences between this manual and the product you purchased.

An IPB is an illustrated parts listing of all product components which have maintenance significance. IPB's utilize "exploded" drawings to detail the individual components for each assembly and an itemized list of reference numbers, part numbers, descriptions, and quantities per assembly. Some parts may be included in an assembly but may not be available for purchase separately. Refer to the parts list to locate the part numbers for assemblies and components for ordering what you need.

To achieve proper identification and relationship of detail parts and next higher assemblies, parts listings are presented in a convenient alphanumeric reference system. Reference numbers for parent assemblies identify one part number that can be used to order all of the components listed within it. Components of an assembly will have the same alpha character as its parent assembly.

- For example, the parent assembly part number using reference number of A1 — A4 is the only number you need to place an order for parts with references of A1, A2, A3, and A4. Instead of ordering 4 separate parts, use the parent assembly part number to get the complete assembly.

Master assembly part numbers have reference numbers that include several subassemblies. By ordering parts using master assembly part numbers, you can save a lot of time and reduce the chance for error.

- For example, A1 — G10, a master assembly reference number, includes all components of assemblies A, B, C, D, E, F, and G. Use caution when ordering assemblies. Check to see if a master assembly part number exists for the components that you need. If an entire master assembly is not needed, then the individual assembly part number (i.e. for reference number G1 — G10) will be sufficient to use for ordering.

Asterisks (*) and NOTES are used throughout this service manual to point out important information regarding assembly structure and contents.

- For example, in some illustrations, only the left OR right side is shown. In other drawings, only the front OR back is depicted. The part numbers for ALL components are listed. An asterisk will also be used to indicate which components are not illustrated. Illustrated items without callouts are shown for assembly purposes.

Updates to the contents of this IPB will be made on a regular basis. Providers may retrieve updates immediately upon their release by going to the Pride® Service Website. The web address is www.prideservice.com. We welcome any questions or comments regarding the new Pride® IPB Manual that you may have.

Thank you for choosing products from Pride® Mobility Products.

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Receiver Block

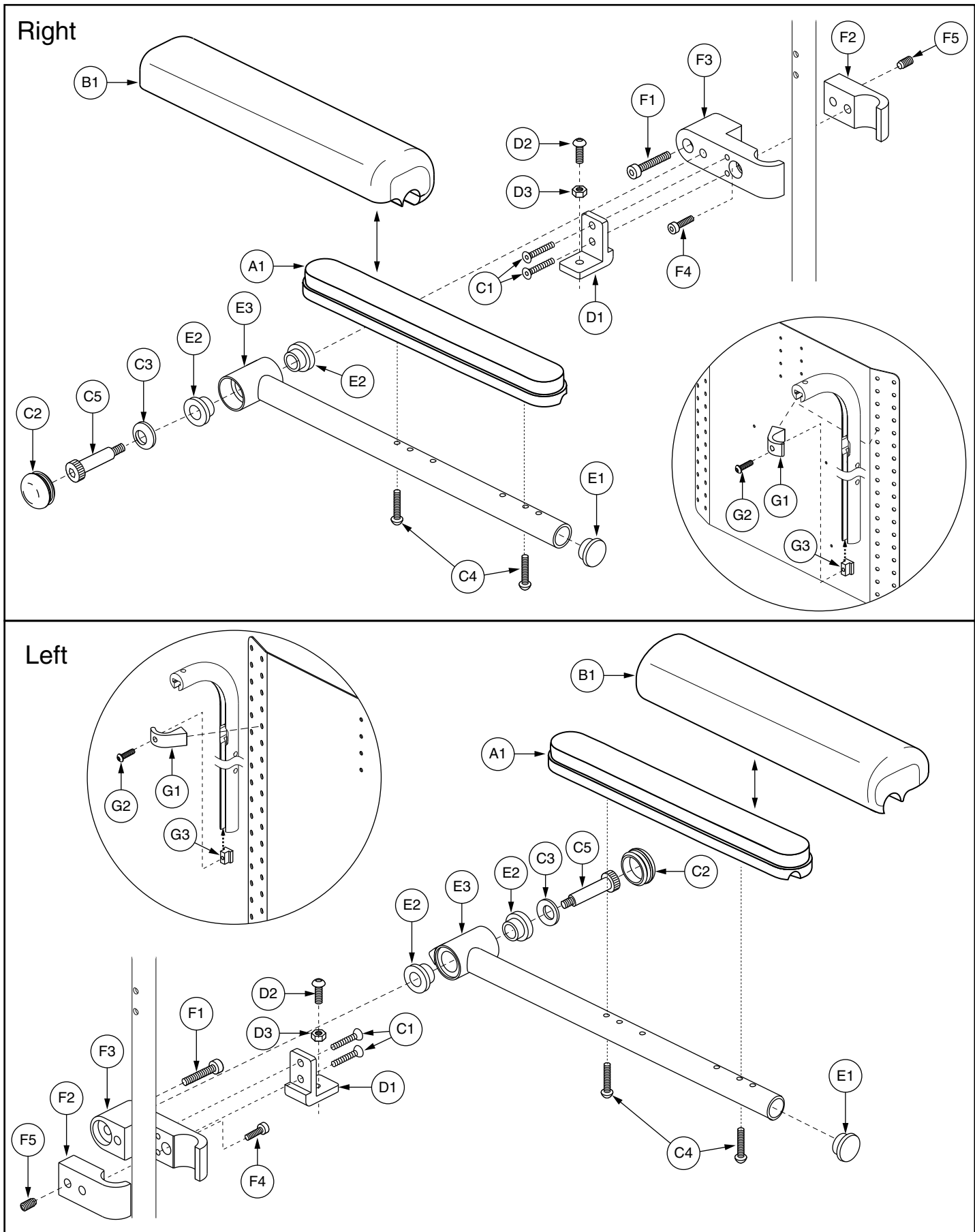
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I. Back Cane Mount, Flip-up — Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
*C1 — F5	FRMASMB7041	ARMREST,ASSY,FLIP-UP,DESK LENGTH,SYNERGY/VERSA TILT,RIGHT,TEXTURED	1
*C1 — F5	FRMASMB7040	ARMREST,ASSY,FLIP-UP,DESK LENGTH,SYNERGY/VERSA TILT,LEFT,TEXTURED	1
*C1 — G3	FRMASMB9212	ARMREST,ASSY,FLIP-UP,DESK LENGTH,SYNERGY SEAT/TRU-BALANCE TILT,W/SOLID BACK,RIGHT,TEXTURED	1
*C1 — G3	FRMASMB9211	ARMREST,ASSY,FLIP-UP,DESK LENGTH,SYNERGY SEAT/TRU-BALANCE TILT,W/SOLID BACK,LEFT,TEXTURED	1
C1	SCRSHFH1010	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75"	2
C2	PROECAP1029	END CAP,PLASTIC,1.25" DIA,FITS 11 GAUGE TUBE,RIBBED,C-1005-058	1
C3	WASWAVY1007	WASHER,BELLVILLE,0.50" ID X 1.00" OD X 0.035 TH X 0.065" H	1
C4	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
C5	BLTASHL1017	BOLT,SHOULDER,1/2" X 1.50"	1
D1 — D4	FRMASMB7042	ARMREST,ASSY,STOP BRACKET,FLIP-UP ARMREST,SYNERGY/VERSA TILT,TEXTURED	1
D1	DWR1600B093B	ARMREST,STOP BRACKET,FLIP-UP ARMS,VERSA/SYNERGY,TEXTURED,B-1600-093	1
D2	SCRASBH1030	SCREW,BHSCS,BLACK ZINC,5/16-24 X 1.00"	1
D3	NUTJAM1003	NUT, JAM,BLACK ZINC,5/16-24	1
E1 — E3	FRMASMB7044	ARMREST,ASSY,FLIP-UP,DESK LENGTH,SYNERGY/VERSA TILT,TEXTURED	1
E1	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	1
E2	BSHFLNG1010	BUSHING,FLANGE,BRONZE,0.500"ID X 0.750"OD X 0.500"TH,1.00"FOD X 0.125"FTH	2
E3	DWR1250D012B	ARMREST,PIVOT TUBE WELDMENT,DESK LENGTH,FLIP-UP, TEXTURED,D-1250-012	1
F1 — F5	FRMASMB7045	MOUNT BRACKET,ASSY,CLAMP,FLIP-UP ARMREST,SYNERGY/VERSA TILT,TEXTURED	1
F1	SCRALNH1017	SCREW, SHCS,ZINC,5/16-18 X 1.50"	1
F2	DWR1600B091B	MOUNT BRACKET,CLAMP INSERT,SYNERGY SEAT/TILT,TEXTURED,B-1600-091	1
F3	DWR1600B090B	MOUNT BRACKET,CLAMP,SYNERGY SEAT/TILT,TEXTURED,B-1600-090	1
F4	SCRALNH1026	SCREW,SHCS,3/8-16 X 1.00"	1
F5	SCRSETS1042	SCREW,SET,3/8-16 X 0.50",CUP POINT	1
G1	DWR1359C005	BACK PLATE BRACKET,T-SLOT,1",C-1359-005	2
G2	SCRASBH1148	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.500",GRADE 8,W/NYLON PATCH	2
G3	DWR1359B003	T-NUT,BLACK,1/4-20 X 0.563",0.50" TH,B-1359-003	2

Notes :

*C1 — F5

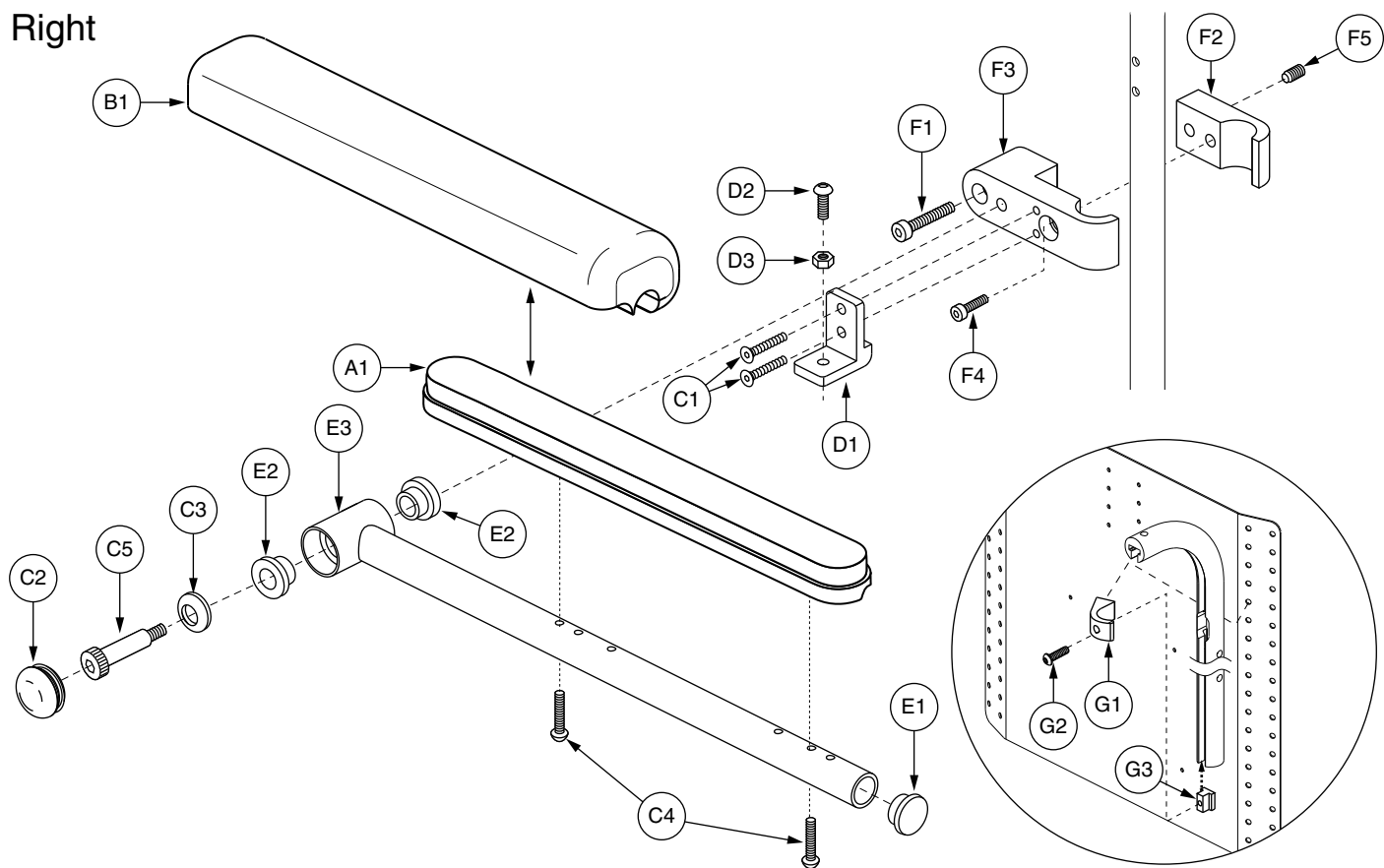
Both assemblies contain identical parts. There are left and right sides for assembly purposes.

*C1 — G3

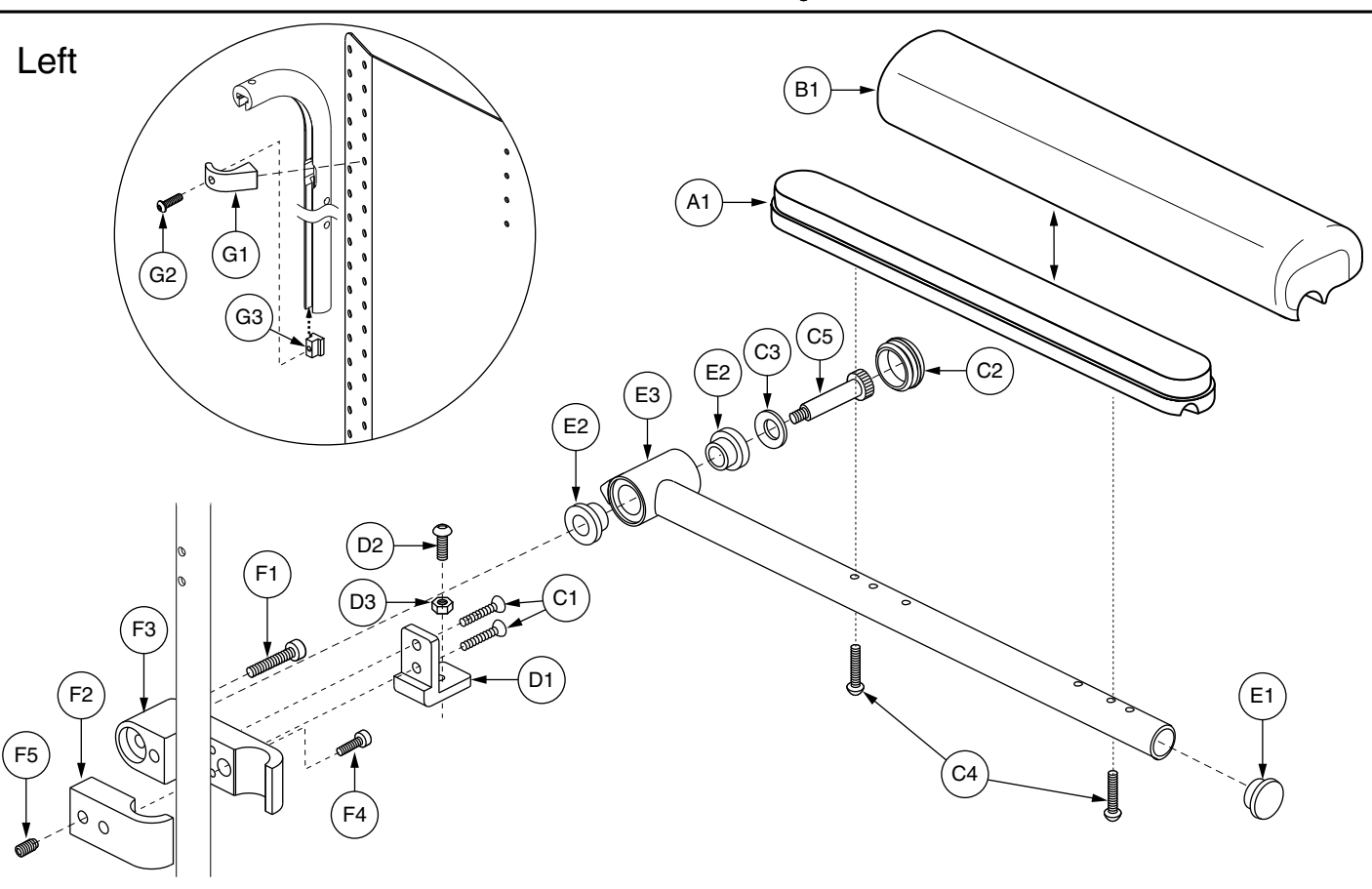
Both assemblies are used with Solid Back Plate configurations and contain identical parts. There are left and right sides for assembly purposes.

I. Back Cane Mounted, Flip-up — Full Length

Right



Left



I. Back Cane Mounted, Flip-up — Full Length

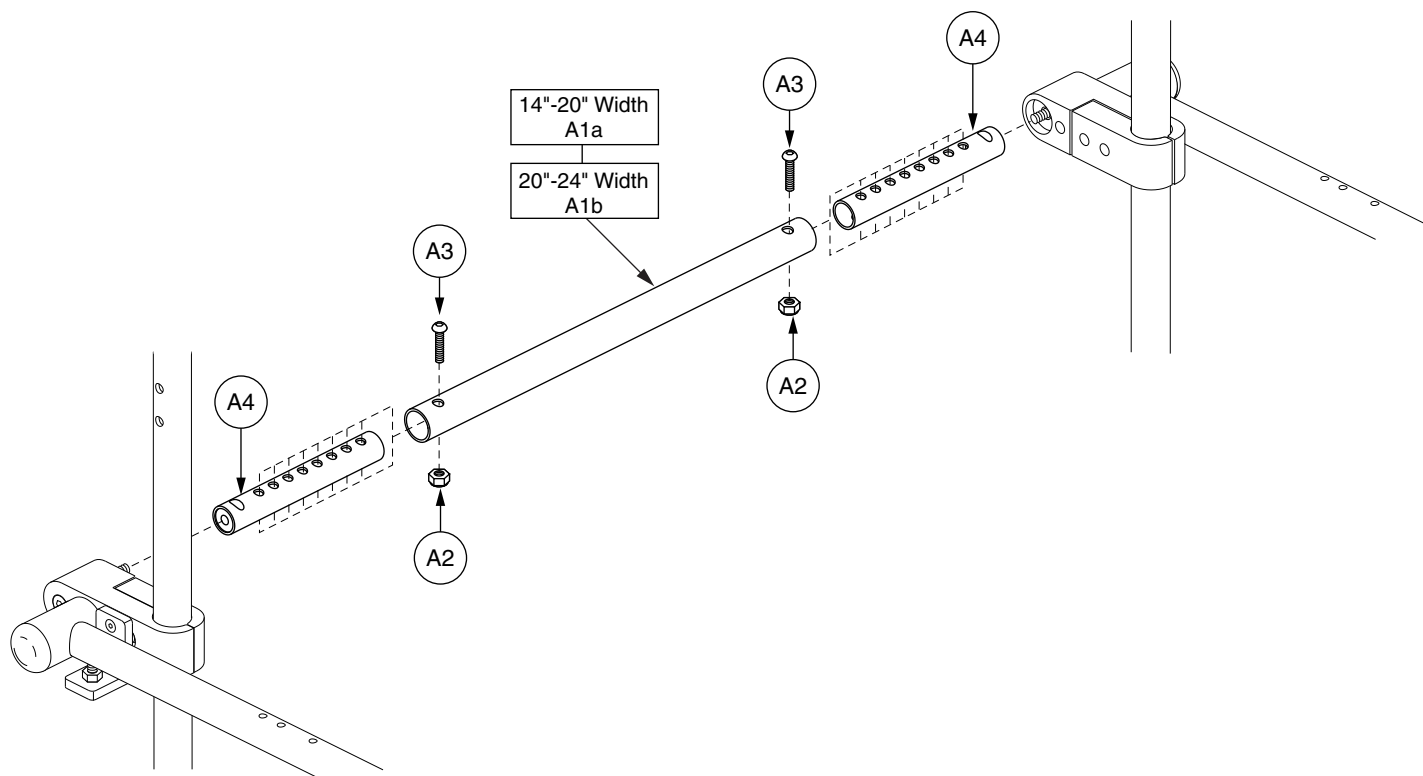
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
*C1 - F5	FRMASMB7039	ARMREST,ASSY,FLIP-UP,FULL LENGTH,SYNERGY/VERSA TILT,RIGHT,TEXTURED	1
*C1 - F5	FRMASMB7038	ARMREST,ASSY,FLIP-UP,FULL LENGTH,SYNERGY/VERSA TILT,LEFT,TEXTURED	1
*C1 - G3	FRMASMB9209	ARMREST,ASSY,FLIP-UP,FULL LENGTH,SYNERGY SEAT/TRU-BALANCE TILT,W/SOLID BACK,LEFT,TEXTURED	1
*C1 - G3	FRMASMB9210	ARMREST,ASSY,FLIP-UP,FULL LENGTH,SYNERGY SEAT/TRU-BALANCE TILT,W/SOLID BACK,RIGHT,TEXTURED	1
C1	SCRSHFH1010	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75"	2
C2	PROECAP1029	END CAP,PLASTIC,1.25" DIA,FITS 11 GAUGE TUBE,RIBBED,C-1005-058	1
C3	WASWAVY1007	WASHER,BELLEVILLE,0.515" ID X 1.00" OD X 0.035" TH	1
C4	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
C5	BLTASHL1017	BOLT,SHOULDER,1/2" X 1.50"	1
D1 - D3	FRMASMB7042	ARMREST,ASSY,STOP BRACKET,FLIP-UP ARMREST,SYNERGY/VERSA TILT,TEXTURED	1
D1	DWR1600B093B	ARMREST,STOP BRACKET,FLIP-UP ARMS,VERSA/SYNERGY,TEXTURED,B-1600-093	1
D2	SCRASBH1030	SCREW,BHSCS,BLACK ZINC,5/16-24 X 1.00"	1
D3	NUTJAM1003	NUT, JAM,BLACK ZINC,5/16-24	1
E1 - E3	FRMASMB7043	ARMREST,ASSY,FULL LENGTH,SYNERGY/VERSA TILT,TEXTURED	1
E1	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	1
E2	BSHFLNG1010	BUSHING,FLANGE,BRONZE,0.500"ID X 0.750"OD X 0.500"TH,1.00"FOD X 0.125"FTH	2
E3	DWR1250D014B	ARMREST,PIVOT TUBE WELDMENT,FULL LENGTH,FLIP-UP, TEXTURED,D-1250-014	1
F1 - F5	FRMASMB7045	MOUNT BRACKET,ASSY,CLAMP,FLIP-UP ARMREST,SYNERGY/VERSA TILT,TEXTURED	1
F1	SCRALNH1017	SCREW, SHCS,ZINC,5/16-18 X 1.50"	1
F2	DWR1600B091B	MOUNT BRACKET,CLAMP INSERT,SYNERGY SEAT/TILT,TEXTURED,B-1600-091	1
F3	DWR1600B090B	MOUNT BRACKET,CLAMP,SYNERGY SEAT/TILT,TEXTURED,B-1600-090	1
F4	SCRALNH1026	SCREW,SHCS,3/8-16 X 1.00"	1
F5	SCRSETS1042	SCREW,SET,3/8-16 X 0.50",CUP POINT	1
G1	DWR1359C005	BACK PLATE BRACKET,T-SLOT,1",C-1359-005	2
G2	SCRASBH1148	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.50",W/NYLON PATCH	2
G3	DWR1359B003	T-NUT,BLACK,1/4-20 X 0.563",0.50" TH,B-1359-003	2

Notes :

*C1 - F5 Both assemblies contain identical parts. There are left and right sides for assembly purposes.

*C1 - G3 Both assemblies are used with Solid Back Plate configurations and contain identical parts. There are left and right sides for assembly purposes.

I. Back Cane Mounted, Flip-up — Back Center Tube



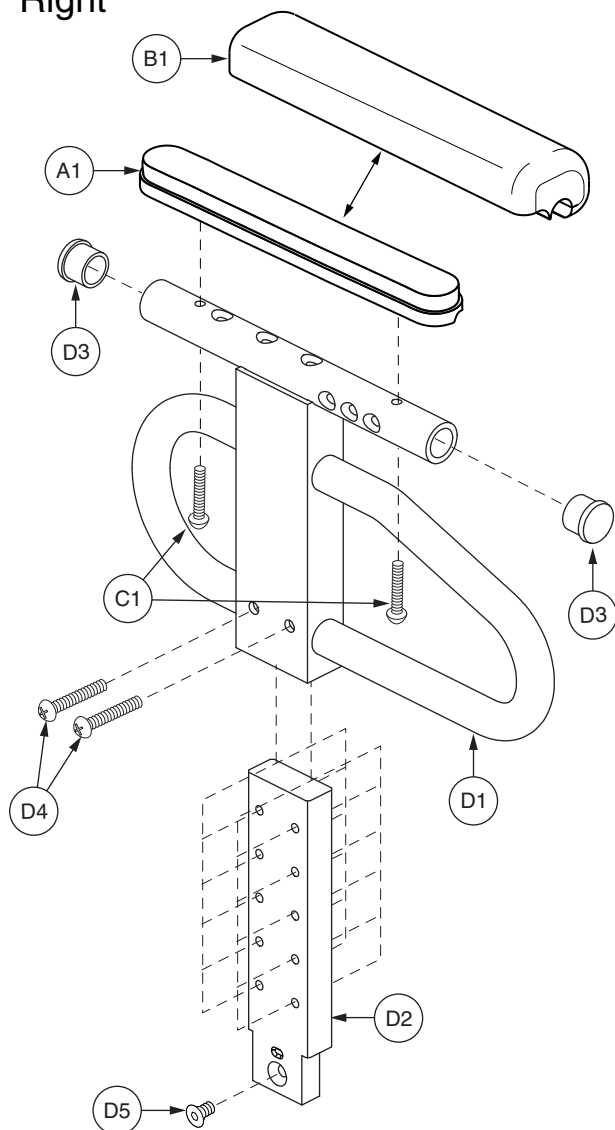
I. Back Cane Mounted, Flip-up — Back Center Tube

REF #	PART #	DESCRIPTION	QTY
A1a — A4	FRMASMB6600	BACK CENTER TUBE,ASSY,13"W-20"W,SYNERGY,FLIP-UP ARMREST	1
A1b — A4	FRMASMB6601	BACK CENTER TUBE,ASSY,20"W-24"W,SYNERGY,FLIP-UP ARMREST	1
A1a	DWR1360C131	ARMREST,FLIP-UP,14"W-20"W,CENTER TUBE,SYNERGY,C-1360-131	1
A1b	DWR1360D074	ARMREST,FLIP-UP,20"W-24"W,CENTER TUBE,SYNERGY,D-1360-074	1
A2	NUTNYLK1014	NUT, NYLOCK,BLACK ZINC,1/4-20	2
A3	SCRASBH1005	SCREW, BHSCS,ELMR,1/4-20 X 1 1/4",G8.8	2
A4	DWR1600A031B	END TUBE WELDMENT,BACK CENTER TUBE,FLIP-UP ARMREST,SYNERGY,TEXTURED,A-1600-031	2

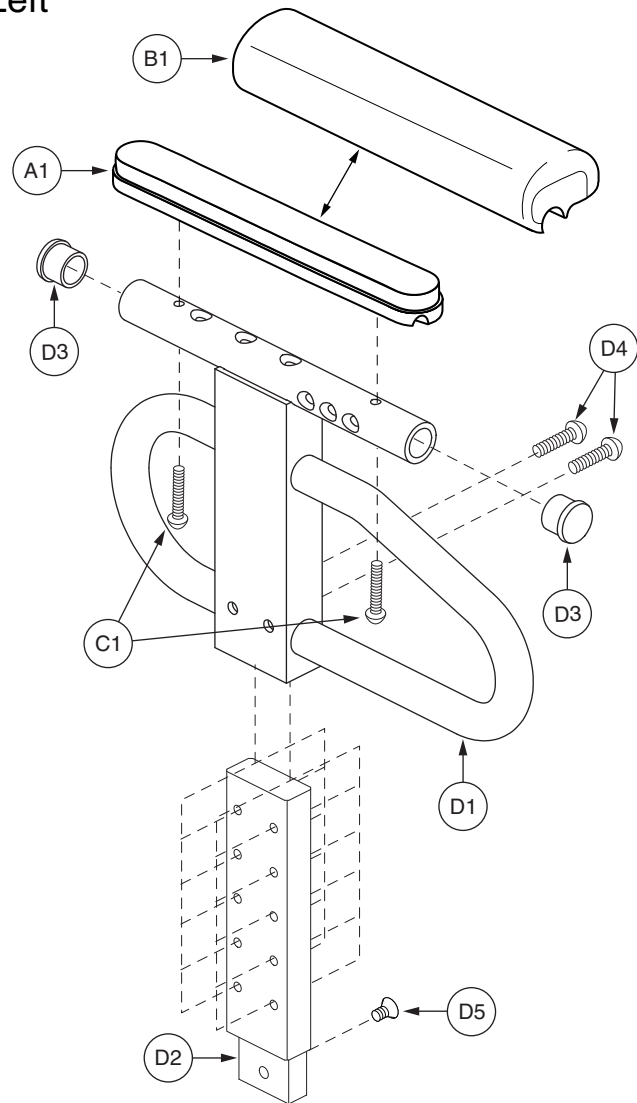
Notes :

For use with Flip-up Armrests. Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

Right



Left



II. Heavy Duty, Removable — 8"-12" Height, Desk Length

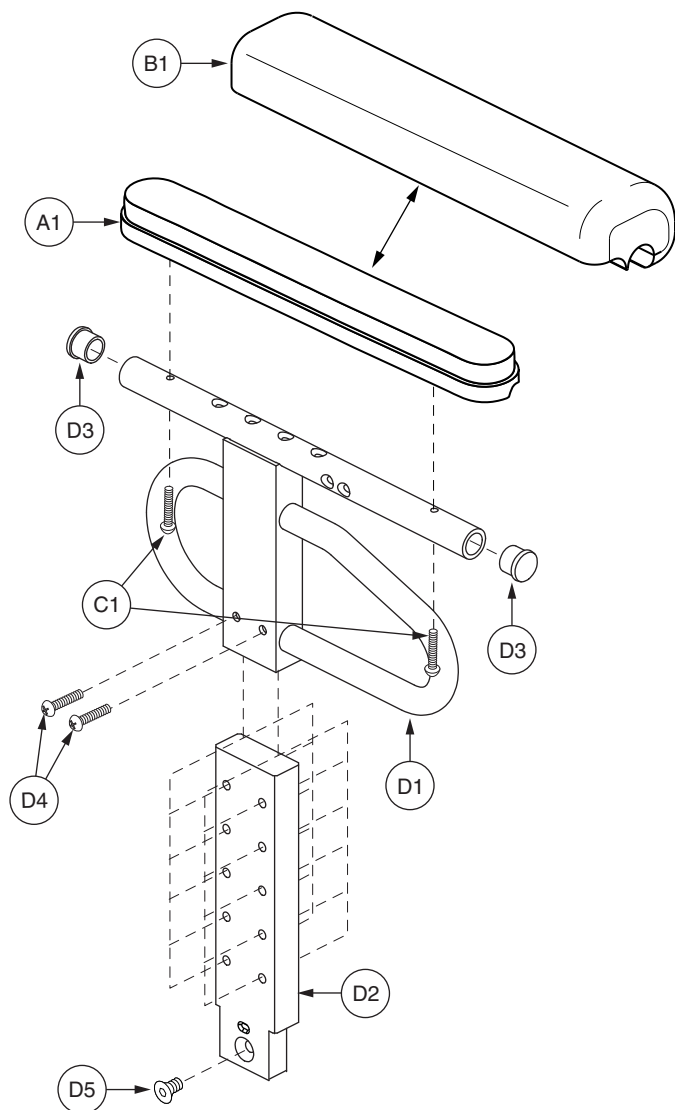
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1a — E1	FRMASMB6856	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,DESK LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b — E1	FRMASMB6855	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,DESK LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6803	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,DESK LENGTH,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,D-1356-009	1
D1b — D5	FRMASMB6799	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,DESK LENGTH,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,D-1356-005	1
D1	DWR1356E007B	ARMREST,WELDMENT,DESK LENGTH,HEAVY DUTY HEIGHT ADJUSTABLE,QUANTUM,TEXTURED,E-1356-007	1
D2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
D3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D4	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

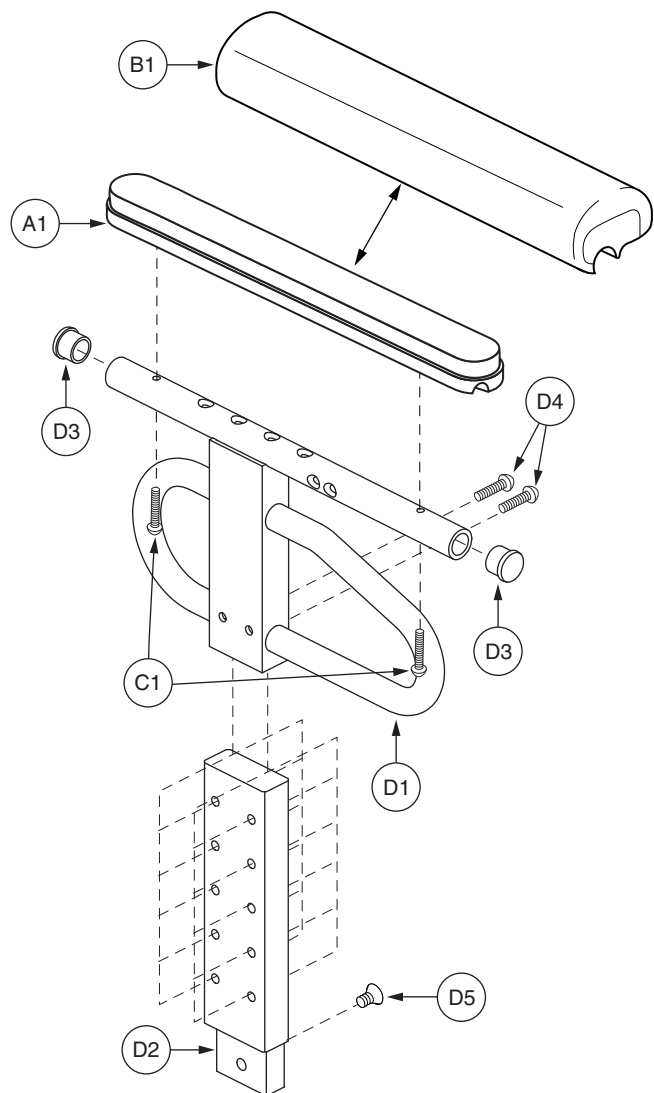
FRMASMB6855 and FRMASMB6856 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

***E1** Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

Right



Left



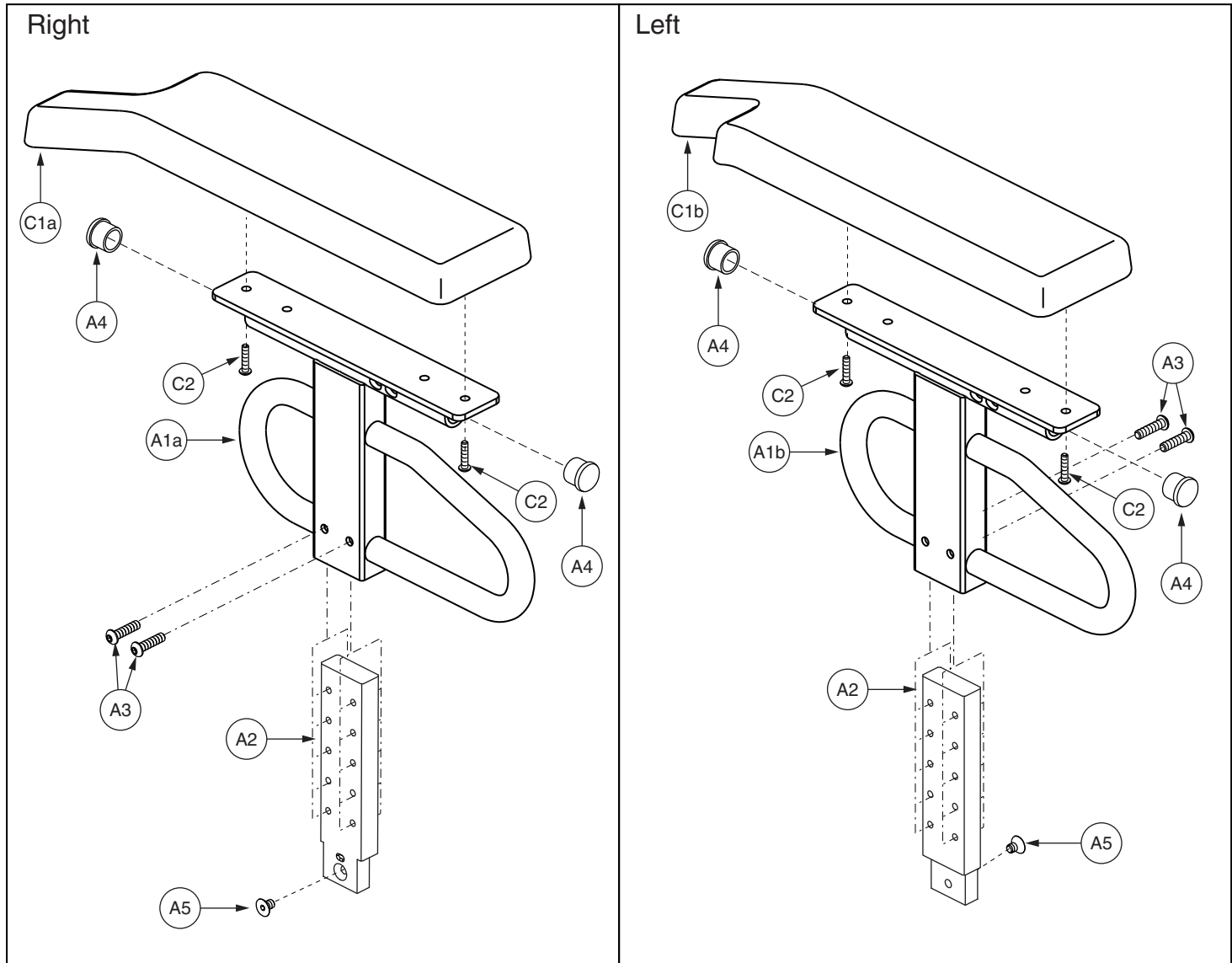
II. Heavy Duty, Removable — 8"-12" Height, Full Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1a — E1	FRMASMB6860	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,FULL LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b — E1	FRMASMB6859	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,FULL LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6805	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,FULL LENGTH,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,D-1356-011	1
D1b — D5	FRMASMB6801	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,FULL LENGTH,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,D-1356-007	1
D1	DWR1356E008B	ARMREST,WELDMENT,FULL LENGTH,HEAVY DUTY HEIGHT ADJUSTABLE,QUANTUM,TEXTURED,E-1356-008	1
D2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
D3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D4	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

FRMASMB6859 and FRMASMB6860 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

***E1** Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.



II. Heavy Duty, Removable — 8”-12” Height, Bariatric, Flat Armpad

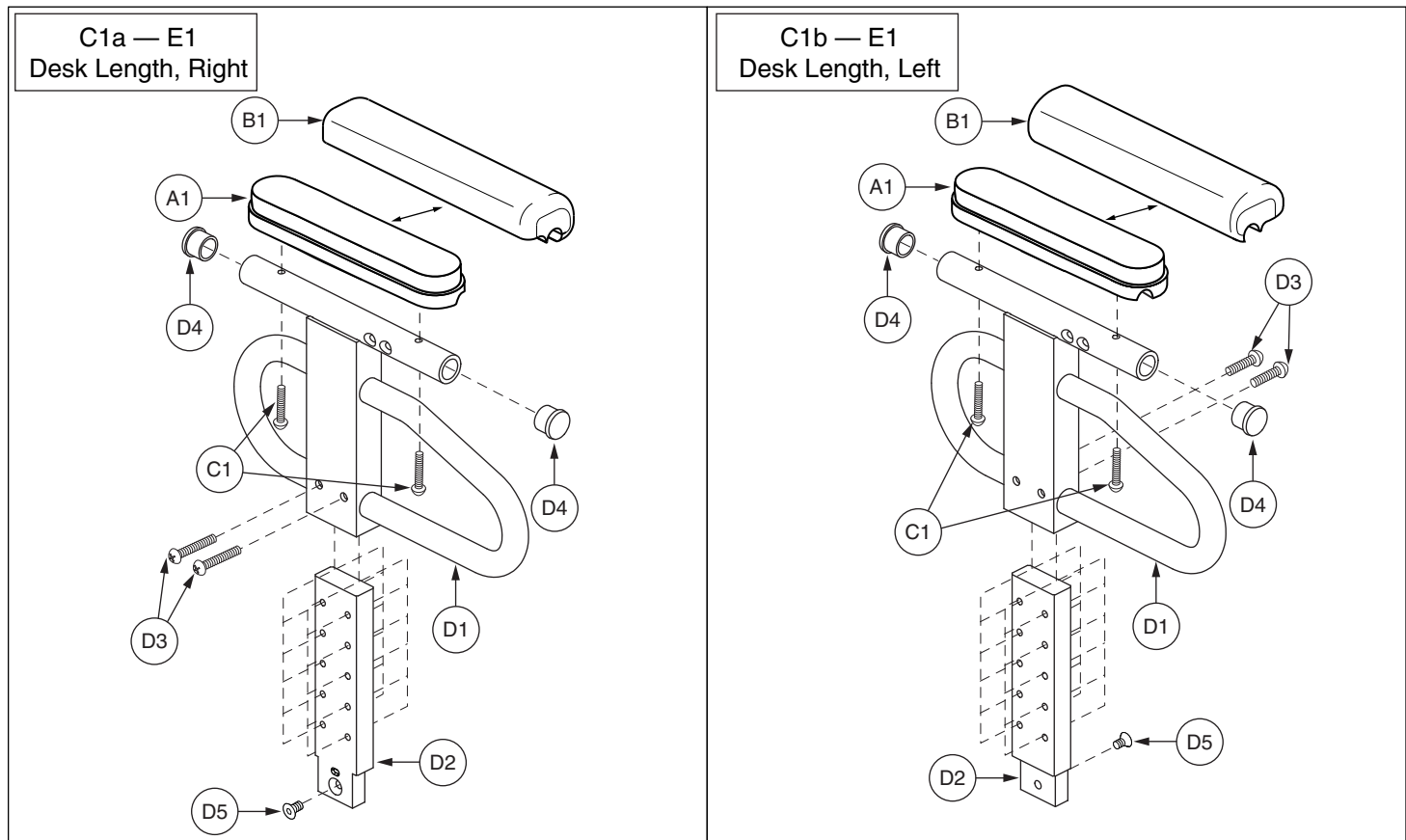
REF #	PART #	DESCRIPTION	QTY
A1a — B1	FRMASMB6729	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,W/ARMPAD PLATE,RIGHT	1
A1b — B1	FRMASMB6728	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,W/ARMPAD PLATE,LEFT	1
A1a — A5	FRMASMB6554	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,W/ARMPAD PLATE,RIGHT,D-1356-024	1
A1b — A5	FRMASMB6553	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,W/ARMPAD PLATE,LEFT,D-1356-023	1
A1a	DWR1356E011	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,E-1356-011	1
A1b	DWR1356E012	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,LEFT,E-1356-012	1
A2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
A3	SCRASBH1015	SCREW, BHSCS,ELMR,1/4-20 X 1",G8.8	2
A4	PROECAP1015	CAP, END,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
A5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*B1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1
C1a — C2	UPSASMB1029	ARMPAD,ASSY,MOLDED,BLACK,BARIATRIC W/HARDWARE,RIGHT	1
C1b — C2	UPSASMB1028	ARMPAD,ASSY,MOLDED,BLACK,BARIATRIC W/HARDWARE,LEFT	1
C1a	DWR1610E024	ARMPAD,MOLDED,BLACK,EURO SEAT, RIGHT,E-1610-024	1
C1b	DWR1610E025	ARMPAD,MOLDED,BLACK,EURO SEAT, LEFT,E-1610-025	1
C2	SCRASBH1018	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.625",GRADE 8	2

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*B1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 8"-12" Height, Bariatric, Desk Length Left and Right



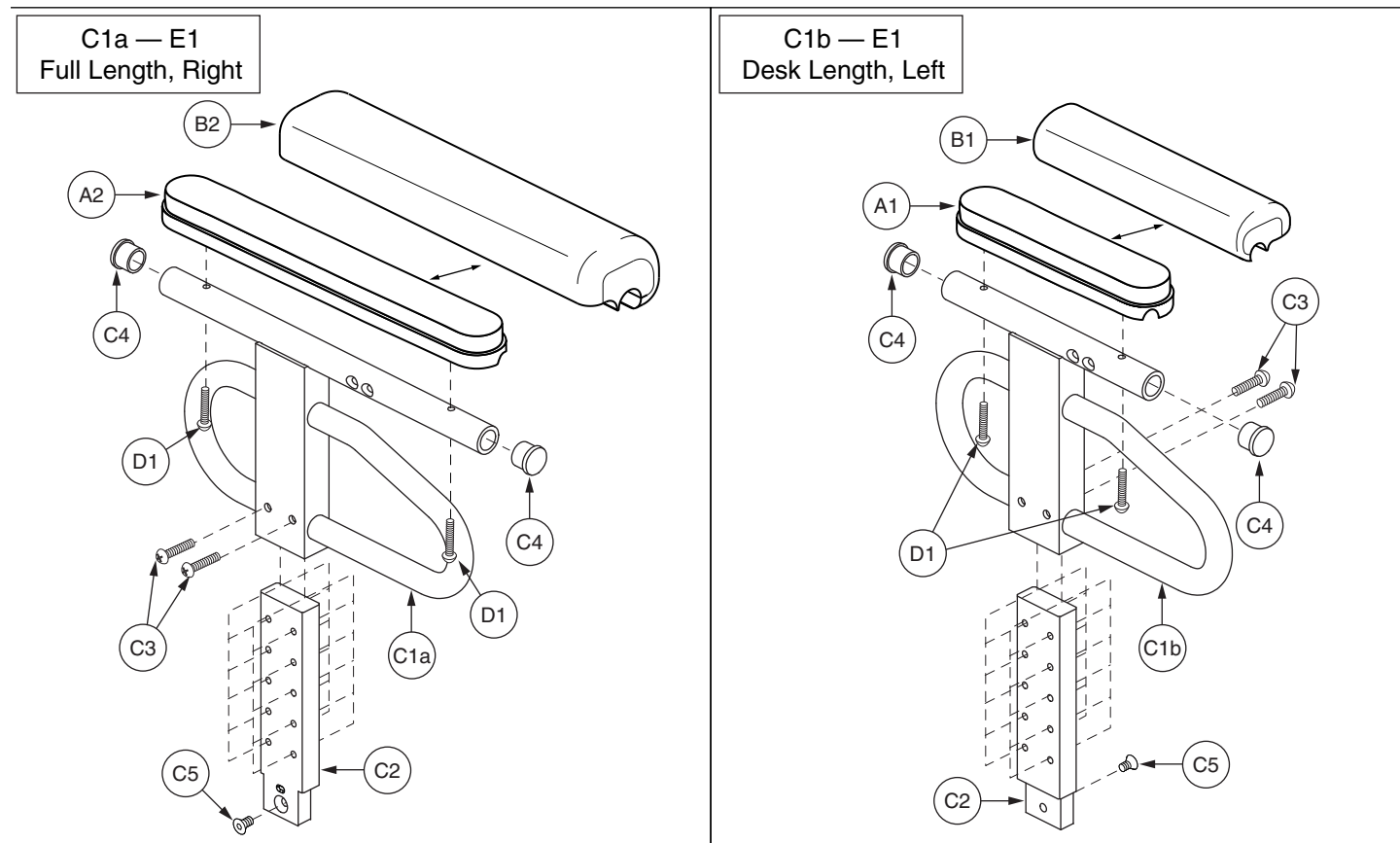
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1 — E1	FRMASMB9976	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,DESK LENGTH LEFT/DESK LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9985	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9984	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,LEFT	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6550	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,DESK LENGTH,QUANTUM REHAB,RIGHT,D-1356-020	1
D1b — D5	FRMASMB6549	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,DESK LENGTH,QUANTUM REHAB,LEFT,D-1356-019	1
D1	DWR1356E009	ARMREST,WELDMENT,STEEL,DESK LENGTH,HD REMOVABLE,E-1356-009	1
D2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
D3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

FRMASMB9985 and FRMASMB9984 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

*E1 Please refer to SECTION VII. Receiver Block - Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 8"-12" Height, Bariatric, Desk Length Left, Full Length Right



REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
A2	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B2	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — E1	FRMASMB9977	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,DESK LENGTH LEFT/FULL LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9983	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9984	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,LEFT	1
C1a — C5	FRMASMB6546	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,FULL LENGTH,QUANTUM REHAB,RIGHT,D-1356-016	1
C1b — C5	FRMASMB6549	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,DESK LENGTH,QUANTUM REHAB,LEFT,D-1356-019	1
C1a	DWR1356E010	ARMREST,WELDMNT,STEEL,FULL LENGTH,HD REMOVABLE,E-1356-010	1
C1b	DWR1356E009	ARMREST,WELDMNT,STEEL,DESK LENGTH,HD REMOVABLE,E-1356-009	1
C2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
C3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
C4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
D1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

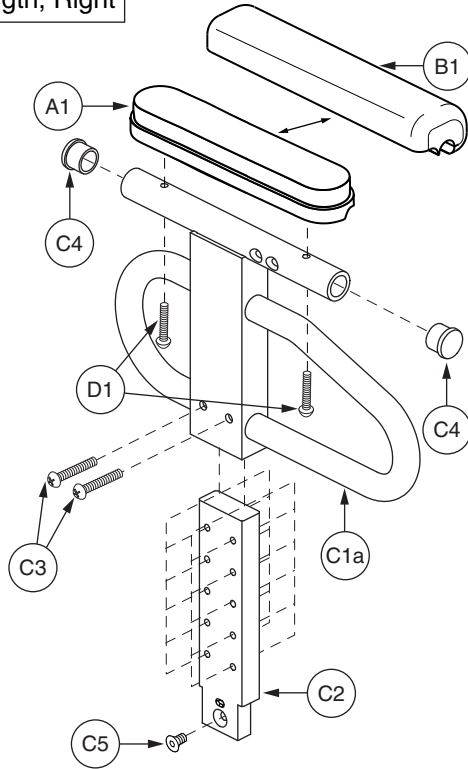
Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

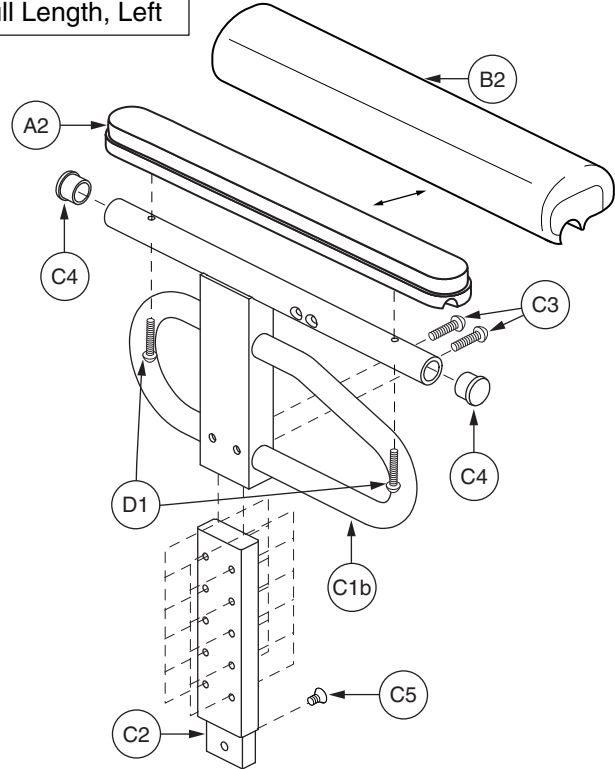
*E1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 8"-12" Height, Bariatric, Full Length Left, Desk Length Right

C1a — E1
Desk Length, Right



C1b — E1
Full Length, Left



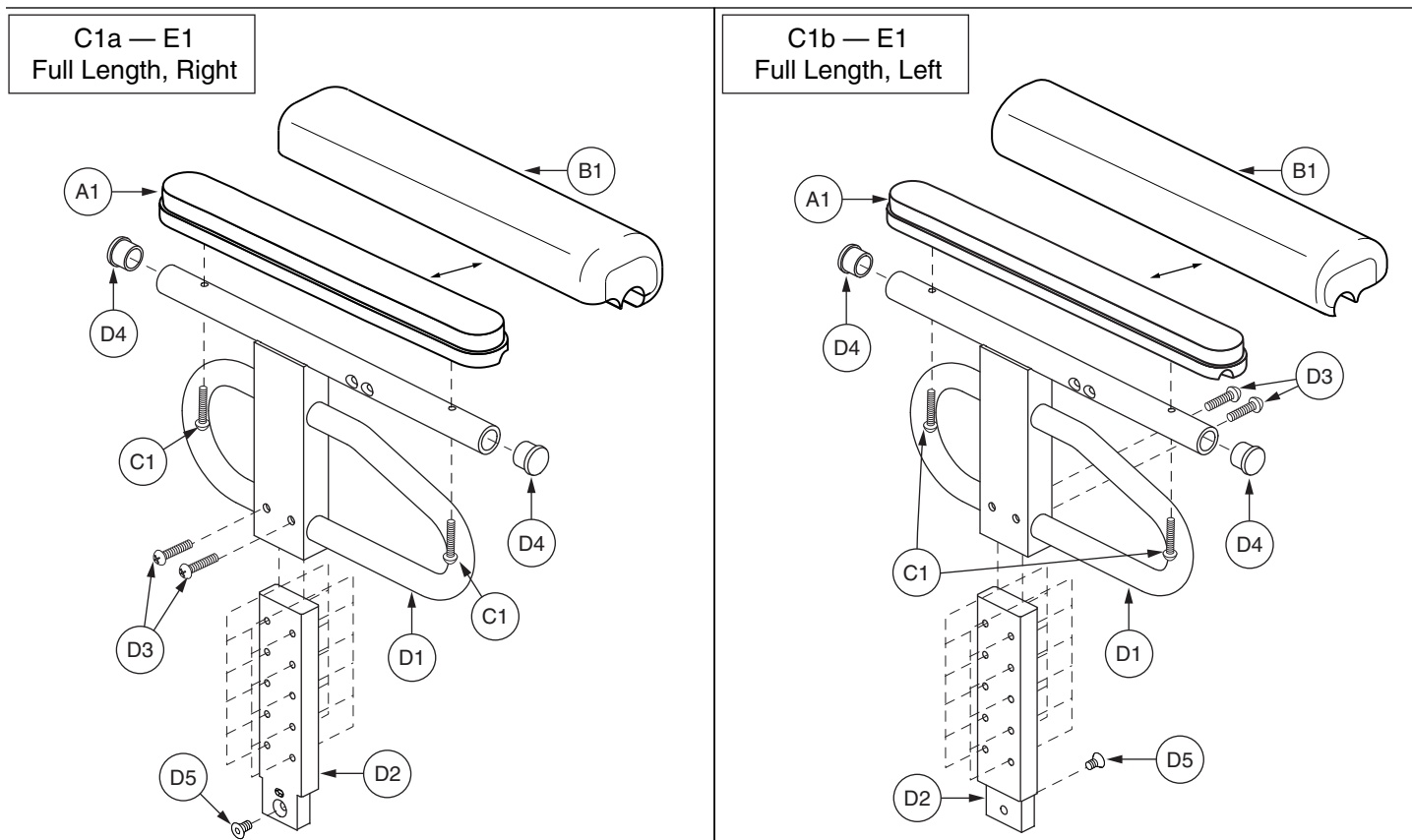
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
A2	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B2	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — E1	FRMASMB9975	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,FULL LENGTH LEFT/DESK LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9985	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9982	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,LEFT	1
C1a — C5	FRMASMB6550	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,DESK LENGTH,QUANTUM REHAB,RIGHT,D-1356-020	1
C1b — C5	FRMASMB6545	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,FULL LENGTH,QUANTUM REHAB,LEFT,D-1356-015	1
C1a	DWR1356E009	ARMREST,WELDMENT,STEEL,DESK LENGTH,HD REMOVABLE,E-1356-009	1
C1b	DWR1356E010	ARMREST,WELDMENT,STEEL,FULL LENGTH,HD REMOVABLE,E-1356-010	1
C2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
C3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
C4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
D1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*E1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 8"-12" Height, Bariatric, Full Length Left and Right



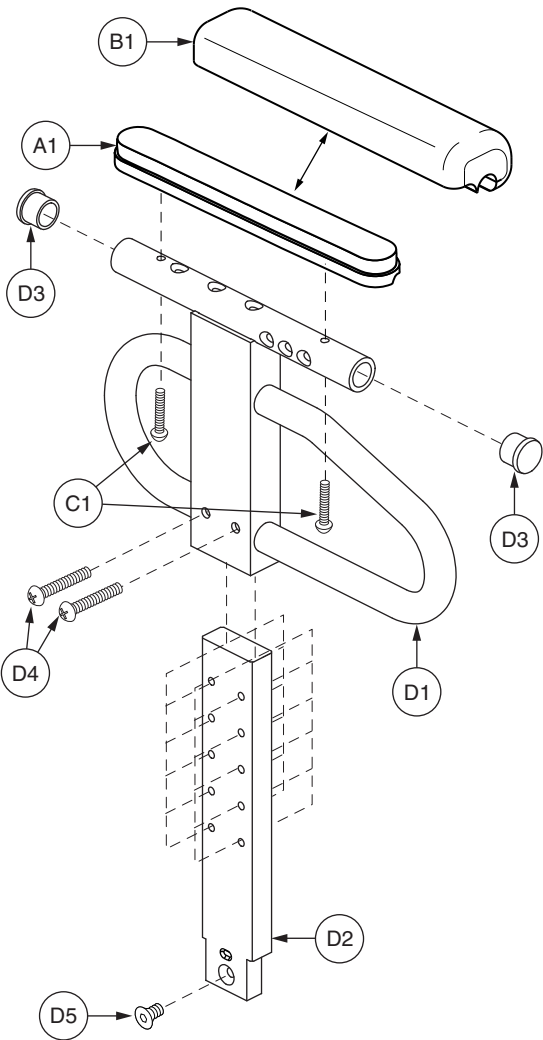
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — E1	FRMASMB9974	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,FULL LENGTH LEFT/FULL LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9983	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9982	ARMREST,ASSY,HD REMOVABLE,8"H-12"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,LEFT	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6546	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,FULL LENGTH,QUANTUM REHAB,RIGHT,D-1356-016	1
D1b — D5	FRMASMB6545	ARMREST,ASSY,HD REMOVABLE,STEEL,8"H-12"H,FULL LENGTH,QUANTUM REHAB,LEFT,D-1356-015	1
D1	DWR1356E010	ARMREST,WELDMENT,STEEL,FULL LENGTH,HD REMOVABLE,E-1356-010	1
D2	DWR1600C140	ARMREST,HEAVY DUTY,ALUMINUM,8"H-12"H,HEAVY DUTY,C-1600-140	1
D3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

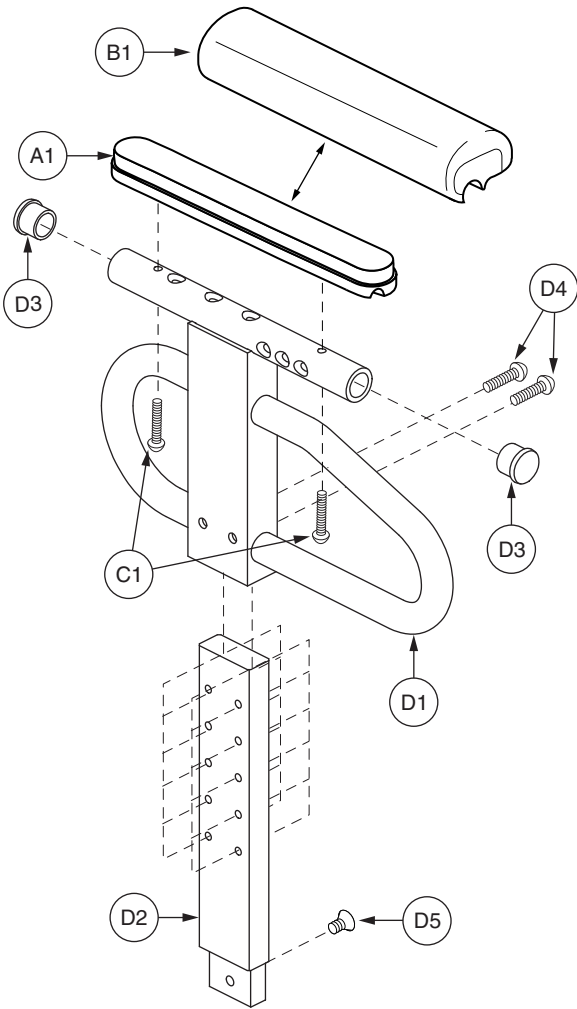
FRMASMB9983 and FRMASMB9982 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

*E1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

Right



Left



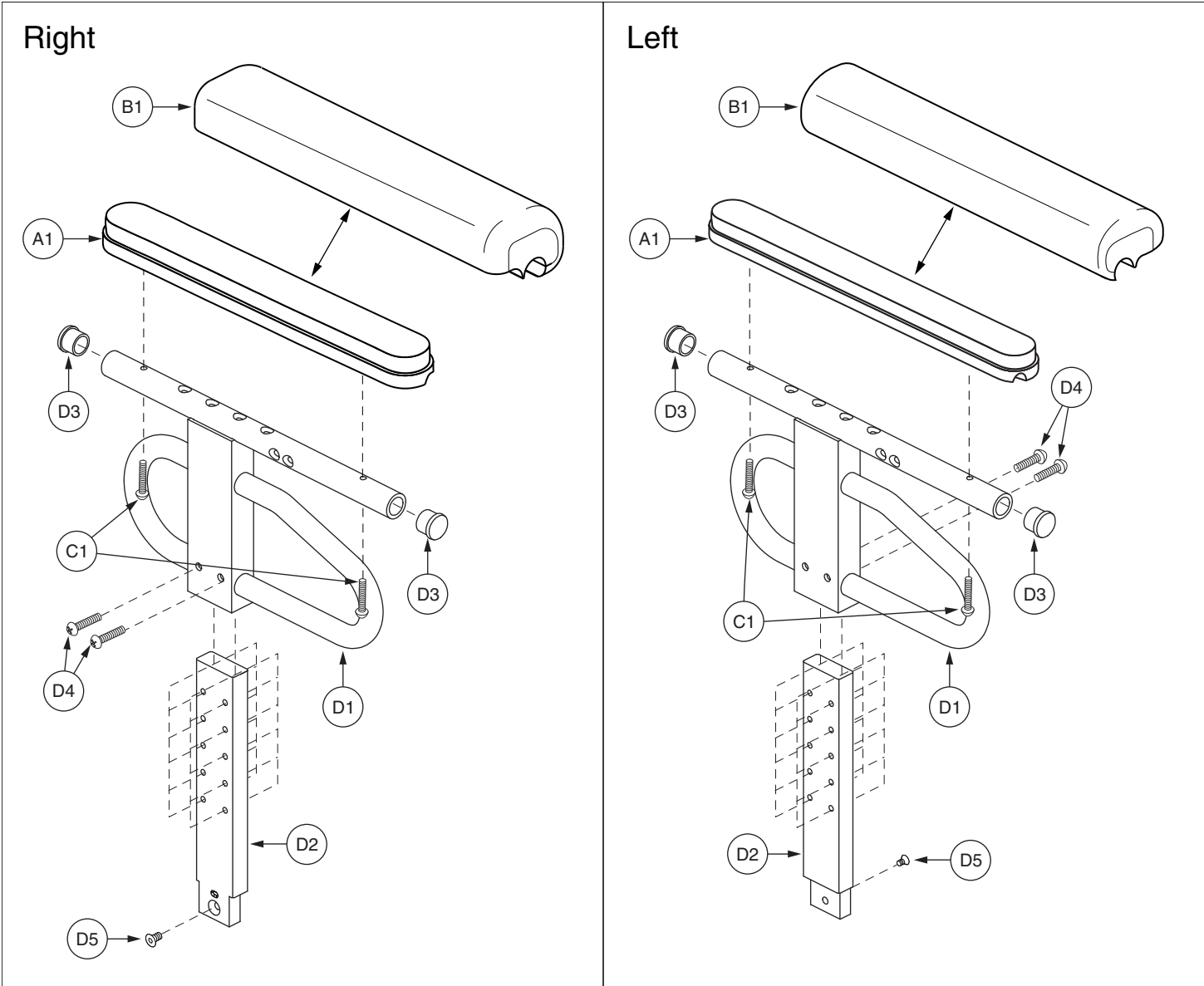
II. Heavy Duty, Removable — 10"-14" Height, Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1a — E1	FRMASMB6854	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,DESK LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b — E1	FRMASMB6853	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,DESK LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6802	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,DESK LENGTH,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,D-1356-008	1
D1b — D5	FRMASMB6798	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,DESK LENGTH,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,D-1356-004	1
D1	DWR1356E007B	ARMREST,WELDMENT,DESK LENGTH,HEAVY DUTY HEIGHT ADJUSTABLE,QUANTUM,TEXTURED,E-1356-007	1
D2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
D3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D4	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

FRMASMB6853 and FRMASMB6854 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

***E1** Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.



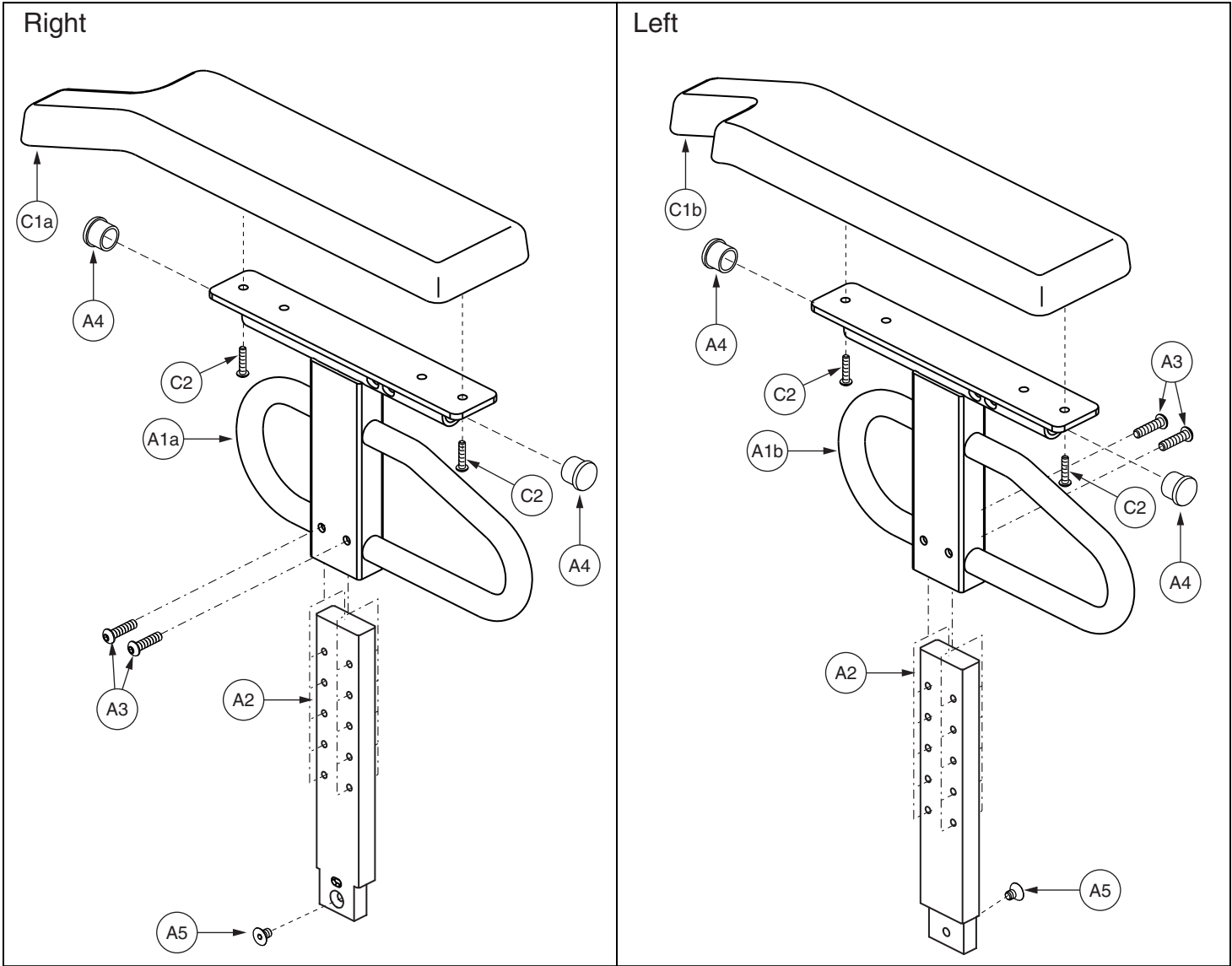
II. Heavy Duty, Removable — 10"-14" Height, Full Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1a — D5	FRMASMB6858	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,FULL LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b — D5	FRMASMB6857	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,FULL LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6804	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,FULL LENGTH,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,D-1356-010	1
D1b — D5	FRMASMB6800	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,FULL LENGTH,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,D-1356-006	1
D1	DWR1356E008B	ARMREST,WELDMENT,FULL LENGTH,HEAVY DUTY HEIGHT ADJUSTABLE,QUANTUM,TEXTURED,E-1356-008	1
D2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
D3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D4	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

FRMASMB6857 and FRMASMB6858 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

***E1** Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.



II. Heavy Duty, Removable — 10”-14” Height, Bariatric, Flat Armpad

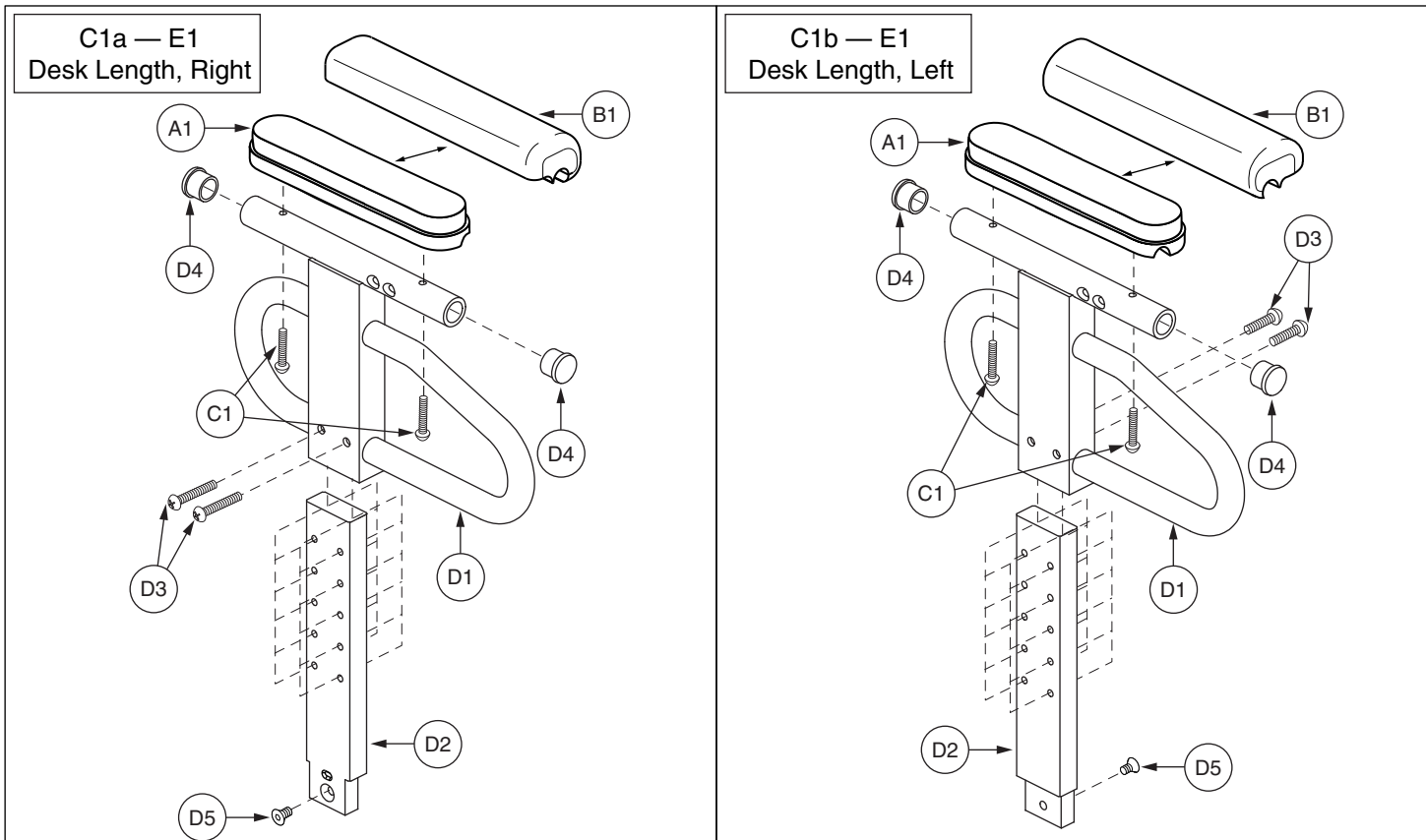
REF #	PART #	DESCRIPTION	QTY
A1a — B1	FRMASMB6731	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,W/ARMPAD PLATE,RIGHT	1
A1b — B1	FRMASMB6730	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,W/ARMPAD PLATE,LEFT	1
A1a — A5	FRMASMB6556	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,W/ARMPAD PLATE,RIGHT,D-1356-026	1
A1b — A5	FRMASMB6555	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,W/ARMPAD PLATE,LEFT,D-1356-025	1
A1a	DWR1356E011	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,E-1356-011	1
A1b	DWR1356E012	ARMREST,WELDMENT,HD REMOVABLE,BARIATRIC,LEFT,E-1356-012	1
A2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
A3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
A4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
A5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*B1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1
C1a — C2	UPSASMB1029	ARMPAD,ASSY,MOLDED,BLACK,BARIATRIC W/HARDWARE,RIGHT	1
C1b — C2	UPSASMB1028	ARMPAD,ASSY,MOLDED,BLACK,BARIATRIC W/HARDWARE,LEFT	1
C1a	DWR1610E024	ARMPAD,MOLDED,BLACK,EURO SEAT,RIGHT,E-1610-024	1
C1b	DWR1610E025	ARMPAD,MOLDED,BLACK,EURO SEAT,LEFT,E-1610-025	1
C2	SCRASBH1018	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.625",GRADE 8	2

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*B1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 10"-14" Height, Bariatric, Desk Length Left and Right



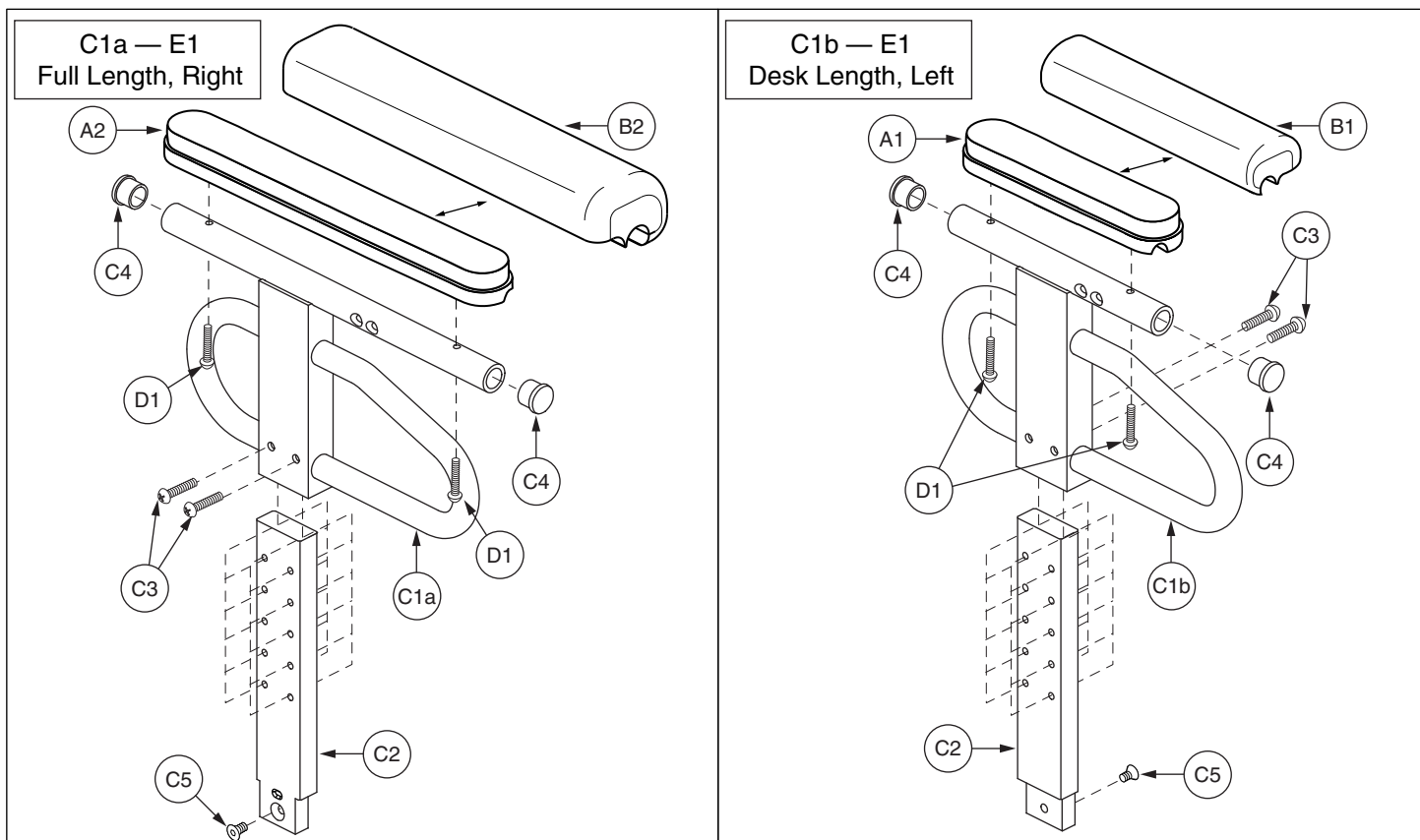
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1 — E1	FRMASMB9980	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,DESK LENGTH LEFT/DESK LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9989	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9988	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,LEFT	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a — D5	FRMASMB6552	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,DESK LENGTH,QUANTUM REHAB,RIGHT,D-1356-022	1
D1b — D5	FRMASMB6551	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,DESK LENGTH,QUANTUM REHAB,LEFT,D-1356-021	1
D1	DWR1356E009	ARMREST,WELDMENT,STEEL,DESK LENGTH,HD REMOVABLE,E-1356-009	1
D2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
D3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

FRMASMB9989 and FRMASMB9988 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

***E1** Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 10"-14" Height, Bariatric, Desk Length Left, Full Length Right



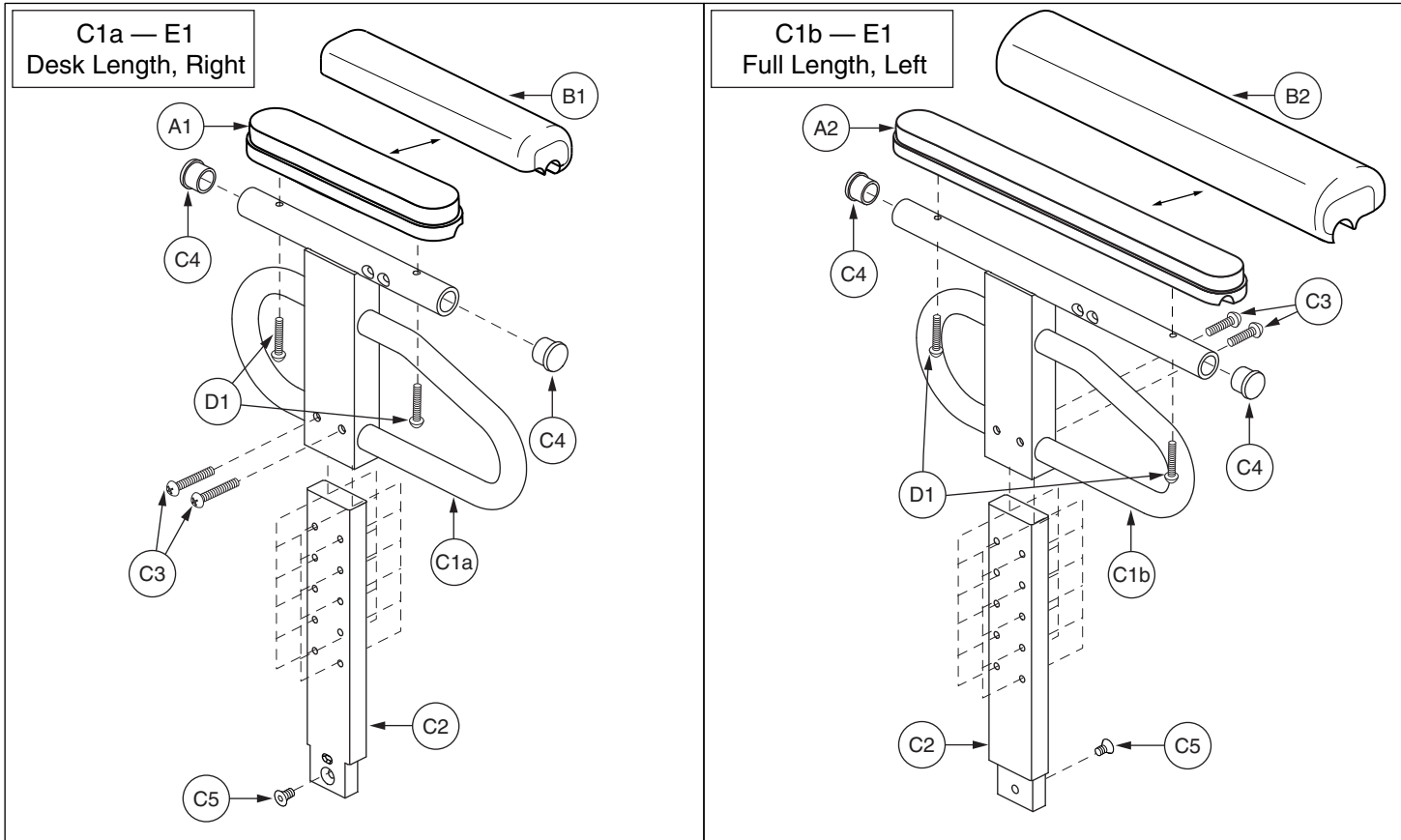
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
A2	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B2	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — E1	FRMASMB9981	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,DESK LENGTH LEFT/FULL LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9987	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9988	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,LEFT	1
C1a — C5	FRMASMB6548	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,FULL LENGTH,QUANTUM REHAB,RIGHT,D-1356-018	1
C1b — C5	FRMASMB6551	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,DESK LENGTH,QUANTUM REHAB,LEFT,D-1356-021	1
C1a	DWR1356E010	ARMREST,WELDMENT,STEEL,FULL LENGTH,HD REMOVABLE,E-1356-010	1
C1b	DWR1356E009	ARMREST,WELDMENT,STEEL,DESK LENGTH,HD REMOVABLE,E-1356-009	1
C2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
C3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
C4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
D1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*E1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 10"-14" Height, Bariatric, Full Length Left, Desk Length Right



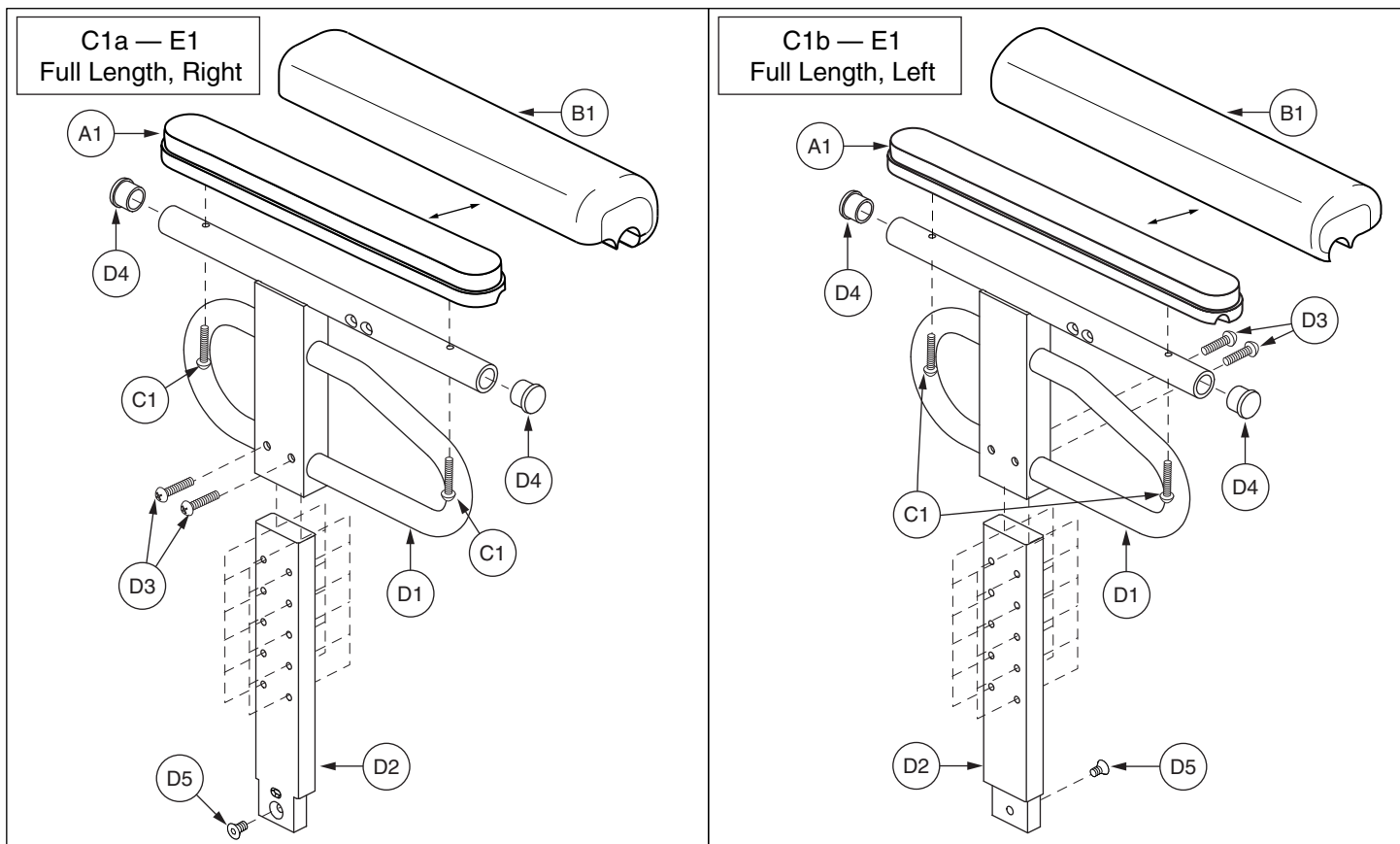
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
A2	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B2	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — E1	FRMASMB9979	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,FULL LENGTH LEFT/DESK LENGTH RIGHT,QUANTUM REHAB	1
C1a — E1	FRMASMB9989	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,DESK LENGTH,QUANTUM REHAB,RIGHT	1
C1b — E1	FRMASMB9986	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,LEFT	1
C1a — C5	FRMASMB6552	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,DESK LENGTH,QUANTUM REHAB,RIGHT,D-1356-022	1
C1b — C5	FRMASMB6547	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,FULL LENGTH,QUANTUM REHAB,LEFT,D-1356-017	1
C1a	DWR1356E009	ARMREST,WELDMENT,STEEL,DESK LENGTH,HD REMOVABLE,E-1356-009	1
C1b	DWR1356E010	ARMREST,WELDMENT,STEEL,FULL LENGTH,HD REMOVABLE,E-1356-010	1
C2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
C3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
C4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
D1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

*E1 Please refer to SECTION VII. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

II. Heavy Duty, Removable — 10"-14" Height, Bariatric, Full Length Left and Right



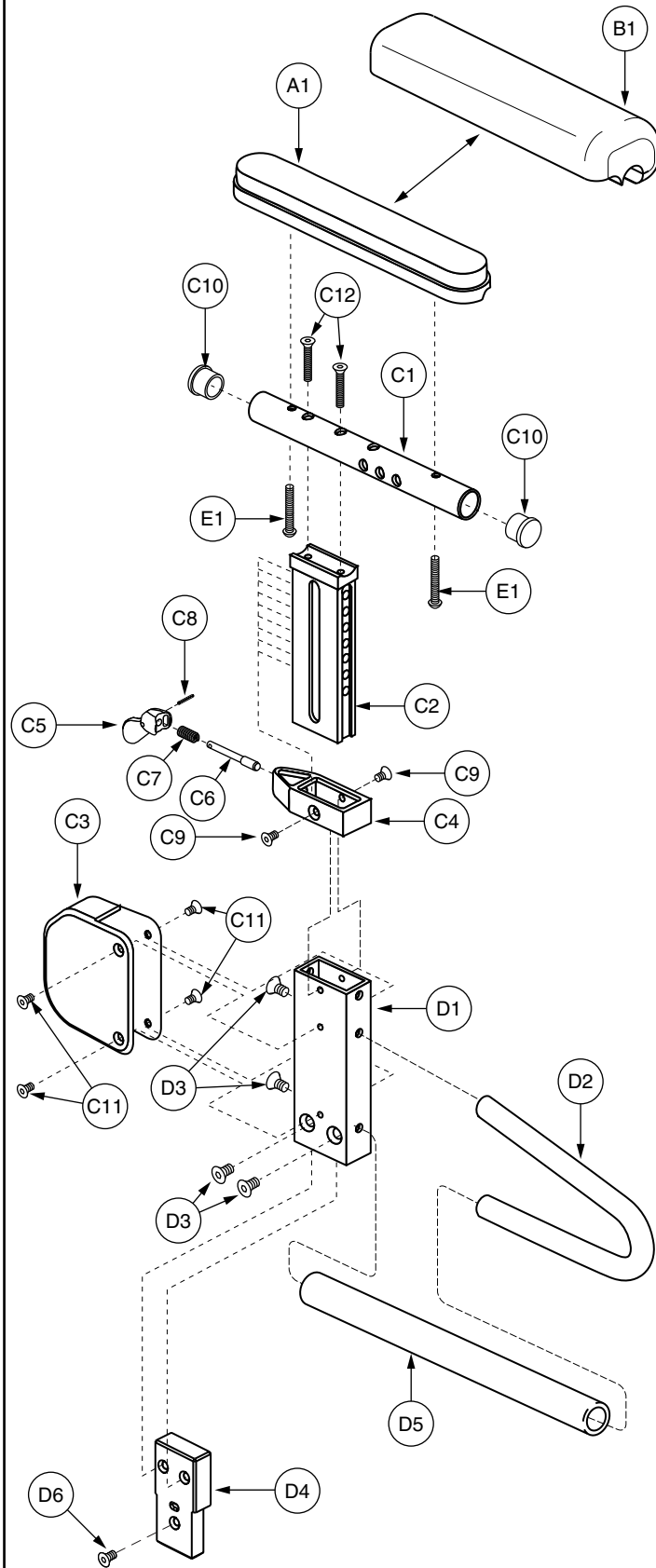
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 - E1	FRMASMB9978	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,FULL LENGTH LEFT/FULL LENGTH RIGHT,QUANTUM REHAB	1
C1a - E1	FRMASMB9987	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,RIGHT	1
C1b - E1	FRMASMB9986	ARMREST,ASSY,HD REMOVABLE,10"H-14"H,BARIATRIC,STEEL,FULL LENGTH,QUANTUM REHAB,LEFT	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a - D5	FRMASMB6548	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,FULL LENGTH,QUANTUM REHAB,RIGHT,D-1356-018	1
D1b - D5	FRMASMB6547	ARMREST,ASSY,HD REMOVABLE,STEEL,10"H-14"H,FULL LENGTH,QUANTUM REHAB,LEFT,D-1356-017	1
D1	DWR1356E010	ARMREST,WELDMENT,STEEL,FULL LENGTH,HD REMOVABLE,E-1356-010	1
D2	DWR1600C141	ARMREST,HEAVY DUTY,ALUMINUM,10"H-14"H,HEAVY DUTY,C-1600-141	1
D3	SCRASBH1015	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.00",GRADE 8	2
D4	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
D5	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
*E1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

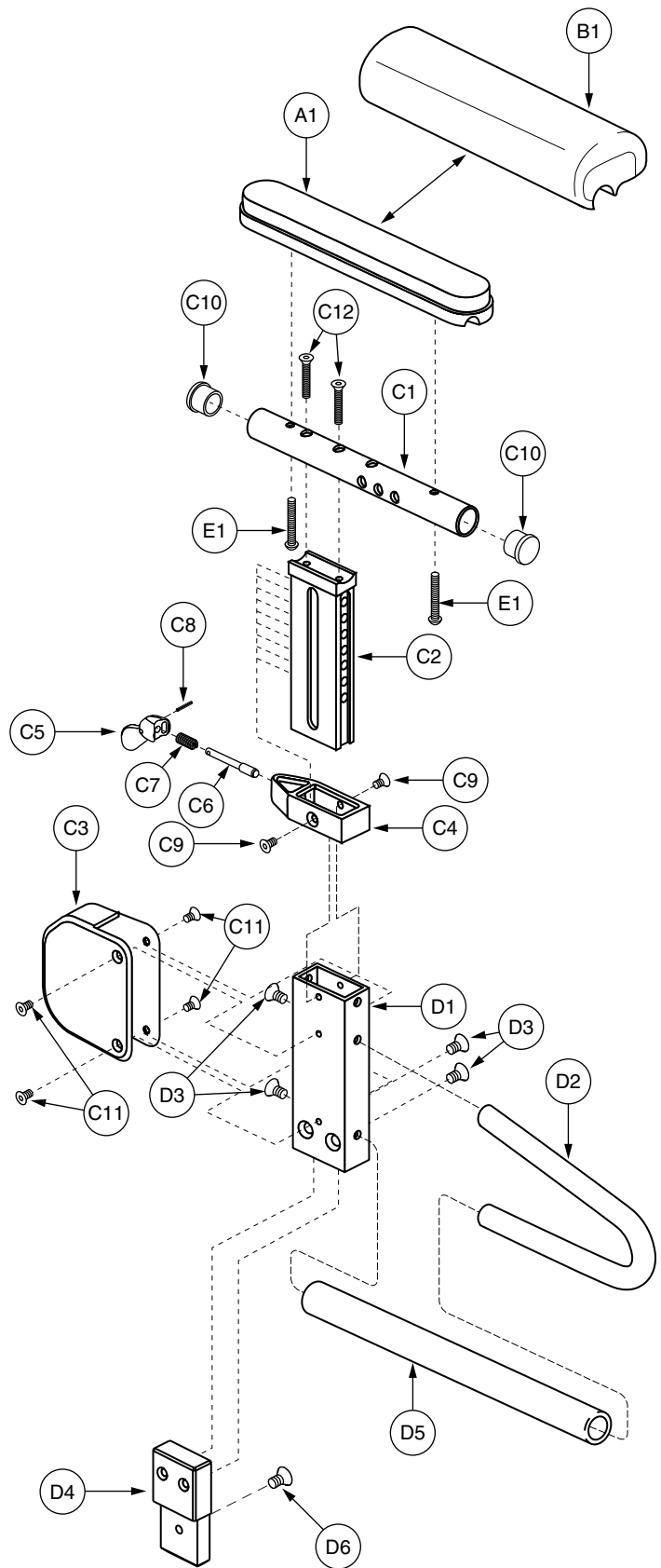
FRMASMB9987 and FRMASMB9986 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

*E1 Please refer to SECTION VII. Receiver Block - Removable Armrests for a complete breakdown of this assembly.

Right



Left



III. Quick Height Adjustable — Pediatric

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1a - E1	FRMASMB6866	ARMREST,ASSY,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,DESK LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b - E1	FRMASMB6865	ARMREST,ASSY,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,DESK LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1a - D6	FRMASMB6812	ARMREST,ASSY,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,D-1307-005	1
C1b - D6	FRMASMB6813	ARMREST,ASSY,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,D-1307-006	1
C1	DWR1307C005B	ARMREST,ARMPAD MOUNTING TUBE,PEDIATRIC,TEXTURED,C-1307-005	1
C2	DWR1307C004	ARMREST,UPRIGHT,NYLON, PEDIATRIC ARMREST,C-1307-004	1
C3	DWR1307D003	ARMREST,GUARD,PLASTIC,PEDIATRIC ARMREST,D-1307-003	1
C4	DWR1307B003	CAP,NYLON,TOP,PEDIATRIC ARMREST,B-1307-003	1
C5	DWR1307B004	LATCH,ARM HEIGHT ADJUSTMENT,PEDIATRIC ARMREST,B-1307-004	1
C6	DWR1307A001	LATCH,PLUNGER,0.180"DIA X 1.300"L,A-1307-001	1
C7	SPGRAW1067	SPRING,STAINLESS STEEL,0.50" FL X 0.24" OD X 0.032" WIRE DIA X RATE: 32 L,COMPRESSION,(LEE SPRING: LC-032C-4)	1
C8	PINSPRG1021	SPRING PIN,0.0781" DIA X 0.5625" L	1
C9	SCRSHFH1030	SCREW,SHFH,BLACK ZINC,8-32 X 0.3125"	2
C10	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C11	SCRSHF1011	SCREW, SHF,8-32 X 1/4"	4
C12	SCRSHFH1029	SCREW,SHFH,BLACK ZINC,10-32 X 1.50"	2
D1a - D6	FRMASMB6814	ARMREST,ASSY,TRANSFER BAR LOOP,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,RIGHT,TEXTURED,D-1307-007	1
D1b - D6	FRMASMB6815	ARMREST,ASSY,TRANSFER BAR LOOP,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,LEFT,TEXTURED,D-1307-008	1
D1	DWR1307C002B	ARMREST,UPRIGHT EXTRUSION,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,TEXTURED,C-1307-002	1
D2	DWR1307C003B	ARMREST,TRANSFER BAR LOOP WELDMENT,PEDIATRIC REMOVABLE HEIGHT ADJUSTABLE,TEXTURED,C-1307-003	1
D3	SCRSHFH1052	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.50",GRADE 8	4
D4	DWR1000C343	ARMREST,UPRIGHT INSERT,SYNERGY, PEDIATRIC REMOVABLE-HEIGHT ADJUSTABLE ARM,C-1000-343	1
D5	PROHDL1053	HAND GRIP,SLEEVE,BLACK,FOAM,0.625"ID X 14"L X 0.250",(HUNT-WILDE:30140055)	1
D6	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
E1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*F1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

Notes :

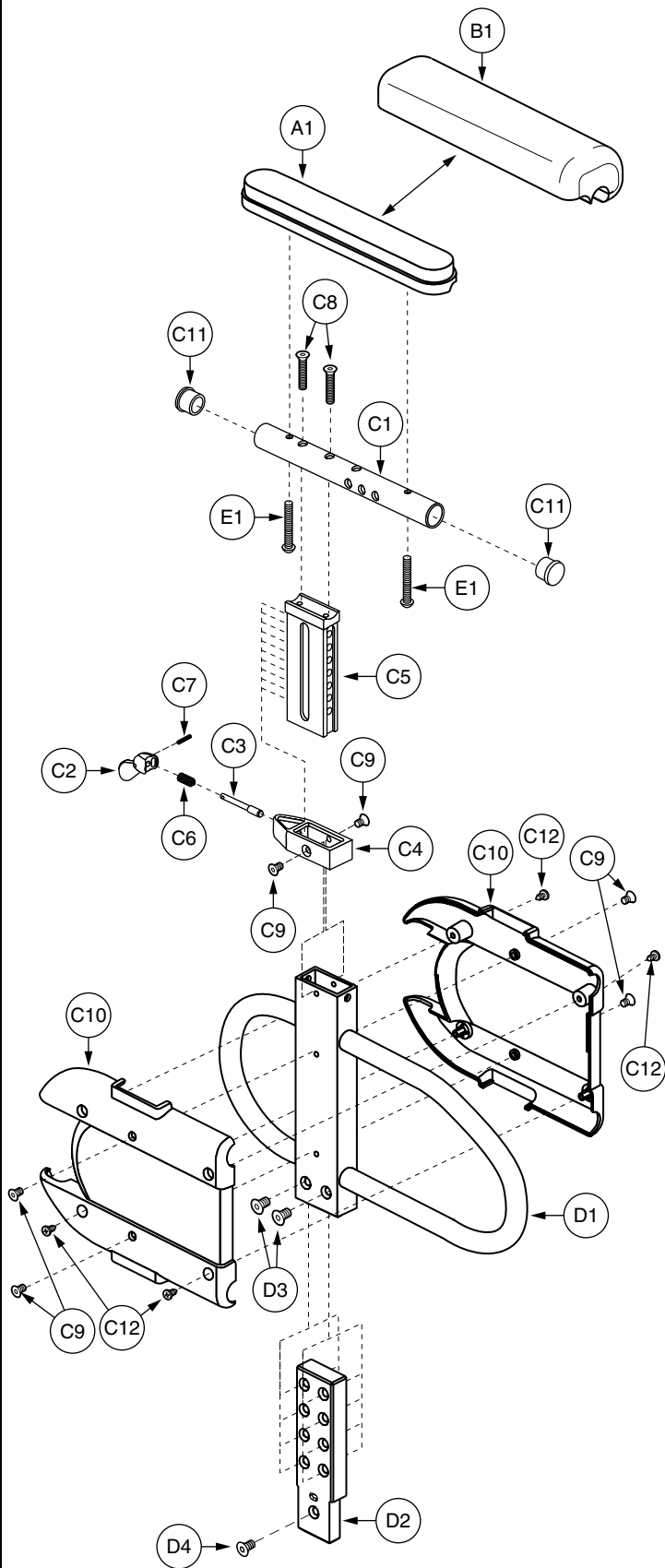
FRMASMB6865 and FRMASMB6866 are physically identical. There are two separate part numbers to represent the left and right sides designated by lower case letters.

*F1 Please refer to SECTION VI. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

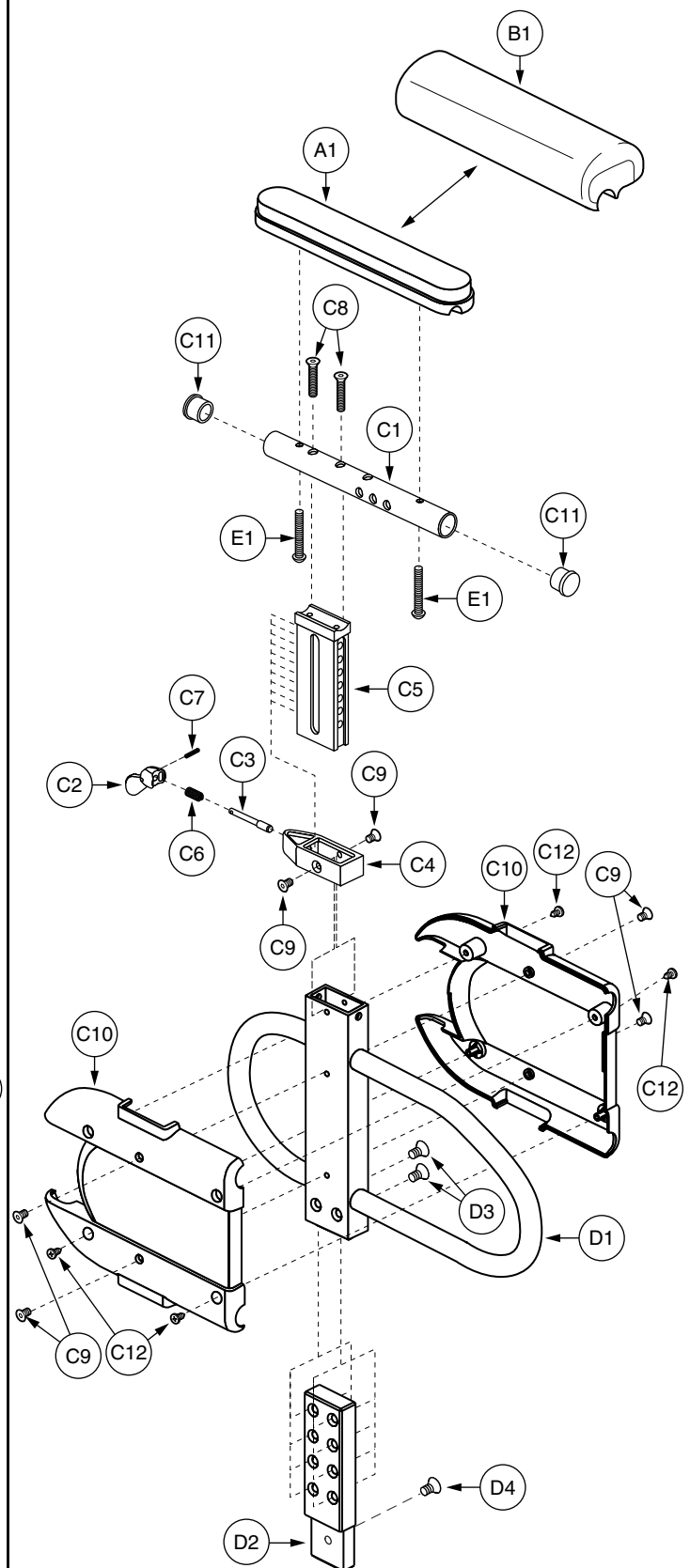
III. Quick Height Adjustable, Version 1 — Desk Length

Available prior to July 2006.

Right



Left



III. Quick Height Adjustable, Version 1 — Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1a — F1	FRMASMB6862	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,DESK LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b — F1	FRMASMB6861	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,DESK LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1a — D4	FRMASMB6806	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,DESK LENGTH,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,E-1355-007	1
C1b — D4	FRMASMB6808	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,DESK LENGTH,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,E-1355-009	1
C1	DWR1307C005B	ARMREST,ARMPAD MOUNTING TUBE,PEDIATRIC,TEXTURED,C-1307-005	1
C2	DWR1307B004	LATCH,ARM HEIGHT ADJUSTMENT,PEDIATRIC ARMREST,B-1307-004	1
C3	DWR1307A001	LATCH,PLUNGER,0.180"DIA X 1.300"L,A-1307-001	1
C4	DWR1307B003	CAP,NYLON,TOP,PEDIATRIC ARMREST,B-1307-003	1
C5	DWR1307C004	ARMREST,UPRIGHT,NYLON, PEDIATRIC ARMREST,C-1307-004	1
C6	SPGRAW1067	SPRING,STAINLESS STEEL,0.50" FL X 0.24" OD X 0.032" WIRE DIA X RATE: 32 L,COMPRESSION,(LEE SPRING: LC-032C-4)	1
C7	PINSPRG1021	SPRING PIN,0.0781" DIA X 0.5625" L	1
C8	SCRSHFH1029	SCREW,SHFH,BLACK ZINC,10-32 X 1.50"	2
C9	SCRSHFH1030	SCREW,SHFH,BLACK ZINC,8-32 X 0.3125"	6
C10	DWR1355E004	COVER,CLOTHING,ADULT HEIGHT ADJUSTABLE ARMREST,E-1355-004	2
C11	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C12	SCRPPH1016	SCREW, PPH,8-32 X 3/8"	4
D1a — D4	FRMASMB6811	ARMREST,ASSY,TRANSFER BAR LOOP,ADULT REMOVABLE-HEIGHT ADJUSTABLE,RIGHT,SHORT INSERT,TEXTURED,D-1355-009	1
D1b — D4	FRMASMB6810	ARMREST,ASSY,TRANSFER BAR LOOP,ADULT REMOVABLE-HEIGHT ADJUSTABLE,LEFT,SHORT INSERT,TEXTURED,D-1355-008	1
D1	DWR1355E003B	ARMREST,TRANSFER BAR LOOP WELDMENT,UPRIGHT,ADULT HEIGHT ADJUSTABLE,TEXTURED,E-1355-003	1
D2	DWR1000C344	ARMREST,UPRIGHT INSERT,SYNERGY, ADULT REMOVABLE-HEIGHT ADJUSTABLE ARMREST,C-1000-344	1
D3	SCRSHFH1052	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.50",GRADE 8	2
D4	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
E1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*F1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

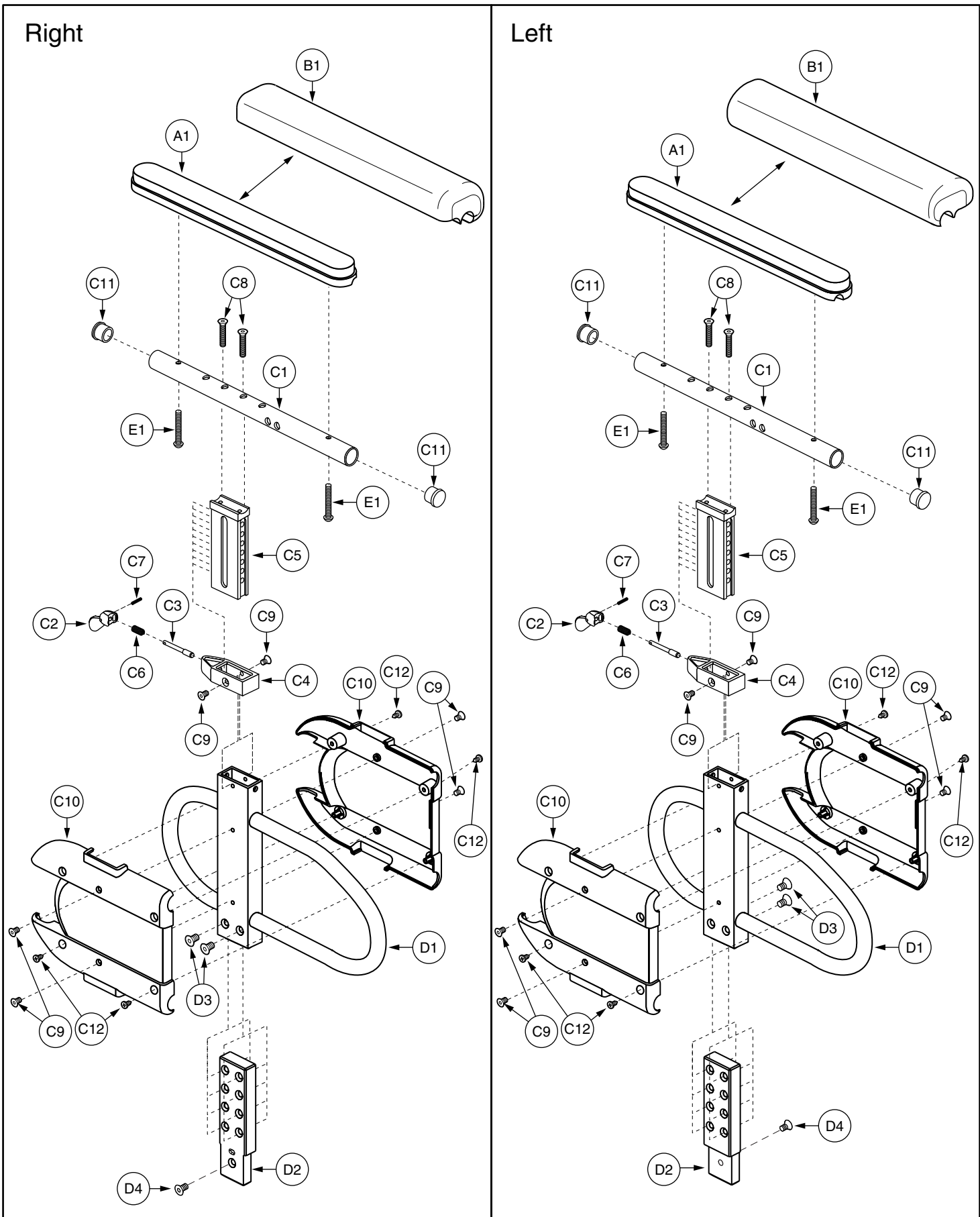
Notes :

Version 1. Available prior to July 2006. FRMASMB6861 and FRMASMB6862 are physically identical. There are two separate part numbers to represent the left and right sides designated by lower-case letters.

***F1** Please refer to SECTION VI. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

III. Quick Height Adjustable, Version 1 — Full Length

Available prior to July 2006.



III. Quick Height Adjustable, Version 1 — Full Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1a — F1	FRMASMB6864	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,FULL LENGTH,SYNERGY/TRU-BALANCE,RIGHT,SHORT INSERT,TEXTURED	1
C1b — F1	FRMASMB6863	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,FULL LENGTH,SYNERGY/TRU-BALANCE,LEFT,SHORT INSERT,TEXTURED	1
C1a — D4	FRMASMB6807	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,FULL LENGTH,QUANTUM REHAB,RIGHT,SHORT INSERT,TEXTURED,E-1355-008	1
C1b — D4	FRMASMB6809	ARMREST,ASSY,ADULT REMOVABLE-HEIGHT ADJUSTABLE,FULL LENGTH,QUANTUM REHAB,LEFT,SHORT INSERT,TEXTURED,E-1355-010	1
C1	DWR1355D003B	ARMREST,ARMPAD MOUNTING TUBE,FULL LENGTH,ADULT HEIGHT ADJUSTABLE,TEXTURED,D-1355-003	1
C2	DWR1307B004	LATCH,ARM HEIGHT ADJUSTMENT,PEDIATRIC ARMREST,B-1307-004	1
C3	DWR1307A001	LATCH,PLUNGER,0.180"DIA X 1.300"L,A-1307-001	1
C4	DWR1307B003	CAP,NYLON,TOP,PEDIATRIC ARMREST,B-1307-003	1
C5	DWR1307C004	ARMREST,UPRIGHT,NYLON, PEDIATRIC ARMREST,C-1307-004	1
C6	SPGRAW1067	SPRING,STAINLESS STEEL,0.50" FL X 0.24" OD X 0.032" WIRE DIA X RATE: 32 L,COMPRESSION,(LEE SPRING: LC-032C-4)	1
C7	PINSPRG1021	SPRING PIN,0.0781" DIA X 0.5625" L	1
C8	SCRSHFH1029	SCREW,SHFH,BLACK ZINC,10-32 X 1.50"	2
C9	SCRSHFH1030	SCREW,SHFH,BLACK ZINC,8-32 X 0.3125"	6
C10	DWR1355E004	COVER,CLOTHING,ADULT HEIGHT ADJUSTABLE ARMREST,E-1355-004	2
C11	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
C12	SCRPPH1016	SCREW, PPH,8-32 X 3/8"	4
D1a — D4	FRMASMB6811	ARMREST,ASSY,TRANSFER BAR LOOP,ADULT REMOVABLE-HEIGHT ADJUSTABLE,RIGHT,SHORT INSERT,TEXTURED,D-1355-009	1
D1b — D4	FRMASMB6810	ARMREST,ASSY,TRANSFER BAR LOOP,ADULT REMOVABLE-HEIGHT ADJUSTABLE,LEFT,SHORT INSERT,TEXTURED,D-1355-008	1
D1	DWR1355E003B	ARMREST,TRANSFER BAR LOOP WELDMENT,UPRIGHT,ADULT HEIGHT ADJUSTABLE,TEXTURED,E-1355-003	1
D2	DWR1000C344	ARMREST,UPRIGHT INSERT,SYNERGY, ADULT REMOVABLE-HEIGHT ADJUSTABLE ARMREST,C-1000-344	1
D3	SCRSHFH1052	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.50",GRADE 8	2
D4	SCRSHFH1074	SCREW, SHFH,BLACK,ZINC,1/4-20 X 0.375"	1
E1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
*F1	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1

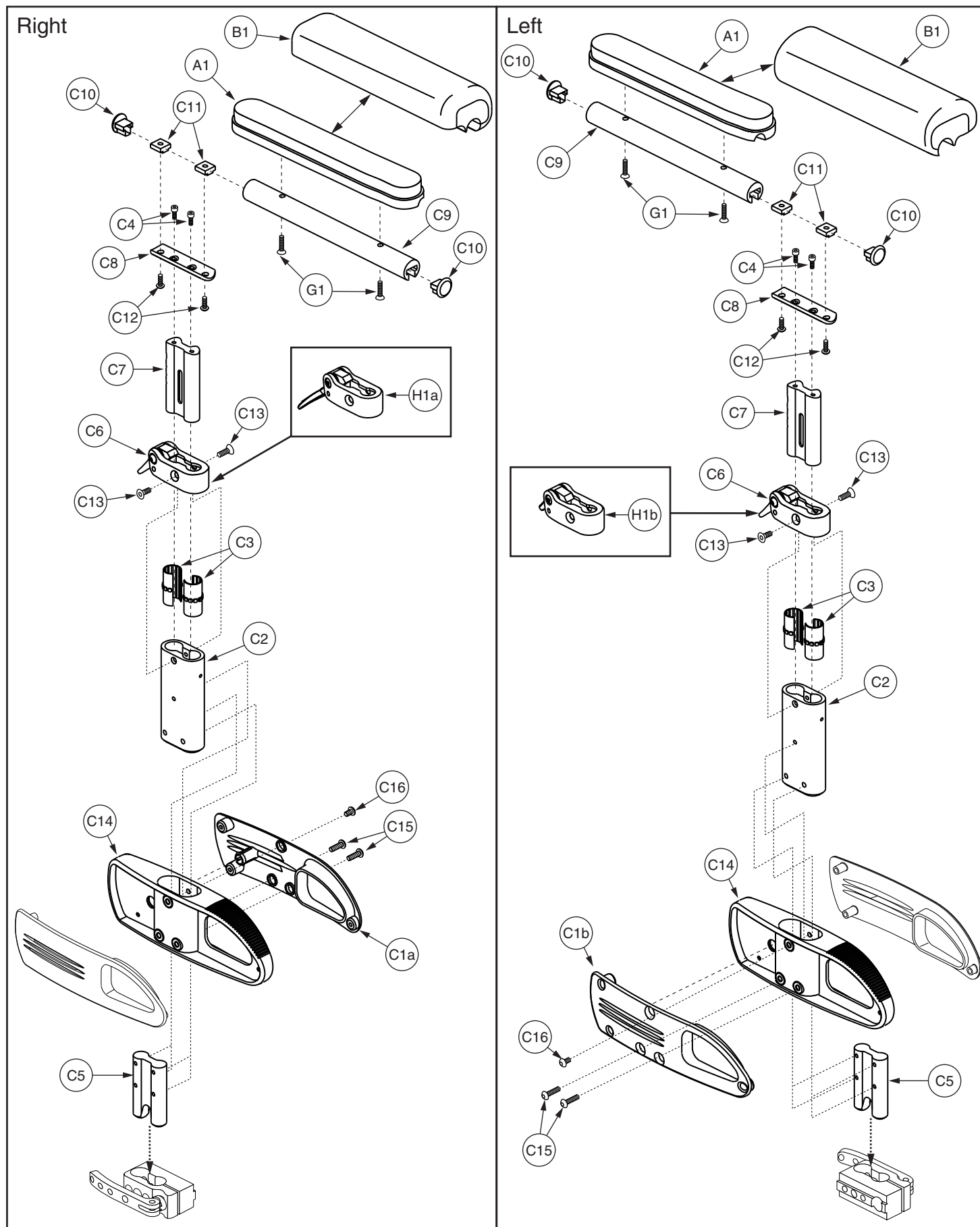
Notes :

Version 1. Available prior to July 2006. FRMASMB6863 and FRMASMB6864 are physically identical. There are two separate part numbers to represent left and right sides designated by lower-case letters.

***F1** Please refer to SECTION VI. Receiver Block — Removable Armrests for a complete breakdown of this assembly.

IV. Quick Height Adjustable, Version 2 — Pediatric

Available on or after October 2006.

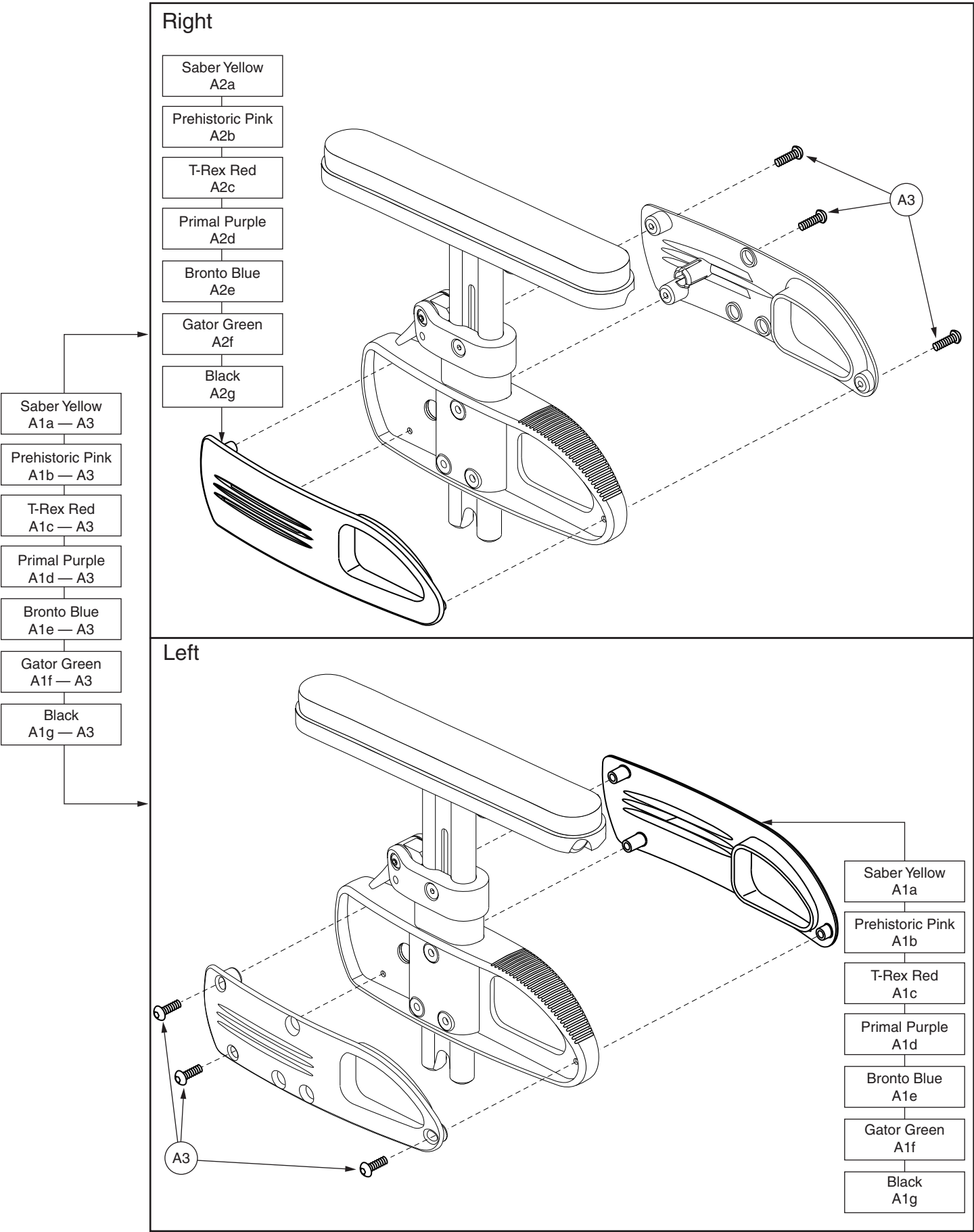


IV. Quick Height Adjustable, Version 2 — Pediatric

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1a — G1	FRMASMB10609	ARMREST,ASSY,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT,W/MOUNTING HARDWARE	1
C1b — G1	FRMASMB10608	ARMREST,ASSY,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT,W/MOUNTING HARDWARE	1
C1a — D1	FRMASMB8829	ARMREST,ASSY,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT,W/RECEIVER BLOCK,C-1354-018	1
C1b — D1	FRMASMB8828	ARMREST,ASSY,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT,W/RECEIVER BLOCK,C-1354-017	1
C1a — C16	FRMASMB8825	ARMREST,ASSY,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT,E-1354-022	1
C1b — C16	FRMASMB8824	ARMREST,ASSY,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT,E-1354-021	1
C1a	DWR1354D032	ARMREST,PLASTIC INSERT,PEDIATRIC ARMREST,INNER,RIGHT,D-1354-032	1
C1b	DWR1354D031	ARMREST,PLASTIC INSERT,PEDIATRIC ARMREST,INNER,LEFT,D-1354-031	1
C2	DWR1354E002	ARMREST,PEDIATRIC HEIGHT ADJUSTABLE EXTRUSION BLOCK,OUTER,E-1354-002	1
C3	BRGSLV1046	BEARING,SLEEVE,0.625" ID X 0.7184" OD X 1.500"L,LINER,DRYLIN-R,B-1005-060,(IGUS: JUIO-01-10)	2
C4	SCRSHCS1204	SCREW,SHCS,BLACK ZINC,10-32 X 0.50",GRADE 8,W/NYLON PATCH,B-1005-092	2
C5	DWR1354D003	ARMREST,PEDIATRIC HEIGHT ADJUSTABLE EXTRUSION BLOCK,INNER,LOWER,D-1354-003	1
C6	FRMASMB8587	ARMREST,ASSY,LEVER,HEIGHT ADJUSTMENT,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,C-1354-015	1
C7	DWR1354D004	ARMREST,PEDIATRIC HEIGHT ADJUSTABLE EXTRUSION BLOCK,INNER,UPPER,D-1354-004	1
C8	DWR1354B005	ARMREST,EXTRUSION PLATE,B-1354-005	1
C9	DWR1354D010	ARMREST,TOP TUBE,DESK LENGTH,D-1354-010	1
C10	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	2
C11	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C12	SCRASBH1096	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH,A-1360-009	2
C13	SCRSHFH1044	SCREW,SHFH,BLACK ZINC,10-32 X 0.50",W/NYLON PATCH	2
C14	DWR1354D030	ARMREST,BASE PLASTIC,PEDIATRIC ARMREST,D-1354-030	1
C15	SCRASBH1208	SCREW,BHSCS,BLACK ZINC,10-24 X 0.625",GRADE 8,W/NYLON PATCH	2
C16	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	1
*D1	FRMASMB8586	ARMREST,ASSY,RECEIVER BLOCK,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,D-1354-019	1
*E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
*F1	SCRSHCS1005	SCREW, SHCS,BLACK ZINC,1/4-20 X 0.75"	2
G1	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
**H1a	FRMASMB8831	LEVER,ASSY,MOLDED,QUAD RELEASE,SINGLE POST HEIGHT ADJUSTABLE ARMREST,RIGHT,B-1354-015	1
**H1b	FRMASMB8830	LEVER,ASSY,MOLDED,QUAD RELEASE,SINGLE POST HEIGHT ADJUSTABLE ARMREST,LEFT,B-1354-016	1

Notes :

Version 2. Available on or after October 2006. Top-level assemblies include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies. For all items referenced with an "***", refer to SECTION VI. Receiver Block - Ver. 2 Quick Height Adjustable Armrests for a complete breakdown of this assembly. **H1a and **H1b are optional parts used in place of FRMASMB8587 (C6).



IV. Quick Height Adjustable, Version 2 — Pediatric, Shroud

REF #	PART #	DESCRIPTION	QTY
A1a — A3	SHDASMB5001	SHROUD,ASSY,SABER YELLOW,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1a	DWR1354D033A	SHROUD,PAINTED,SABER YELLOW,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT	1
A2a	DWR1354D034A	SHROUD,PAINTED,SABER YELLOW,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT	1
A1b — A3	SHDASMB5002	SHROUD,ASSY,PREHISTORIC PINK,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1b	DWR1354D033B	SHROUD,PAINTED,PREHISTORIC PINK,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT	1
A2b	DWR1354D034B	SHROUD,PAINTED,PREHISTORIC PINK,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT	1
A1c — A3	SHDASMB5003	SHROUD,ASSY,T-REX RED,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1c	DWR1354D033C	SHROUD,PAINTED,T-REX RED,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT	1
A2c	DWR1354D034C	SHROUD,PAINTED,T-REX RED,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT	1
A1d — A3	SHDASMB5004	SHROUD,ASSY,PRIMAL PURPLE,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1d	DWR1354D033D	SHROUD,PAINTED,PRIMAL PURPLE,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT	1
A2d	DWR1354D034D	SHROUD,PAINTED,PRIMAL PURPLE,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT	1
A1e — A3	SHDASMB5005	SHROUD,ASSY,BRANTO BLUE,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1e	DWR1354D033E	SHROUD,PAINTED,BRANTO BLUE,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT	1
A2e	DWR1354D034E	SHROUD,PAINTED,BRANTO BLUE,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT	1
A1f — A3	SHDASMB5006	SHROUD,ASSY,GATOR GREEN,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1f	DWR1354D033F	SHROUD,PAINTED,GATOR GREEN,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,LEFT	1
A2f	DWR1354D034F	SHROUD,PAINTED,GATOR GREEN,ARMREST,PLASTIC INSERT,PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE,RIGHT	1
A1g — A3	SHDASMB5000	SHROUD,ASSY,BLACK,ARMREST INSERT,OUTER,QUANTUM PEDIATRIC SINGLE POST HEIGHT ADJUSTABLE	1
A1g	DWR1354D033	ARMREST,PLASTIC INSERT,BLACK,PEDIATRIC ARMREST,OUTER,LEFT,D-1354-033	1
A2g	DWR1354D034	ARMREST,PLASTIC INSERT,BLACK,PEDIATRIC ARMREST,OUTER,RIGHT,D-1354-034	1
A3	SCRPPH1031	SCREW, PPH,BLACK ZINC,4-40 X 3/8"	6

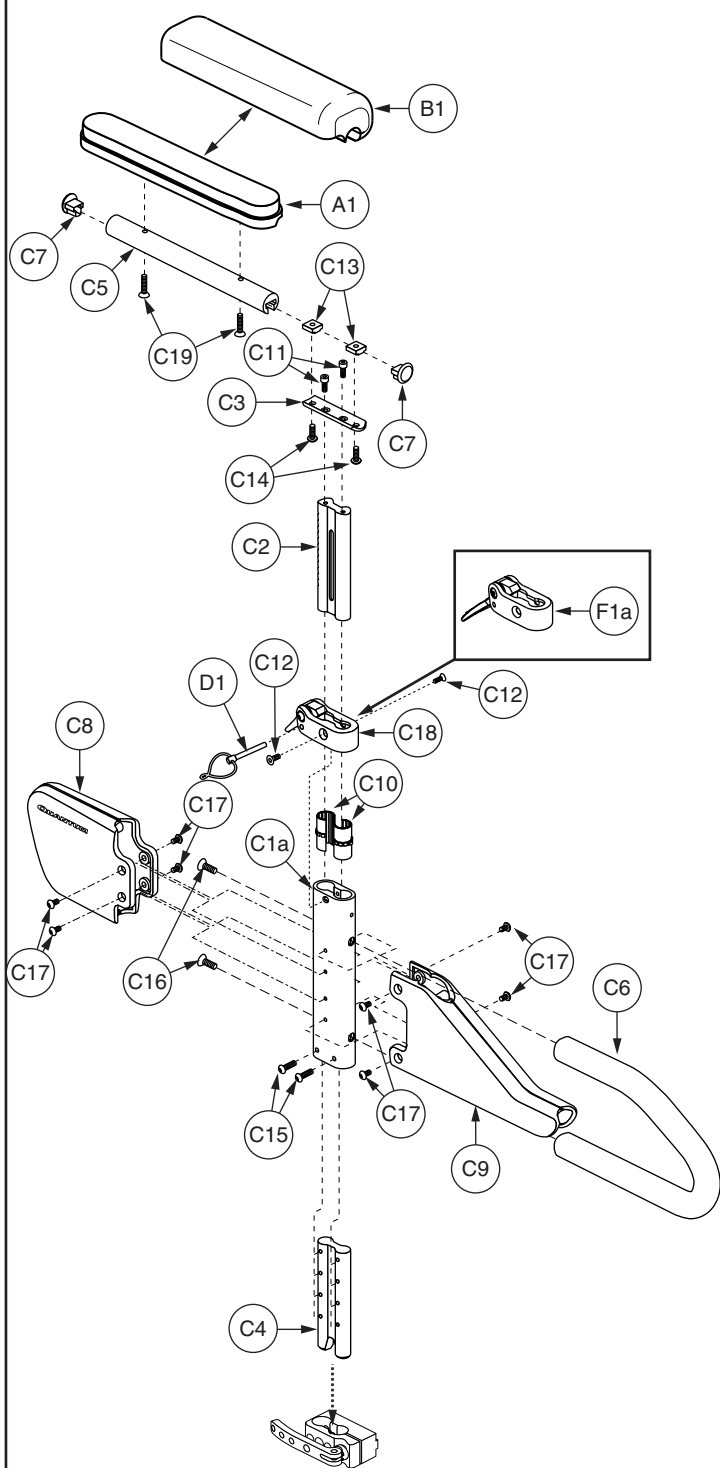
Notes :

For use with Pediatric Quick Height Adjustable, Version 2 Armrests. Top-level assemblies include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

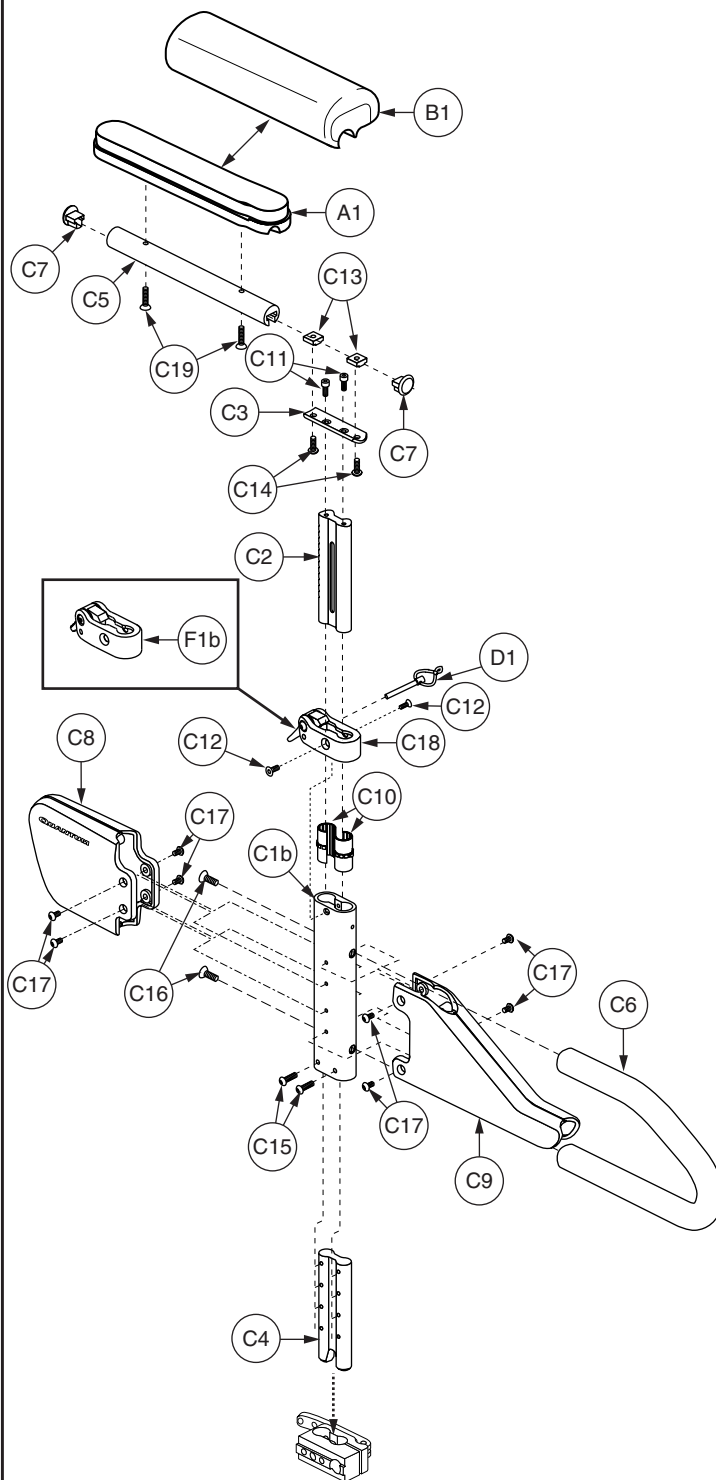
IV. Quick Height Adjustable, Version 2 — Desk Length

Available on or after July 2006.

Right



Left



IV. Quick Height Adjustable, Version 2 — Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1a - E1	FRMASMB8593	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,DESK LENGTH,RIGHT,W/MOUNTING HARDWARE	1
C1b - E1	FRMASMB8592	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,DESK LENGTH,LEFT,W/MOUNTING HARDWARE	1
C1a - E1	FRMASMB8597	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,DESK LENGTH,RIGHT,W/RECEIVER BLOCK,E-1354-012	1
C1b - E1	FRMASMB8596	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,DESK LENGTH,LEFT,W/RECEIVER BLOCK,E-1354-010	1
C1a - C21	FRMASMB8589	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,DESK LENGTH,RIGHT,E-1354-007	1
C1b - C21	FRMASMB8588	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,DESK LENGTH,LEFT,E-1354-008	1
C1a	DWR1354E015	ARMREST,HEIGHT ADJUSTABLE EXTRUSION BLOCK,OUTER,RIGHT,E-1354-015	1
C1b	DWR1354E016	ARMREST,HEIGHT ADJUSTABLE EXTRUSION BLOCK,OUTER,LEFT,E-1354-016	1
C2	DWR1354D021	ARMREST,HEIGHT ADJUSTABLE EXTRUSION BLOCK,INNER,UPPER,D-1354-021	1
C3	DWR1354B005	ARMREST,EXTRUSION PLATE,B-1354-005	1
C4	DWR1354D001	ARMREST,HEIGHT ADJUSTABLE EXTRUSION,BLOCK,INNER,LOWER,D-1354-001	1
C5	DWR1354D010	ARMREST, TOP TUBE,DESK LENGTH,D-1354-010	1
C6	DWR1354D036	ARMREST,TRANSFER BAR LOOP,W/FOAM GRIP,D-1354-036	1
C7	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	2
C8	DWR1354D020	ARMREST,CLOTHING GUARD,REAR,D-1354-020	1
C9	DWR1354E014	ARMREST,CLOTHING GUARD,FRONT,E-1354-014	1
C10	BRGSLV1046	BEARING,SLEEVE,0.625" ID X 0.7184" OD X 1.500"L,LINER,DRYLIN-R,B-1005-060,(IGUS: JUIO-01-10)	2
C11	SCRSHCS1204	SCREW,SHCS,BLACK ZINC,10-32 X 0.50",GRADE 8,W/NYLON PATCH,B-1005-092	2
C12	SCRSHFH1044	SCREW,SHFH,BLACK ZINC,10-32 X 0.50",W/NYLON PATCH	2
C13	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C14	SCRASBH1096	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH,A-1360-009	2
C15	SCRASBH1199	SCREW,BHSCS,BLACK ZINC,10-24 X 0.750",GRADE 8,W/NYLON PATCH	2
C16	SCRSHFH1085	SCREW, FHSCS,BLACK ZINC,1/4-20 X 0.750",GRADE 8,W/NYLON PATCH,A-1367-005	2
C17	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	8
C18	FRMASMB8587	ARMREST,ASSY,LEVER,HEIGHT ADJUSTMENT,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,C-1354-015	1
C19	SCRSHFH1081	SCREW, SHFH,BLACK ZINC,10-32 X 0.750",GRADE 8,W/NYLON PATCH	2
*C20	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
*C21	SCRSHCS1005	SCREW, SHCS,BLACK ZINC,1/4-20 X 0.75"	2
D1	DWR1005B121	QUICK RELEASE PIN,0.188"DIA X 1.00"L GRIP LENGTH,B-1005-121	1
*E1	FRMASMB8586	ARMREST,ASSY,RECEIVER BLOCK,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,D-1354-019	1
**F1a	FRMASMB8831	LEVER,ASSY,MOLDED,QUAD RELEASE,SINGLE POST HEIGHT ADJUSTABLE ARMREST,RIGHT,B-1354-015	1
**F1b	FRMASMB8830	LEVER,ASSY,MOLDED,QUAD RELEASE,SINGLE POST HEIGHT ADJUSTABLE ARMREST,LEFT,B-1354-016	1

Notes :

Version 2. Available on or after July 2006. Top-level assemblies include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies. For all items referenced with an "***", refer to SECTION VI. Receiver Block - Ver. 2 Quick Height Adjustable Armrests for a complete breakdown of this assembly. **F1a and **F1b are optional parts used in place of FRMASMB8587 (C18).

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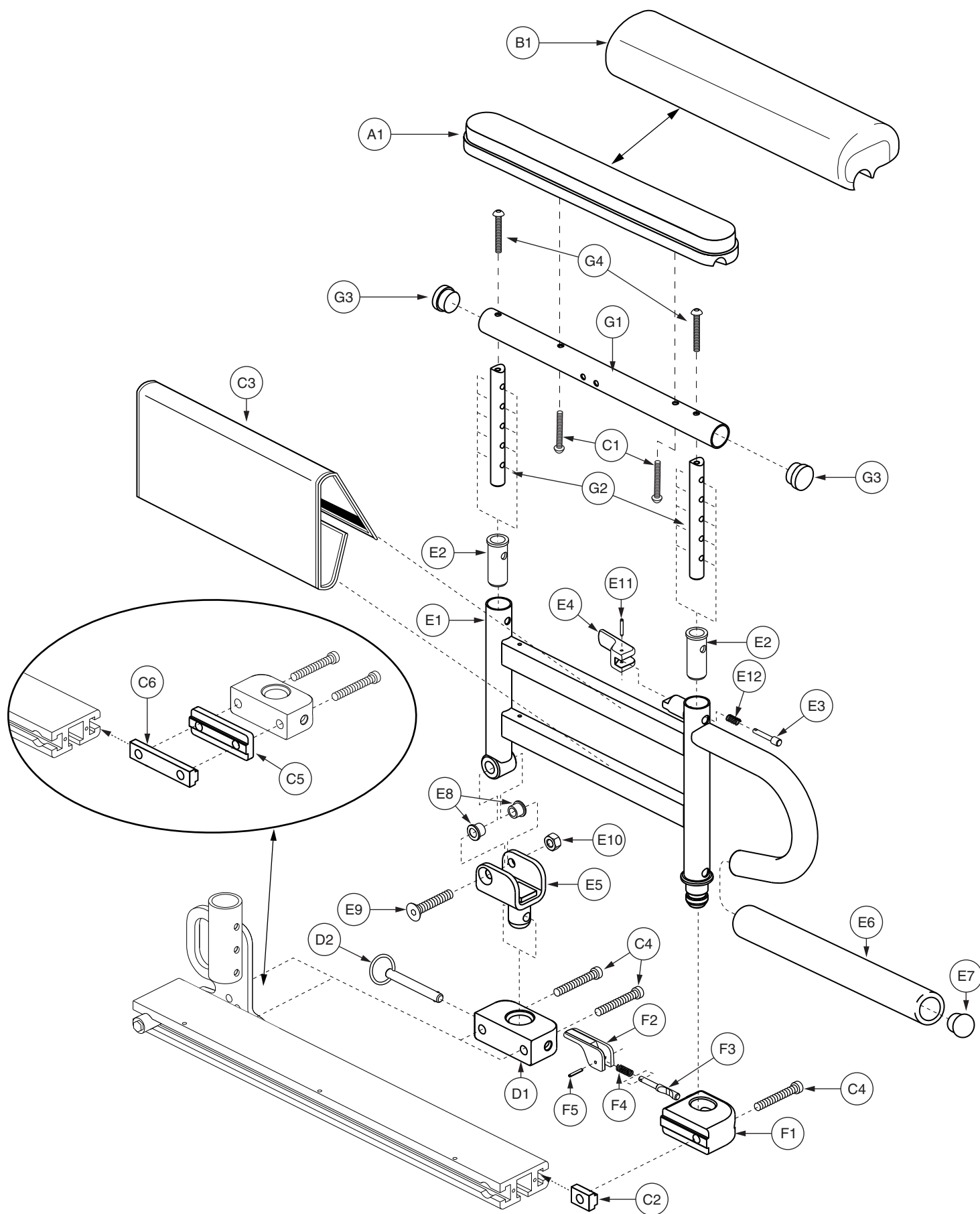
The diagram consists of two side-by-side exploded view diagrams, labeled 'Right' and 'Left'. Each diagram shows the assembly of a device with various components labeled with letters and numbers in circles. The components are arranged in a vertical column, with dashed lines indicating their relative positions and assembly order. The 'Right' diagram shows components A1, B1, C1, C2, C3, C4, C5, C6, C7, C8, C9, C10, C11, C12, C13, C14, C15, C16, C17, C18, C19, D1, E1, F1a, and F1b. The 'Left' diagram shows components A1, B1, C1, C2, C3, C4, C5, C6, C7, C8, C9, C10, C11, C12, C13, C14, C15, C16, C17, C18, C19, D1, E1, F1b, and F1a. The components are arranged in a vertical column, with dashed lines indicating their relative positions and assembly order. The 'Right' diagram shows components A1, B1, C1, C2, C3, C4, C5, C6, C7, C8, C9, C10, C11, C12, C13, C14, C15, C16, C17, C18, C19, D1, E1, F1a, and F1b. The 'Left' diagram shows components A1, B1, C1, C2, C3, C4, C5, C6, C7, C8, C9, C10, C11, C12, C13, C14, C15, C16, C17, C18, C19, D1, E1, F1b, and F1a.

IV. Quick Height Adjustable, Version 2 — Full Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1a - E1	FRMASMB8595	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,FULL LENGTH,RIGHT,W/MOUNTING HARDWARE	1
C1b - E1	FRMASMB8594	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,FULL LENGTH,LEFT,W/MOUNTING HARDWARE	1
C1a - E1	FRMASMB8599	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,FULL LENGTH,RIGHT,W/RECEIVER BLOCK,E-1354-013	1
C1b - E1	FRMASMB8598	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,FULL LENGTH,LEFT,W/RECEIVER BLOCK,E-1354-011	1
C1a - C21	FRMASMB8591	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,FULL LENGTH,RIGHT,E-1354-009	1
C1b - C21	FRMASMB8590	ARMREST,ASSY,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,FULL LENGTH,LEFT,E-1354-006	1
C1a	DWR1354E015	ARMREST,HEIGHT ADJUSTABLE EXTRUSION BLOCK,OUTER,RIGHT,E-1354-015	1
C1b	DWR1354E016	ARMREST,HEIGHT ADJUSTABLE EXTRUSION BLOCK,OUTER,LEFT,E-1354-016	1
C2	DWR1354D021	ARMREST,HEIGHT ADJUSTABLE EXTRUSION BLOCK,INNER,UPPER,D-1354-021	1
C3	DWR1354B005	ARMREST,EXTRUSION PLATE,B-1354-005	1
C4	DWR1354D001	ARMREST,HEIGHT ADJUSTABLE EXTRUSION,BLOCK,INNER,LOWER,D-1354-001	1
C5	DWR1354E003	ARMREST, TOP TUBE, FULL LENGTH,E-1354-003	1
C6	DWR1354D036	ARMREST,TRANSFER BAR LOOP,W/FOAM GRIP,D-1354-036	1
C7	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	2
C8	DWR1354D020	ARMREST,CLOTHING GUARD,REAR,D-1354-020	1
C9	DWR1354E014	ARMREST,CLOTHING GUARD,FRONT,E-1354-014	1
C10	BRGSLV1046	BEARING,SLEEVE,0.625" ID X 0.7184" OD X 1.500"L,LINER,DRYLIN-R,B-1005-060,(IGUS: JU10-01-10)	2
C11	SCRSHCS1204	SCREW,SHCS,BLACK ZINC,10-32 X 0.50",GRADE 8,W/NYLON PATCH,B-1005-092	2
C12	SCRSHFH1044	SCREW,SHFH,BLACK ZINC,10-32 X 0.50",W/NYLON PATCH	2
C13	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C14	SCRASBH1096	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH,A-1360-009	2
C15	SCRASBH1199	SCREW,BHSCS,BLACK ZINC,10-24 X 0.750",GRADE 8,W/NYLON PATCH	2
C16	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
C17	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	8
C18	FRMASMB8587	ARMREST,ASSY,LEVER,HEIGHT ADJUSTMENT,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,C-1354-015	1
C19	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
*C20	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
*C21	SCRSHCS1005	SCREW, SHCS,BLACK ZINC,1/4-20 X 0.75"	2
D1	DWR1005B121	QUICK RELEASE PIN,0.188"DIA X 1.00"L GRIP LENGTH,B-1005-121	1
*E1	FRMASMB8586	ARMREST,ASSY,RECEIVER BLOCK,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,D-1354-019	1
**F1a	FRMASMB8831	LEVER,ASSY,MOLDED,QUAD RELEASE,SINGLE POST HEIGHT ADJUSTABLE ARMREST,RIGHT,B-1354-015	1
**F1b	FRMASMB8830	LEVER,ASSY,MOLDED,QUAD RELEASE,SINGLE POST HEIGHT ADJUSTABLE ARMREST,LEFT,B-1354-016	1

Notes :

Version 2. Available on or after July 2006. Top-level assemblies include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies. For all items referenced with an "***", refer to SECTION VI. Receiver Block - Ver. 2 Quick Height Adjustable Armrests for a complete breakdown of this assembly. **F1a and **F1b are optional parts used in place of FRMASMB8587 (C18).

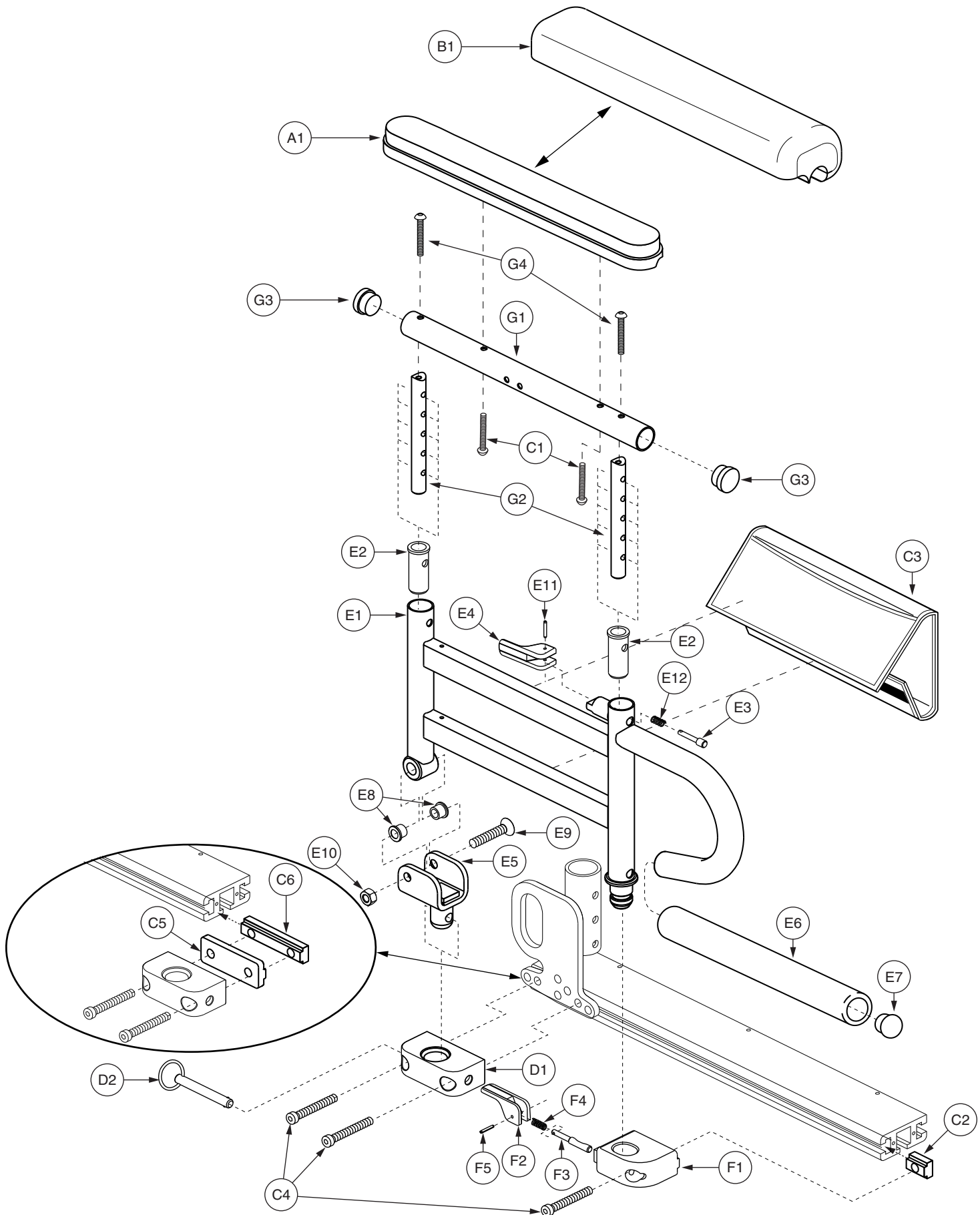


V. Two Post Flip-up, Removable — Desk Length, Left

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1 — G4	FRMASMB7060	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,LEFT,SYNERGY,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
C2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
C3	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
C4	SCRSHCS1099	SCREW,SHCS,BLACK ZINC,5/16-18 X 1.250",LOW HEAD,GRADE 8,W/NYLON PATCH,A-1360-017	3
*C5	DWR1335B019	SPACER,REAR,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-019	1
*C6	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
D1 — G4	FRMASMB6794	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,LEFT,TEXTURED,E-1335-011	1
D1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
D2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
E1 — E12	FRMASMB6792	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,LEFT,TEXTURED,E-1335-009	1
E1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
E2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
E3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
E4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E5	DWR1335C022	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,LEFT,REAR,C-1335-022	1
E6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
E7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
E8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
E9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
E10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
E11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
E12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,(LEE SPRING:LC-029C-3)	1
F1 — F5	FRMASMB6374	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,LEFT,C-1335-014	1
F1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
F2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
F3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
F4	SPGRAW1065	SPRING,COMPRESSION,LEG EXTRUSION LATCH,(LEE SPRING: LC029C-03M),C-1005-049	1
F5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
G1 — G4	FRMASMB6967	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-017	1
G1	DWR1335D016	HORIZONTAL TUBE,DESK LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-016	1
G2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
G3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
G4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2

Notes :

Items referenced with an "***" are used in place of back cane mounting on certain depth configurations.

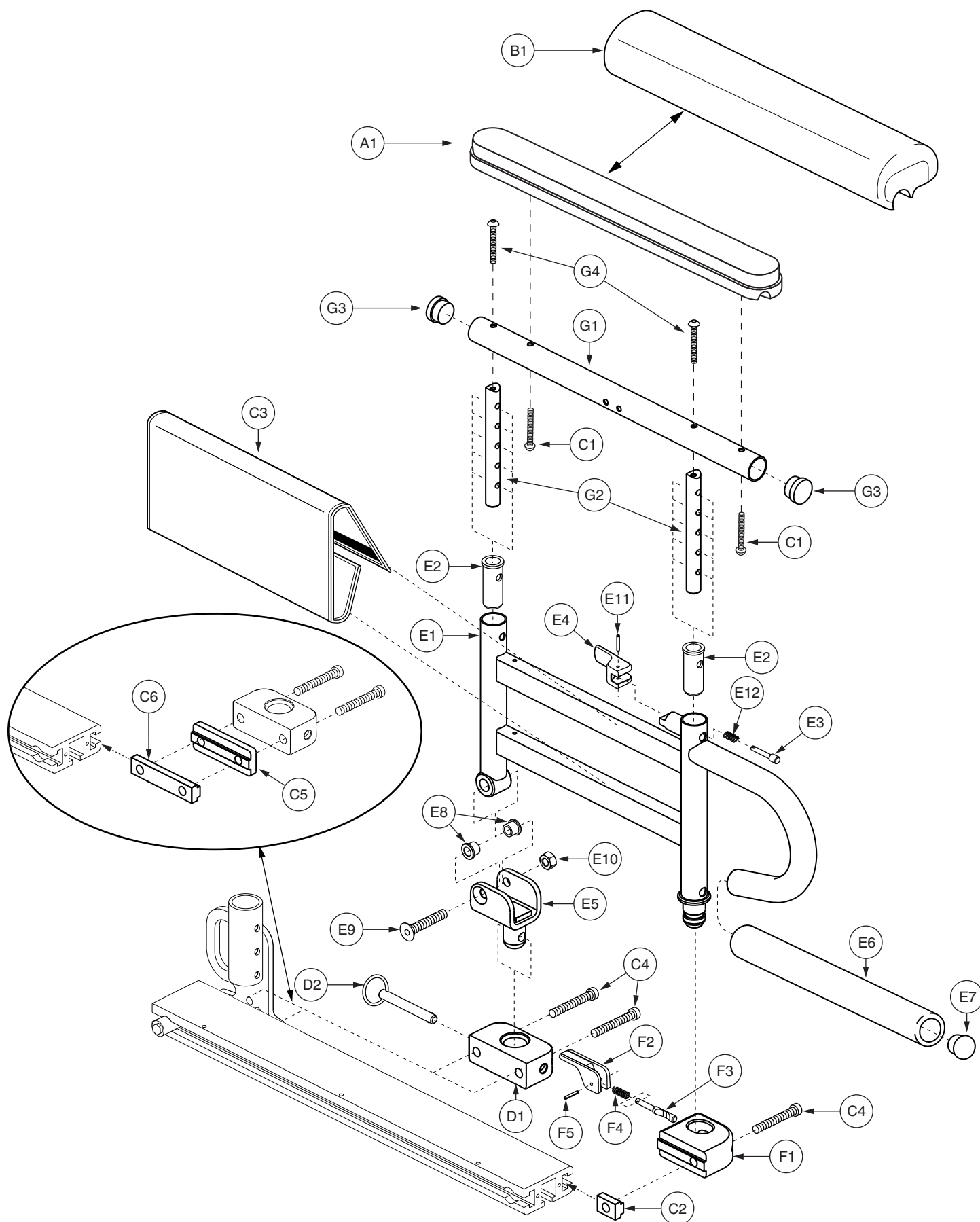


V. Two Post Flip-up, Removable — Desk Length, Right

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1 - G4	FRMASMB7061	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,RIGHT,SYNERGY,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
C2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
C3	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
C4	SCRSHCS1099	SCREW,SHCS,BLACK ZINC,5/16-18 X 1.250",LOW HEAD,GRADE 8,W/NYLON PATCH,A-1360-017	3
*C5	DWR1335B019	SPACER,REAR,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-019	1
*C6	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
D1 - G4	FRMASMB6796	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,RIGHT,TEXTURED,E-1335-013	1
D1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
D2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
E1 - E12	FRMASMB6793	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,RIGHT,TEXTURED,E-1335-010	1
E1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
E2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
E3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
E4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E5	DWR1335C023	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,RIGHT,REAR,C-1335-023	1
E6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
E7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
E8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
E9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
E10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
E11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
E12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,(LEE SPRING:LC-029C-3)	1
F1 - F5	FRMASMB6375	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,RIGHT,C-1335-015	1
F1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
F2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
F3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
F4	SPGRAW1065	SPRING,0.50" FL X 0.24" OD X 0.029" WIRE DIA X RATE: 23.7,COMPRESSION,(LEE SPRING:LC-029C-3)	1
F5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
G1 - G4	FRMASMB6967	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-017	1
G1	DWR1335D016	HORIZONTAL TUBE,DESK LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-016	1
G2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
G3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
G4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2

Notes :

Items referenced with an "" are used in place of back cane mounting on certain depth configurations.

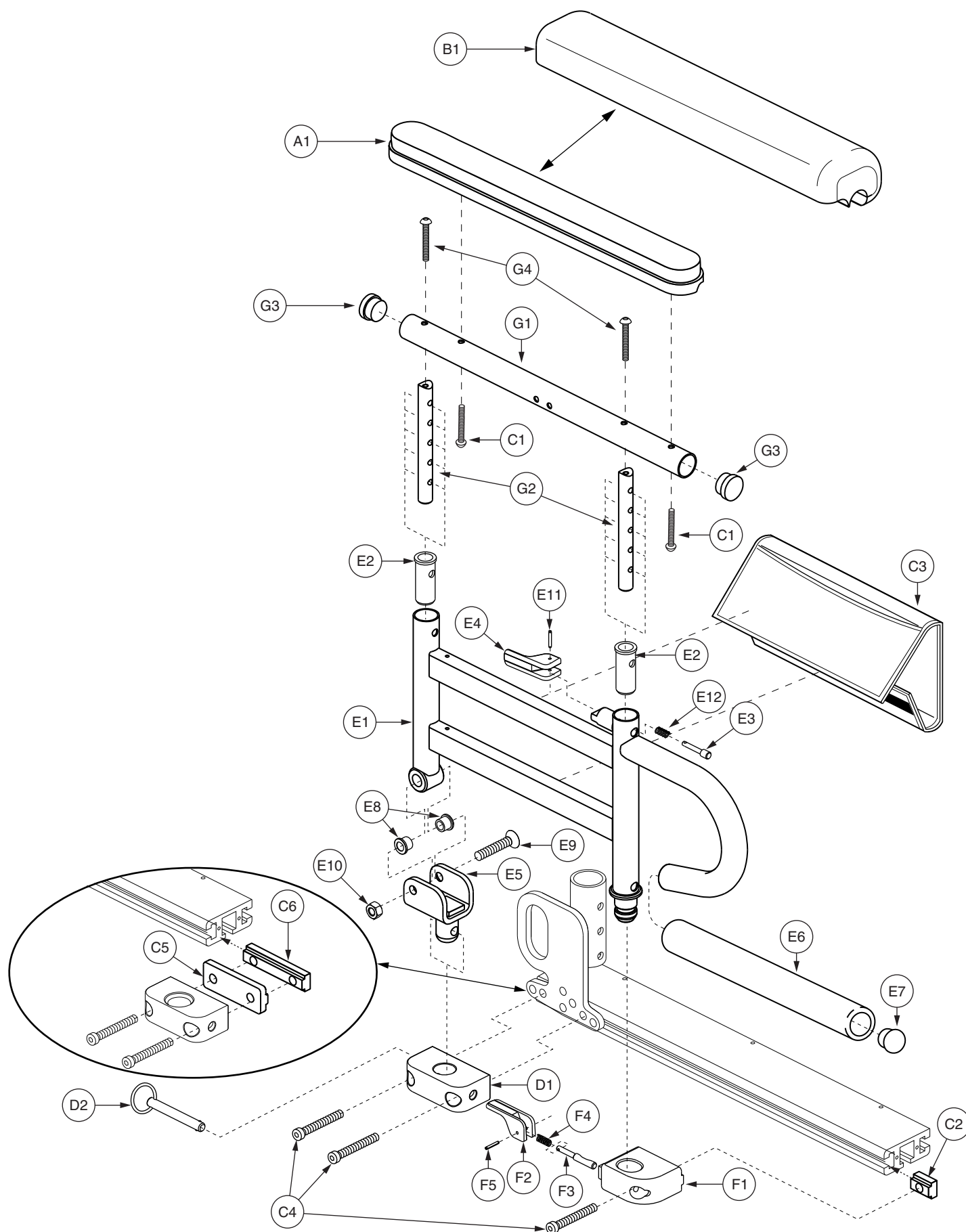


V. Two Post Flip-up, Removable — Full Length, Left

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — G4	FRMASMB7062	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,LEFT,SYNERGY,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
C2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
C3	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
C4	SCRSHCS1099	SCREW,SHCS,BLACK ZINC,5/16-18 X 1.250",LOW HEAD,GRADE 8,W/NYLON PATCH,A-1360-017	3
*C5	DWR1335B019	SPACER,REAR,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-019	1
*C6	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
D1 — G4	FRMASMB6795	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,LEFT,TEXTURED,E-1335-012	1
D1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
D2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
E1 — E12	FRMASMB6792	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,LEFT,TEXTURED,E-1335-009	1
E1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
E2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
E3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
E4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E5	DWR1335C022	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,LEFT,REAR,C-1335-022	1
E6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
E7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
E8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
E9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
E10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
E11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
E12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,(LEE SPRING:LC-029C-3)	1
F1 — F5	FRMASMB6374	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,LEFT,C-1335-014	1
F1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
F2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
F3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
F4	SPGRAW1065	SPRING,0.50" FL X 0.24" OD X 0.029" WIRE DIA X RATE: 23.7,COMPRESSION,(LEE SPRING: LC-029C-3)	1
F5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
G1 — G4	FRMASMB6968	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-018	1
G1	DWR1335D015	HORIZONTAL TUBE,FULL LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-015	1
G2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
G3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
G4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2

Notes :

Items referenced with an "***" are used in place of back cane mounting on certain depth configurations.

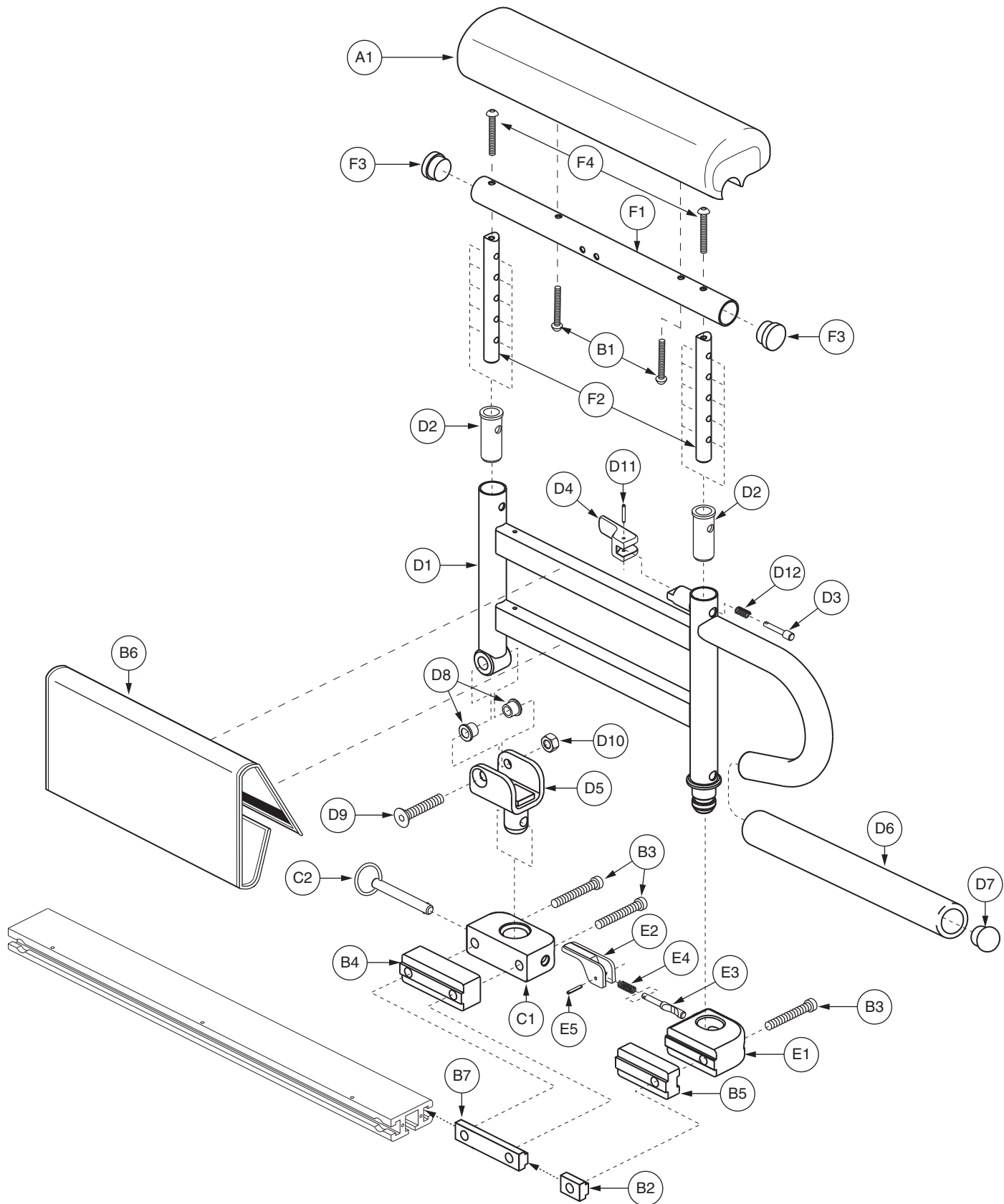


V. Two Post Flip-up, Removable — Full Length, Right

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1 — G4	FRMASMB7063	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,RIGHT,SYNERGY,TEXTURED	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
C2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
C3	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
C4	SCRSHCS1099	SCREW,SHCS,BLACK ZINC,5/16-18 X 1.250",LOW HEAD,GRADE 8,W/NYLON PATCH,A-1360-017	3
*C5	DWR1335B019	SPACER,REAR,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-019	1
*C6	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
D1 — G4	FRMASMB6797	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,RIGHT,TEXTURED,E-1335-014	1
D1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
D2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
E1 — E12	FRMASMB6793	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,RIGHT,TEXTURED,E-1335-010	1
E1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
E2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
E3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
E4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E5	DWR1335C023	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,RIGHT,REAR,C-1335-023	1
E6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
E7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
E8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
E9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
E10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
E11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
E12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,(LEE SPRING:LC-029C-3)	1
F1 — F5	FRMASMB6375	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,RIGHT,C-1335-015	1
F1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
F2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
F3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
F4	SPGRAW1065	SPRING,0.50" FL X 0.24" OD X 0.029" WIRE DIA X RATE: 23.7,COMPRESSION,(LEE SPRING: LC-029C-3)	1
F5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
G1 — G4	FRMASMB6968	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-018	1
G1	DWR1335D015	HORIZONTAL TUBE,FULL LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-015	1
G2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
G3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
G4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2

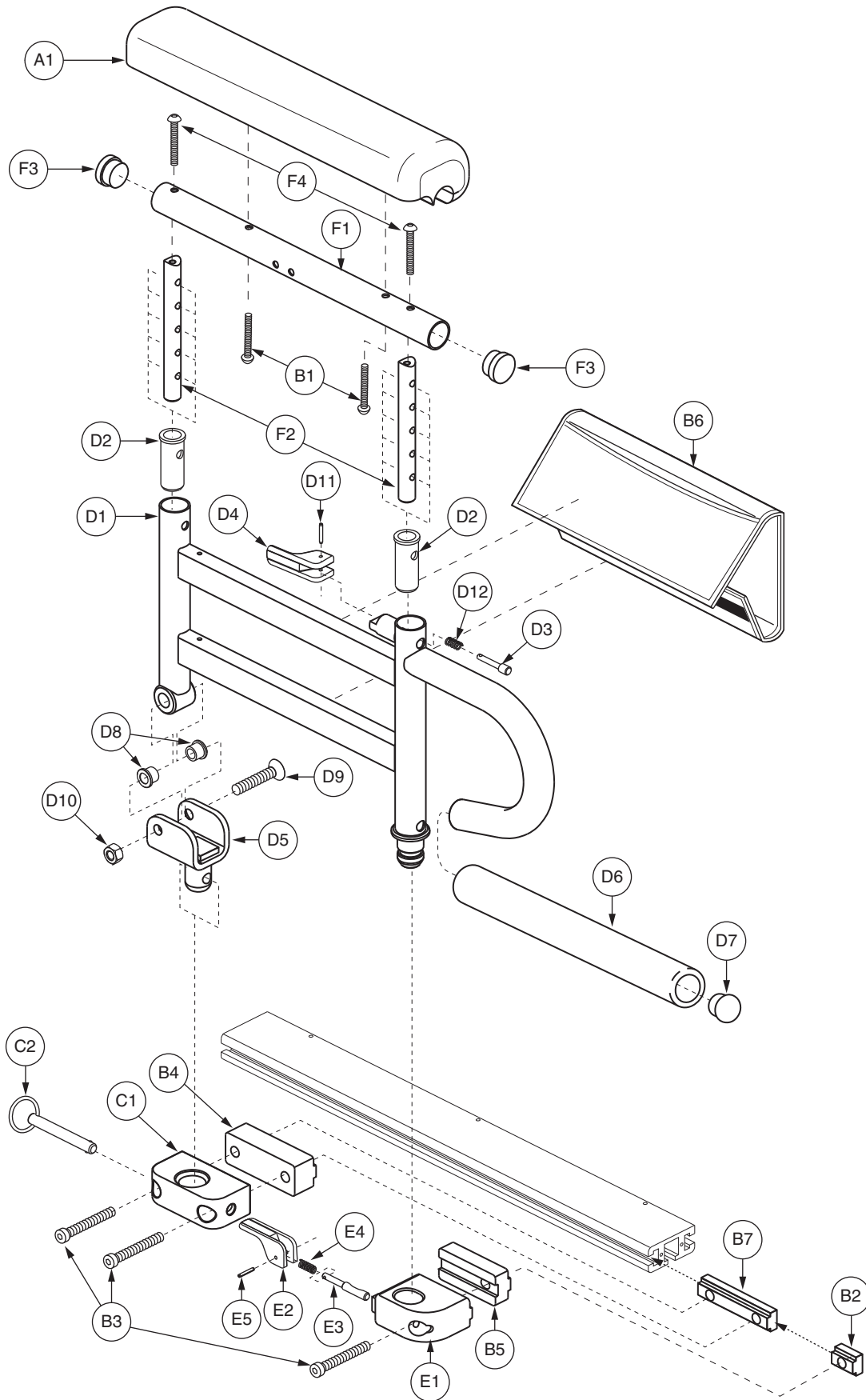
Notes :

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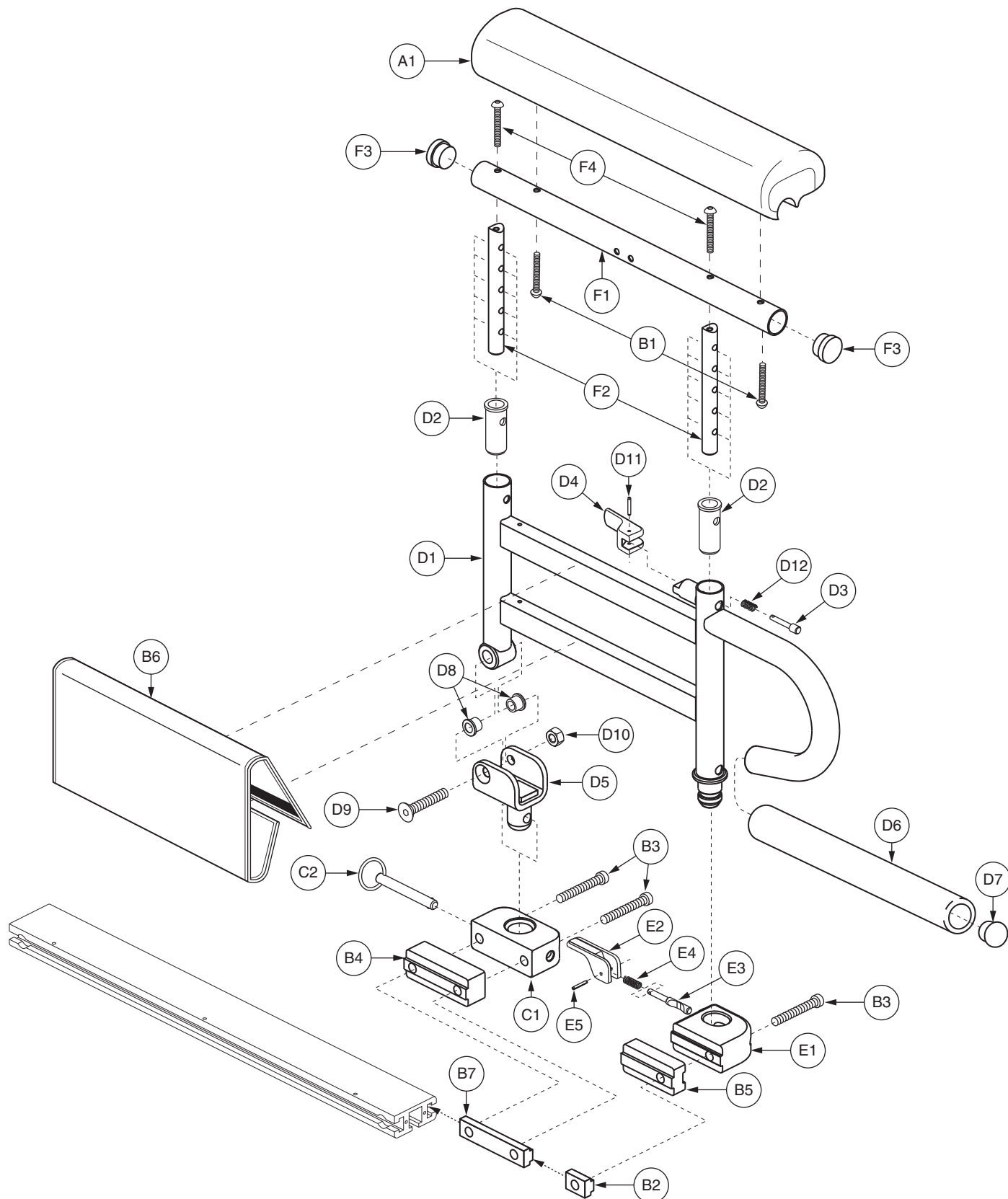


V. Two Post Flip-up, Removable — With Spacers, Desk Length, Left

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B1 - F4	FRMASMB15966	ARMREST,ASSY,TWO POST-FLIP UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,W/WATERFALL SPACERS,SYNERGY,LEFT	1
B1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
B2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
B3	SCRSHCS1155	SCREW, SHCS,BLACK ZINC,5/16-18 X 1.75",LOW HEAD,GRADE 8,W/NYLON PATCH	3
B4	DWR1500B069	SPACER,TWO-POST,REAR,B-1500-069	1
B5	DWR1500B070	SPACER,TWO-POST,FRONT,B-1500-070	1
B6	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
B7	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
C1 - F4	FRMASMB6794	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,LEFT,TEXTURED,E-1335-011	1
C1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
C2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
D1 - D12	FRMASMB6792	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,LEFT,TEXTURED,E-1335-009	1
D1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
D2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
D3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
D4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
D5	DWR1335C022	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,LEFT,REAR,C-1335-022	1
D6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
D7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
D8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
D9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
D10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
D11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
D12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,B-1005-056,(LEE SPRING:LC-029C-3)	1
E1 - E5	FRMASMB6374	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,LEFT,C-1335-014	1
E1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
E2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
E4	SPGRAW1065	SPRING,COMPRESSION,LEG EXTRUSION LATCH,(LEE SPRING: LC029C-03M),C-1005-049	1
E5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
F1 - F4	FRMASMB6967	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-017	1
F1	DWR1335D016	HORIZONTAL TUBE,DESK LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-016	1
F2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
F3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
F4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2

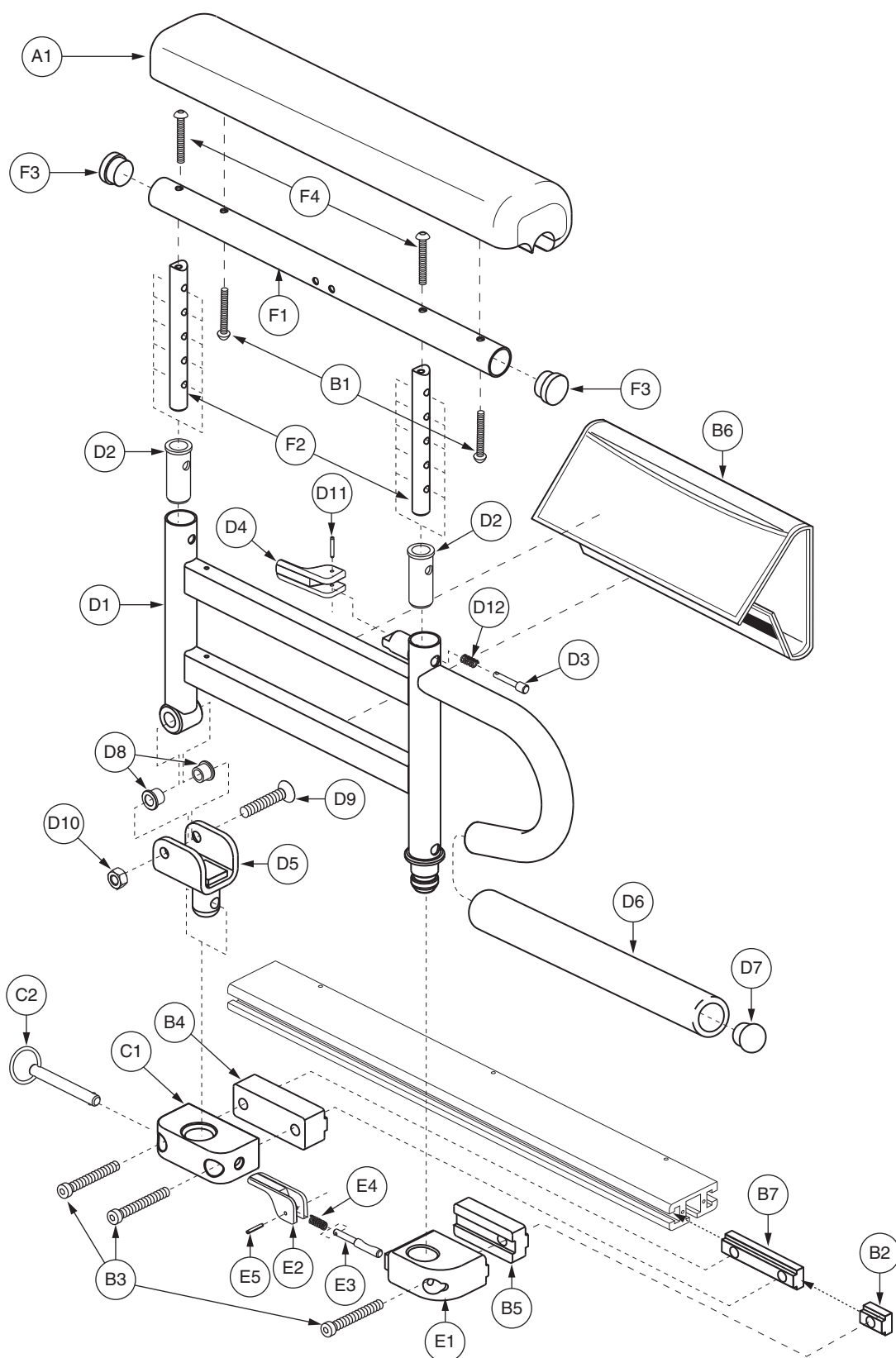


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B1 - F4	FRMASMB15967	ARMREST,ASSY,TWO POST-FLIP UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,W/WATERFALL SPACERS,SYNERGY,RIGHT	1
B1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
B2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
B3	SCRSHCS1155	SCREW, SHCS,BLACK ZINC,5/16-18 X 1.75",LOW HEAD,GRADE 8,W/NYLON PATCH	3
B4	DWR1500B069	SPACER,TWO-POST,REAR,B-1500-069	1
B5	DWR1500B070	SPACER,TWO-POST,FRONT,B-1500-070	1
B6	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
B7	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
C1 - F4	FRMASMB6796	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,RIGHT,TEXTURED,E-1335-013	1
C1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
C2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
D1 - D12	FRMASMB6793	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,RIGHT,TEXTURED,E-1335-010	1
D1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
D2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
D3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
D4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
D5	DWR1335C023	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,RIGHT,REAR,C-1335-023	1
D6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
D7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
D8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
D9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
D10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
D11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
D12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,B-1005-056,(LEE SPRING:LC-029C-3)	1
E1 - E5	FRMASMB6375	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,RIGHT,C-1335-015	1
E1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
E2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
E4	SPGRAW1065	SPRING,COMPRESSION,LEG EXTRUSION LATCH,(LEE SPRING: LC029C-03M),C-1005-049	1
E5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
F1 - F4	FRMASMB6967	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,DESK LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-017	1
F1	DWR1335D016	HORIZONTAL TUBE,DESK LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-016	1
F2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
F3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
F4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2



V. Two Post Flip-up, Removable — With Spacers, Full Length, Left

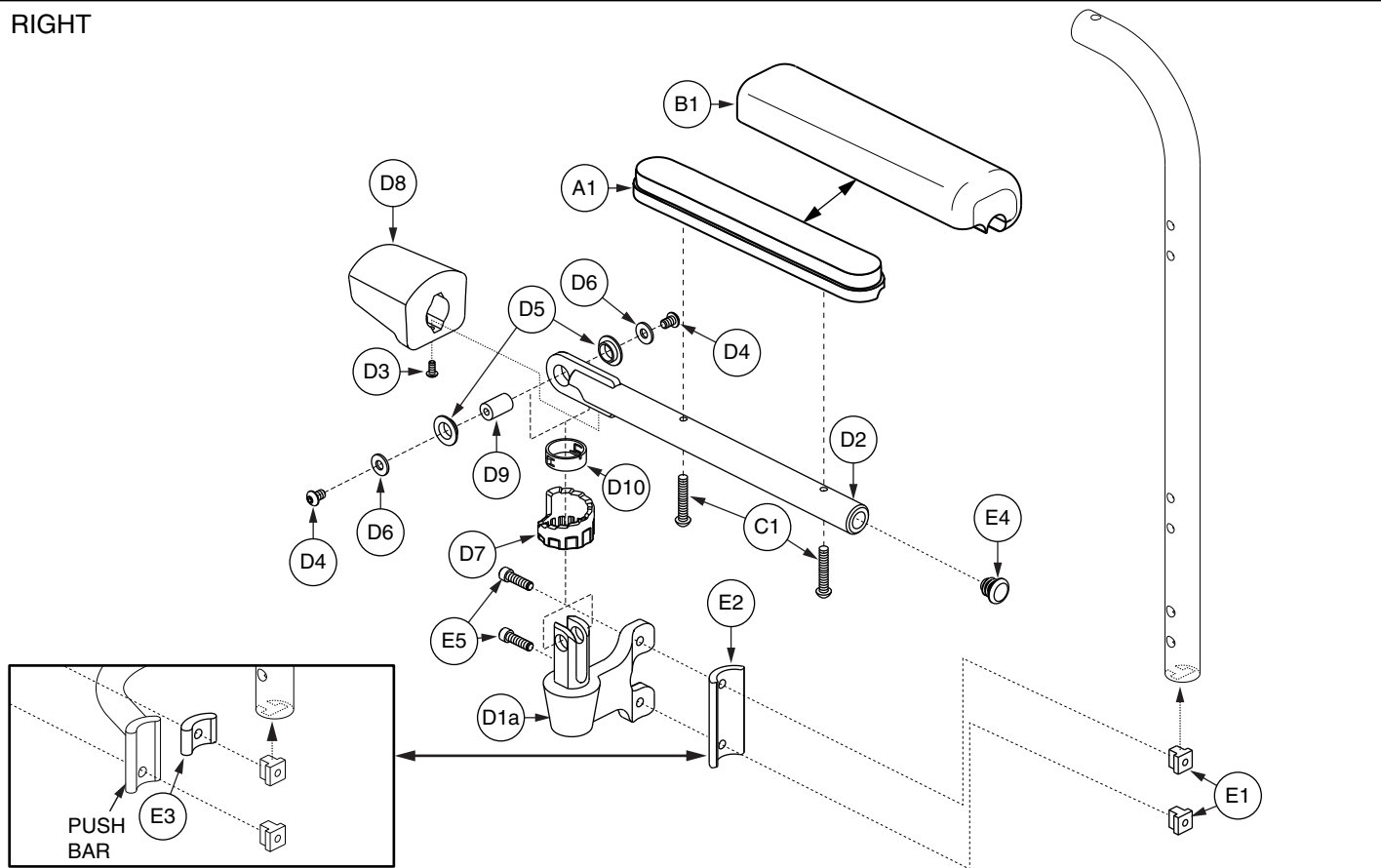
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B1 - F4	FRMASMB15968	ARMREST,ASSY,TWO POST-FLIP UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,W/WATERFALL SPACERS,SYNERGY,LEFT	1
B1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
B2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
B3	SCRSHCS1155	SCREW, SHCS,BLACK ZINC,5/16-18 X 1.75",LOW HEAD,GRADE 8,W/NYLON PATCH	3
B4	DWR1500B069	SPACER,TWO-POST,REAR,B-1500-069	1
B5	DWR1500B070	SPACER,TWO-POST,FRONT,B-1500-070	1
B6	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
B7	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
C1 - F4	FRMASMB6795	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,LEFT,TEXTURED,E-1335-012	1
C1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
C2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
D1 - D12	FRMASMB6792	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,LEFT,TEXTURED,E-1335-009	1
D1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
D2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
D3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
D4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
D5	DWR1335C022	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,LEFT,REAR,C-1335-022	1
D6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
D7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
D8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
D9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
D10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
D11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
D12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,B-1005-056,(LEE SPRING:LC-029C-3)	1
E1 - E5	FRMASMB6374	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,LEFT,C-1335-014	1
E1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
E2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
E4	SPGRAW1065	SPRING,COMPRESSION,LEG EXTRUSION LATCH,(LEE SPRING: LC029C-03M),C-1005-049	1
E5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
F1 - F4	FRMASMB6968	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-018	1
F1	DWR1335D015	HORIZONTAL TUBE,FULL LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-015	1
F2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
F3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
F4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2



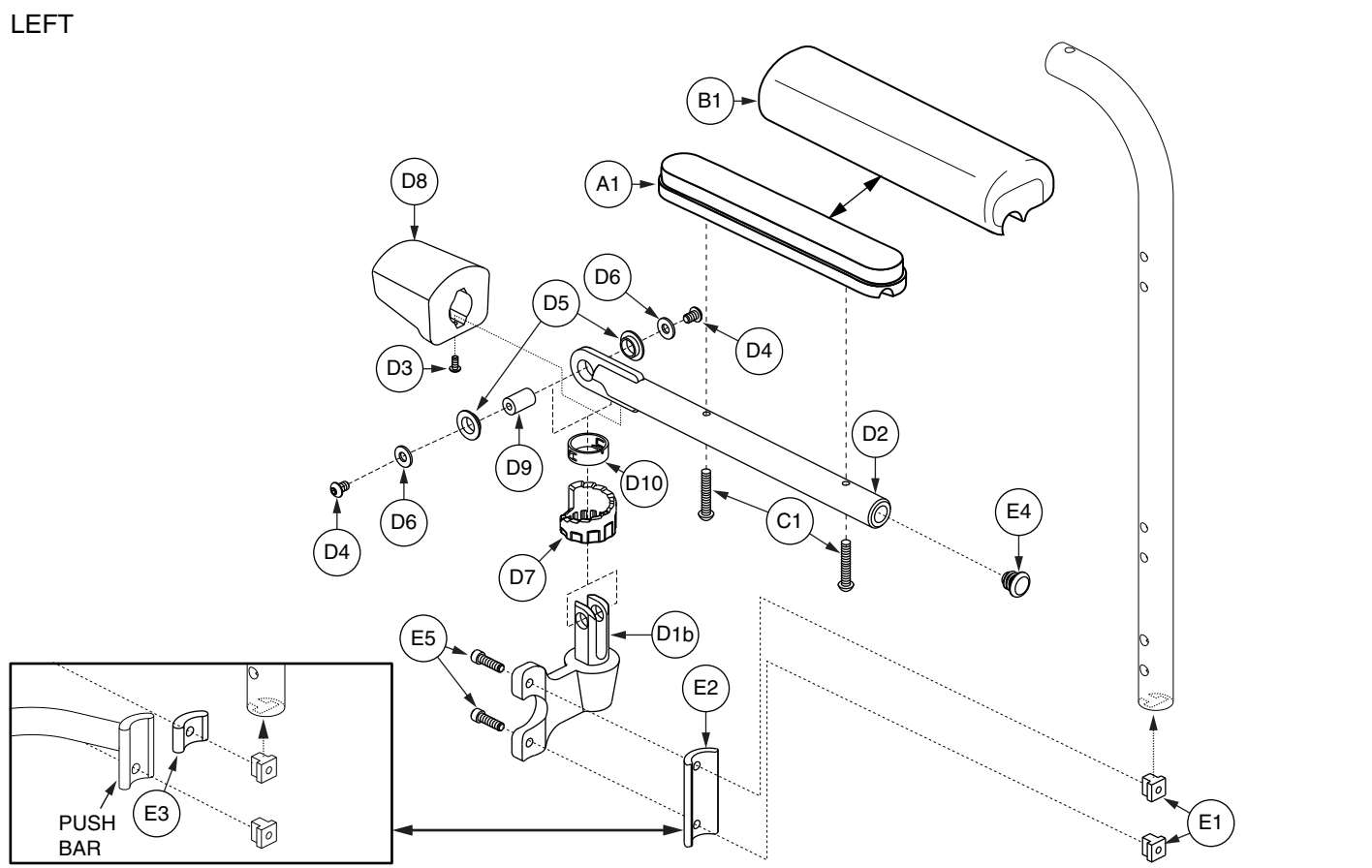
V. Two Post Flip-up, Removable — With Spacers, Full Length, Right

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B1 - F4	FRMASMB15969	ARMREST,ASSY,TWO POST-FLIP UP HEIGHT ADJUSTABLE,VERSION 2,W/WATERFALL SPACERS,SYNERGY,RIGHT	1
B1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
B2	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
B3	SCRSHCS1155	SCREW, SHCS,BLACK ZINC,5/16-18 X 1.75",LOW HEAD,GRADE 8,W/NYLON PATCH	3
B4	DWR1500B069	SPACER,TWO-POST,REAR,B-1500-069	1
B5	DWR1500B070	SPACER,TWO-POST,FRONT,B-1500-070	1
B6	DWR1010C003	POUCH,NYLON,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,C-1010-003	1
B7	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
C1 - F4	FRMASMB6797	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,RIGHT,TEXTURED,E-1335-014	1
C1	DWR1335B012	ARMREST,BLOCK,REAR, TWO POST, FLIP-UP, HEIGHT ADJUSTABLE ARMREST,B-1335-012	1
C2	PINCOTD1019	COTTERLESS DETENT PIN,0.3125" DIA X 2.50" GRIP LENGTH,W/RING	1
D1 - D12	FRMASMB6793	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,LOWER,RIGHT,TEXTURED,E-1335-010	1
D1	DWR1335E008B	ARMREST,WELDMENT,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,VERSION 2,TEXTURED,E-1335-008	1
D2	DWR1335B020	BUSHING,0.630"ID X 0.750"OD X 0.875"FOD X 0.10"FTH X 2.00"L,B-1335-020	2
D3	DWR1335B023	ARMREST,PLUNGER,1.350"L,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,B-1335-023	1
D4	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
D5	DWR1335C023	ARMREST,MOUNT BLOCK WELDMENT,TWO POST FLIP-UP HEIGHT ADJUSTABLE,RIGHT,REAR,C-1335-023	1
D6	PROHDL1062	HAND GRIP,BLACK,FOAM,0.750"ID X 10.00"L X 0.250" WALL THICKNESS,(HUNT-WILDE:610100055)	1
D7	PROECAP1054	END CAP,0.875" DIA,FITS 18 GAUGE TUBE,DOMED	1
D8	BRGFLNG1020	BEARING,FLANGE,0.315"ID X 0.440"OD X 0.375"TH,(SYMCO: SF-1014-6)	2
D9	SCRSHFH1027	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8	1
D10	NUTNJAM1015	NUT,NYLOCK JAM,BLACK ZINC,5/16-18	1
D11	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
D12	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,B-1005-056,(LEE SPRING:LC-029C-3)	1
E1 - E5	FRMASMB6375	ARMREST,ASSY,LATCH BLOCK,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,FRONT,RIGHT,C-1335-015	1
E1	DWR1335D014	ARMREST,TWO POST-FLIP HEIGHT ADJUSTABLE,LATCH BLOCK,FRONT,D-1335-014	1
E2	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
E3	DWR1340A005	ARMREST,PLUNGER,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,A-1340-005	1
E4	SPGRAW1065	SPRING,COMPRESSION,LEG EXTRUSION LATCH,(LEE SPRING: LC029C-03M),C-1005-049	1
E5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1
F1 - F4	FRMASMB6968	ARMREST,ASSY,ADULT TWO POST FLIP-UP HEIGHT ADJUSTABLE,FULL LENGTH,VERSION 2,UPPER,TEXTURED,D-1335-018	1
F1	DWR1335D015	HORIZONTAL TUBE,FULL LENGTH,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,D-1335-015	1
F2	DWR1335C017	HEIGHT ADJUSTMENT TUBE,TWO POST FLIP-UP HEIGHT ADJUSTABLE ARMREST,VERSION 2,C-1335-017	2
F3	PROECAP1015	CAP,END,BLACK,PLASTIC,7/8" X 10GA - 14GA,ROUND	2
F4	SCRASBH1005	SCREW,BHSCS,BLACK ZINC,1/4-20 X 1.25",GRADE 8	2

RIGHT



LEFT



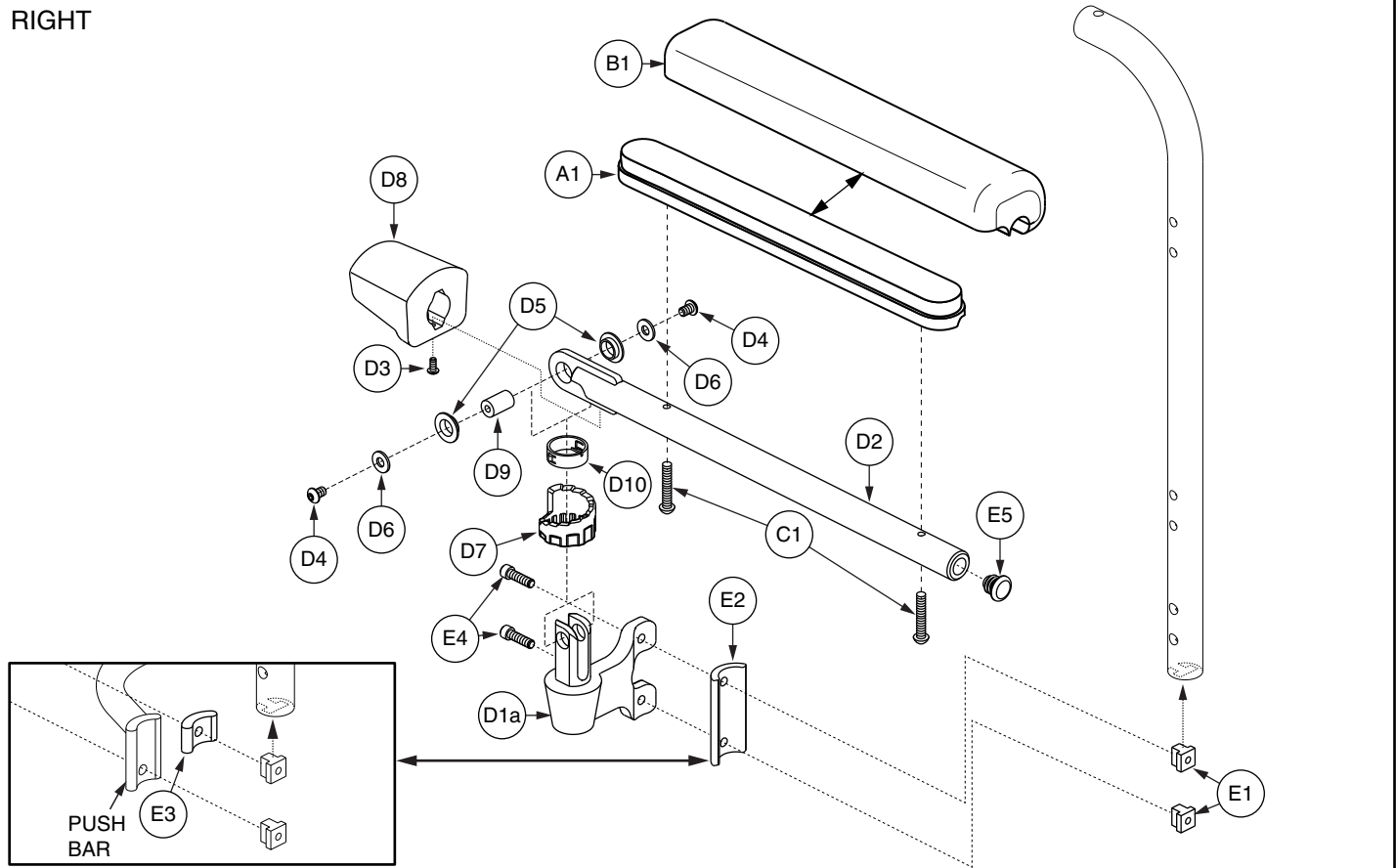
VI. Cantilever — Synergy, Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a - E5	FRMASMB16191	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,RIGHT,SYNERGY,W/MOUNTING HARDWARE	1
D1b - E5	FRMASMB16190	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,LEFT,SYNERGY,W/MOUNTING HARDWARE	1
D1a - D10	FRMASMB15769	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,RIGHT,SYNERGY,E-1204-007	1
D1b - D10	FRMASMB15768	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,LEFT,SYNERGY,E-1204-006	1
D1a	DWR1204D032	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,SYNERGY,RIGHT,D-1204-032	1
D1b	DWR1204D030	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,SYNERGY,LEFT,D-1204-030	1
D2	DWR1204D020	ARMREST,TUBE WELDMENT,DESK LENGTH,HEIGHT ADJUSTABLE,D-1204-020	1
D3	SCRASBH1144	SCREW,BHSCS,BLACK ZINC,8-32 X 0.375",ASTM F835,W/NYLON PATCH	1
D4	SCRASBH1157	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.375",W/NYLON PATCH	2
D5	BSHFLNG1072	BUSHING,FLANGE,BLACK,NYLON,0.5" ID X 0.88" OD X 0.20" TH,C-1204-030	2
D6	WASSAE1003	WASHER,FLAT,BLACK ZINC,1/4,0.281" ID X 0.625" OD X 0.0625" TH,SAE	2
D7	DWR1204C023	ARM,HEIGHT ADJUSTABLE DIAL,CANTILEVER ARMS,C-1204-023	1
D8	DWR1204D019	CAP,ARMREST,BLACK NYLON,CANTILEVER ARMS,D-1204-019	1
D9	DWR1204B012	PIVOT STUD,10-32 X 0.50"OD X 0.83"L,CANTILEVER ARMS,B-1204-012	1
D10	DWR1204C025	BUSHING,INDEXING,BLACK NYLON,0.988" ID X 1.13" OD X 0.39" TH,C-1204-025	1
E1	DWR1359B003	T-NUT,BLACK,1/4-20 X 0.563",0.50" TH,B-1359-003	2
E2	DWR1204C043	ADAPTER BRACKET,BACK CANE,CANTILEVER ARMS,SYNERGY,C-1204-043	1
E3	DWR1204C036	SPACER,BLACK,ALUMINUM,CANTILEVER ARMS,C-1204-036	1
E4	DWR1204C046	END CAP,BLACK,PLASTIC,0.75" DIA,C-1204-046	1
E5	SCRSHCS1303	SCREW,SHCS,BLACK ZINC,1/4-20 X 0.875",W/NYLON PATCH	2

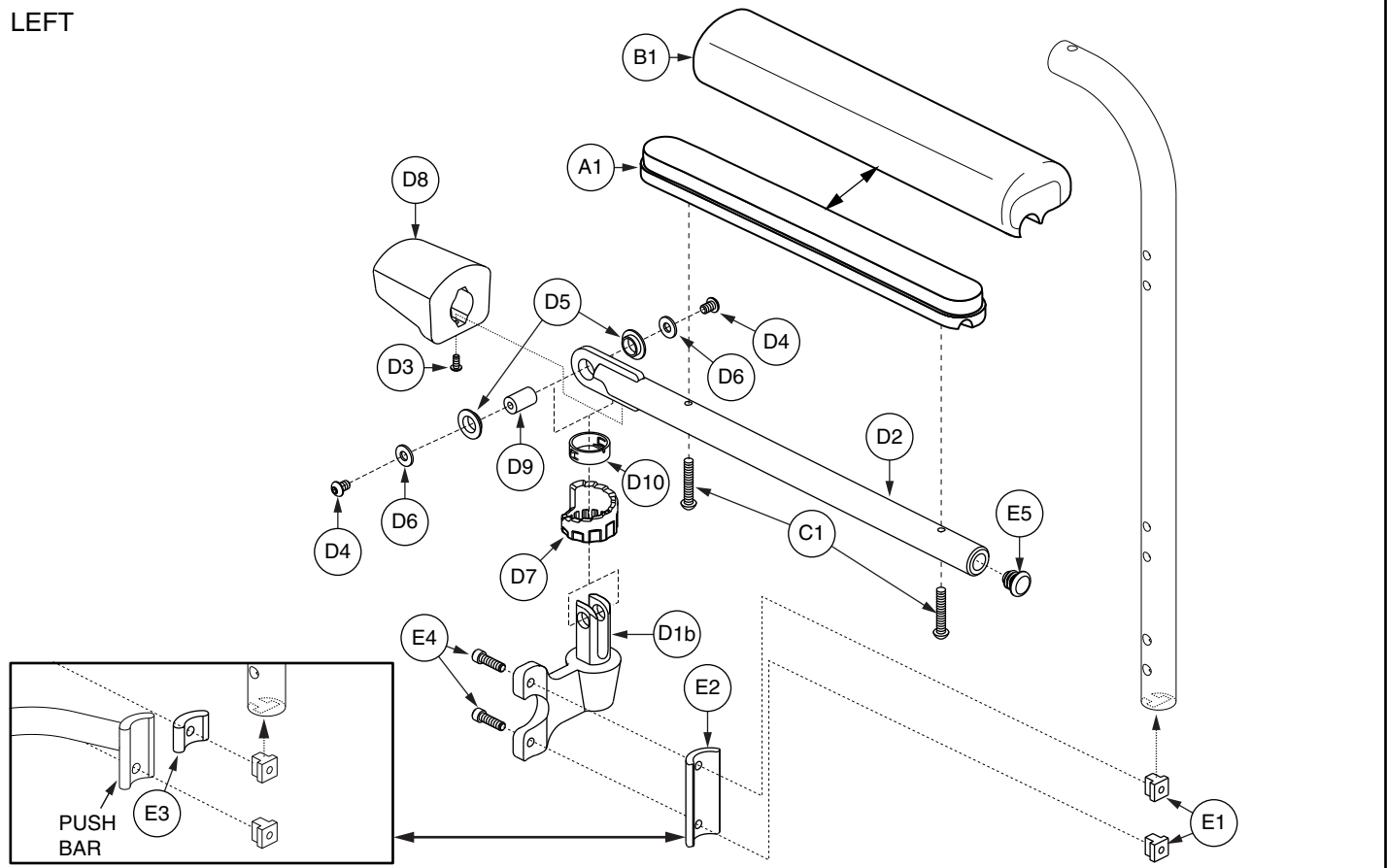
Notes :

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RIGHT



LEFT



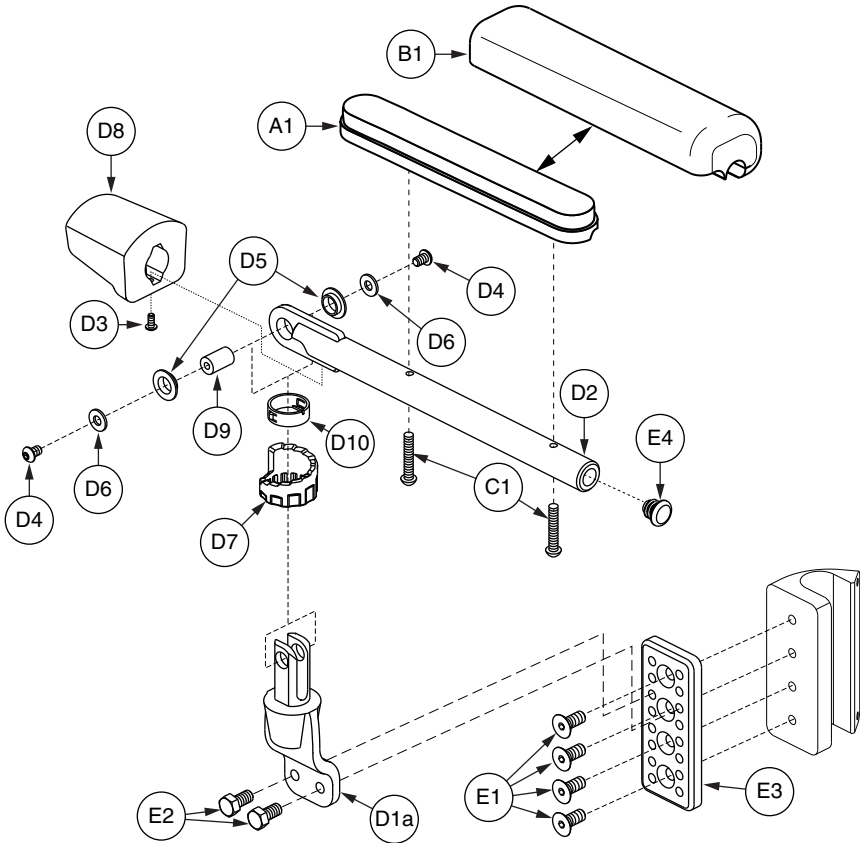
VI. Cantilever — Synergy, Full Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a - E5	FRMASMB16189	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,RIGHT,SYNERGY,W/MOUNTING HARDWARE	1
D1b - E5	FRMASMB16188	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,LEFT,SYNERGY,W/MOUNTING HARDWARE	1
D1a - D10	FRMASMB15766	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,RIGHT,SYNERGY,E-1204-005	1
D1b - D10	FRMASMB15767	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,LEFT,SYNERGY,E-1204-004	1
D1a	DWR1204D032	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,SYNERGY,RIGHT,D-1204-032	1
D1b	DWR1204D030	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,SYNERGY,LEFT,D-1204-030	1
D2	DWR1204D014	ARMREST,TUBE WELDMENT,FULL LENGTH,HEIGHT ADJUSTABLE,D-1204-014	1
D3	SCRASBH1144	SCREW,BHSCS,BLACK ZINC,8-32 X 0.375",ASTM F835,W/NYLON PATCH	1
D4	SCRASBH1157	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.375",W/NYLON PATCH	2
D5	BSHFLNG1072	BUSHING,FLANGE,BLACK,NYLON,0.5" ID X 0.88" OD X 0.20" TH,C-1204-030	2
D6	WASSAE1003	WASHER,FLAT,BLACK ZINC,1/4,0.281" ID X 0.625" OD X 0.0625" TH,SAE	2
D7	DWR1204C023	ARM,HEIGHT ADJUSTABLE DIAL,CANTILEVER ARMS,C-1204-023	1
D8	DWR1204D019	CAP,ARMREST,BLACK NYLON,CANTILEVER ARMS,D-1204-019	1
D9	DWR1204B012	PIVOT STUD,10-32 X 0.50"OD X 0.83"L,CANTILEVER ARMS,B-1204-012	1
D10	DWR1204C025	BUSHING,INDEXING,BLACK NYLON,0.988" ID X 1.13" OD X 0.39" TH,C-1204-025	1
E1	DWR1359B003	T-NUT,BLACK,1/4-20 X 0.563",0.50" TH,B-1359-003	2
E2	DWR1204C043	ADAPTER BRACKET,BACK CANE,CANTILEVER ARMS,SYNERGY,C-1204-043	1
E3	DWR1204C036	SPACER,BLACK,ALUMINUM,CANTILEVER ARMS,C-1204-036	1
E4	SCRSHCS1303	SCREW,SHCS,BLACK ZINC,1/4-20 X 0.875",W/NYLON PATCH	2
E5	DWR1204C046	END CAP,BLACK,PLASTIC,0.75" DIA,C-1204-046	1

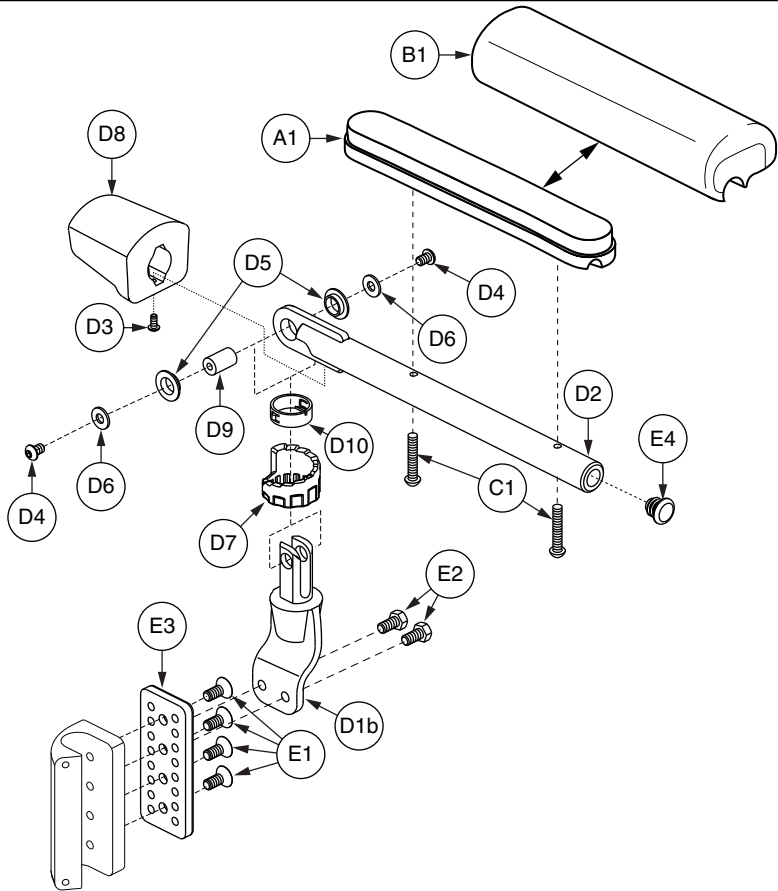
Notes :

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RIGHT



LEFT



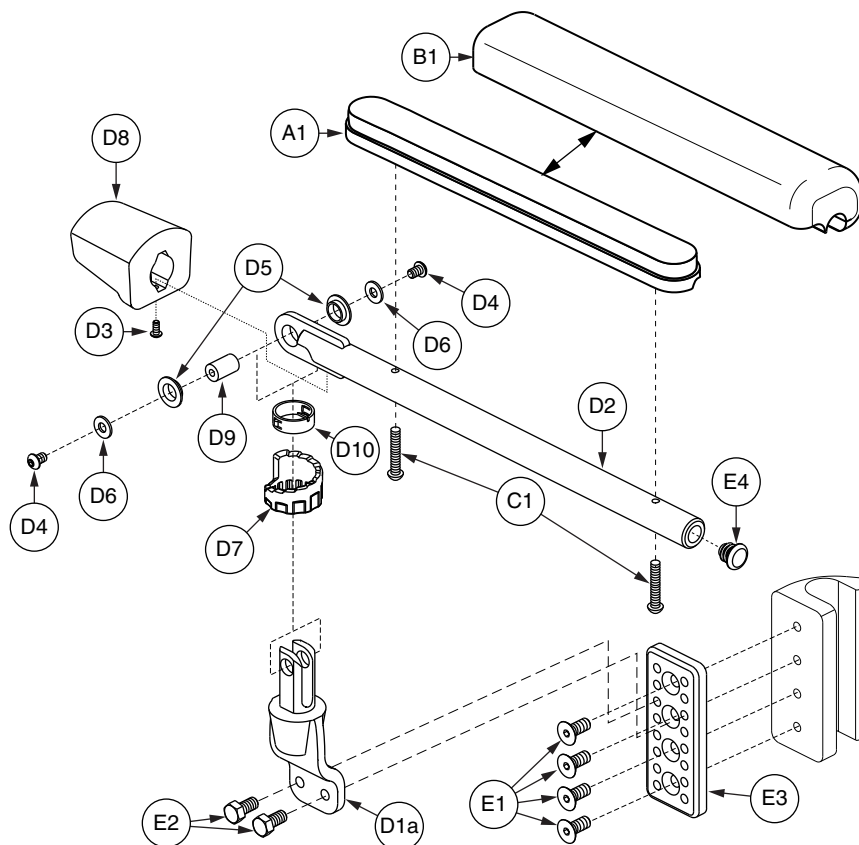
VI. Cantilever — TRU-Comfort, Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a - E4	FRMASMB16195	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,RIGHT,TRU-COMFORT,W/MOUNTING HARDWARE	1
D1b - E4	FRMASMB16194	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,LEFT,TRU-COMFORT,W/MOUNTING HARDWARE	1
D1a - D10	FRMASMB15773	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,RIGHT,TRU-COMFORT,E-1204-011	1
D1b - D10	FRMASMB15772	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,LEFT,TRU-COMFORT,E-1204-010	1
D1a	DWR1204D033	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-COMFORT,RIGHT,D-1201-033	1
D1b	DWR1204D031	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-COMFORT,LEFT,D-1204-031	1
D2	DWR1204D020	ARMREST,TUBE WELDMENT,DESK LENGTH,HEIGHT ADJUSTABLE,D-1204-020	1
D3	SCRASBH1144	SCREW,BHSCS,BLACK ZINC,8-32 X 0.375",ASTM F835,W/NYLON PATCH	1
D4	SCRASBH1157	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.375",W/NYLON PATCH	2
D5	BSHFLNG1072	BUSHING,FLANGE,BLACK,NYLON,0.5" ID X 0.88" OD X 0.20" TH,C-1204-030	2
D6	WASSAE1003	WASHER,FLAT,BLACK ZINC,1/4,0.281" ID X 0.625" OD X 0.0625" TH,SAE	2
D7	DWR1204C023	ARM,HEIGHT ADJUSTABLE DIAL,CANTILEVER ARMS,C-1204-023	1
D8	DWR1204D019	CAP,ARMREST,BLACK NYLON,CANTILEVER ARMS,D-1204-019	1
D9	DWR1204B012	PIVOT STUD,10-32 X 0.50"OD X 0.83"L,CANTILEVER ARMS,B-1204-012	1
D10	DWR1204C025	BUSHING,INDEXING,BLACK NYLON,0.988" ID X 1.13" OD X 0.39" TH,C-1204-025	1
E1	SCRSHFH1035	SCREW,SHFH,BLACK ZINC,5/16-18 X 0.75",GRADE 8,W/NYLON PATCH,A-1360-011	4
E2	SCRHHCS1256	SCREW,HHCS,BLACK ZINC,5/16-18 X 0.625",GRADE 8,W/NYLON PATCH	2
E3	DWR1204C022	ADJUSTMENT PLATE,BLACK,1.88"W X 4.5"L X 0.375"TH,CANTILEVER ARMS,TRU-COMFORT,C-1204-022	1
E4	DWR1204C046	END CAP,BLACK,PLASTIC,0.75" DIA,C-1204-046	1

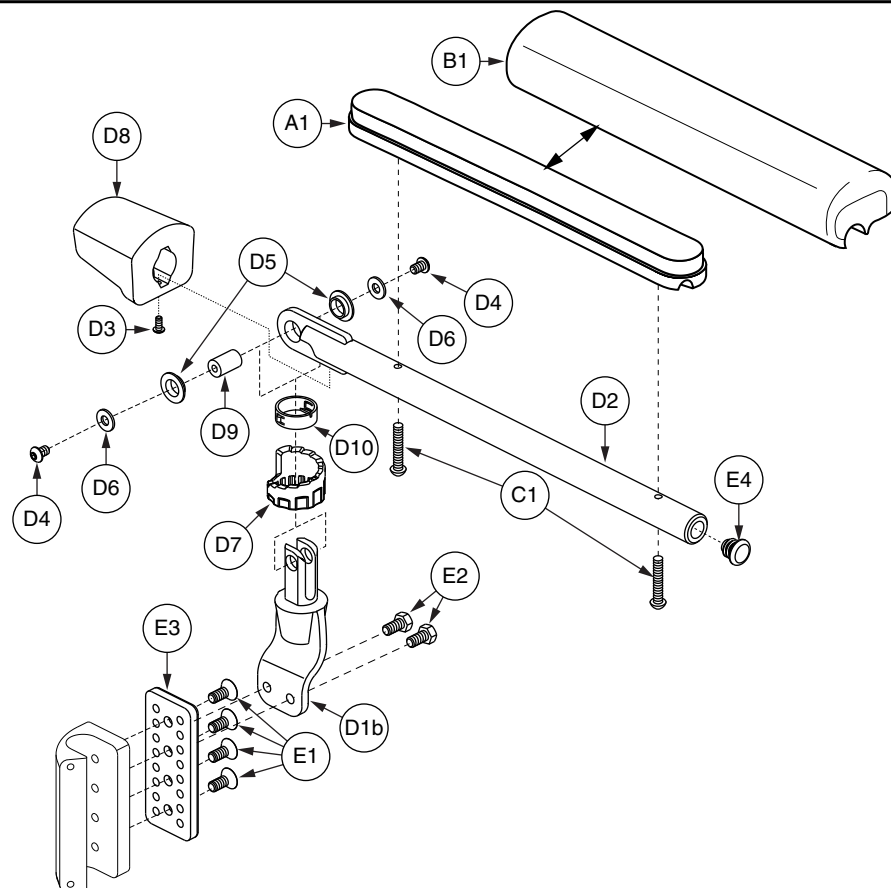
Notes :

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RIGHT



LEFT

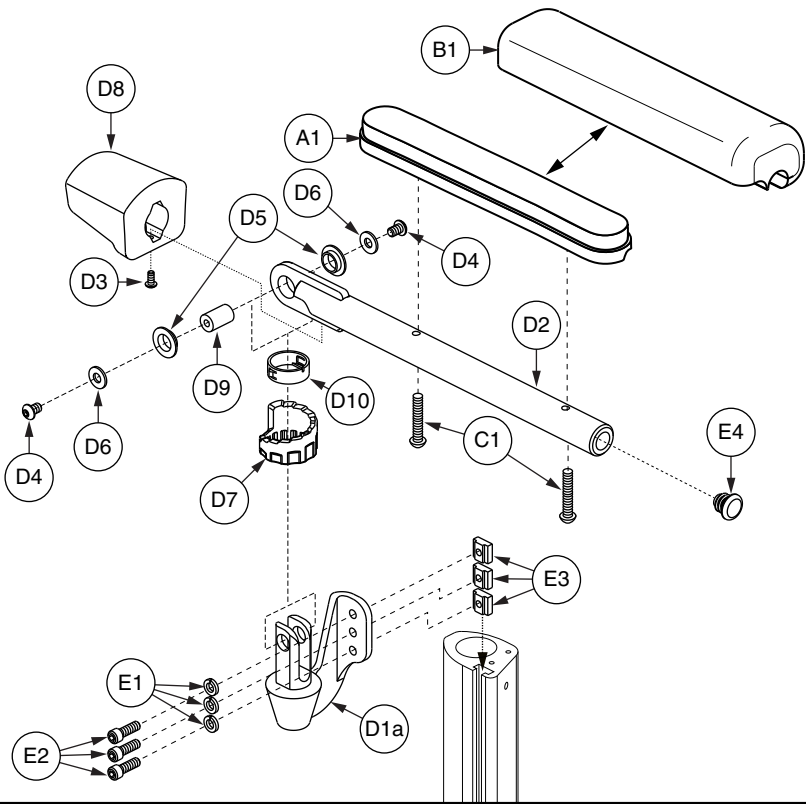


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a - E4	FRMASMB16193	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,RIGHT,TRU-COMFORT,W/MOUNTING HARDWARE	1
D1b - E4	FRMASMB16192	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,LEFT,TRU-COMFORT,W/MOUNTING HARDWARE	1
D1a - D10	FRMASMB15771	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,RIGHT,TRU-COMFORT,E-1204-009	1
D1b - D10	FRMASMB15770	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,LEFT,TRU-COMFORT,E-1204-008	1
D1a	DWR1204D033	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-COMFORT,RIGHT,D-1201-033	1
D1b	DWR1204D031	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-COMFORT,LEFT,D-1204-031	1
D2	DWR1204D014	ARMREST,TUBE WELDMENT,FULL LENGTH,HEIGHT ADJUSTABLE,D-1204-014	1
D3	SCRASBH1144	SCREW,BHSCS,BLACK ZINC,8-32 X 0.375",ASTM F835,W/NYLON PATCH	1
D4	SCRASBH1157	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.375",W/NYLON PATCH	2
D5	BSHFLNG1072	BUSHING,FLANGE,BLACK,NYLON,0.5" ID X 0.88" OD X 0.20" TH,C-1204-030	2
D6	WASSAE1003	WASHER,FLAT,BLACK ZINC,1/4,0.281" ID X 0.625" OD X 0.0625" TH,SAE	2
D7	DWR1204C023	ARM,HEIGHT ADJUSTABLE DIAL,CANTILEVER ARMS,C-1204-023	1
D8	DWR1204D019	CAP,ARMREST,BLACK NYLON,CANTILEVER ARMS,D-1204-019	1
D9	DWR1204B012	PIVOT STUD,10-32 X 0.50"OD X 0.83"L,CANTILEVER ARMS,B-1204-012	1
D10	DWR1204C025	BUSHING,INDEXING,BLACK NYLON,0.988" ID X 1.13" OD X 0.39" TH,C-1204-025	1
E1	SCRSHFH1035	SCREW,SHFH,BLACK ZINC,5/16-18 X 0.75",GRADE 8,W/NYLON PATCH,A-1360-011	4
E2	SCRHHCS1256	SCREW,HHCS,BLACK ZINC,5/16-18 X 0.625",GRADE 8,W/NYLON PATCH	2
E3	DWR1204C022	ADJUSTMENT PLATE,BLACK,1.88"W X 4.5"L X 0.375"TH,CANTILEVER ARMS,TRU-COMFORT,C-1204-022	1
E4	DWR1204C046	END CAP,BLACK,PLASTIC,0.75" DIA,C-1204-046	1

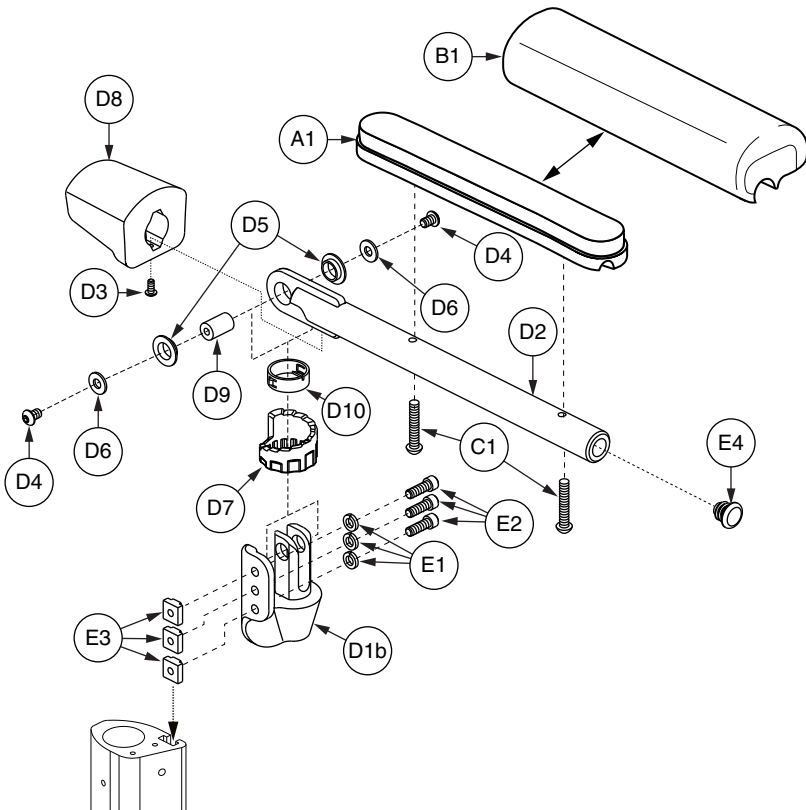
Notes :

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RIGHT



LEFT



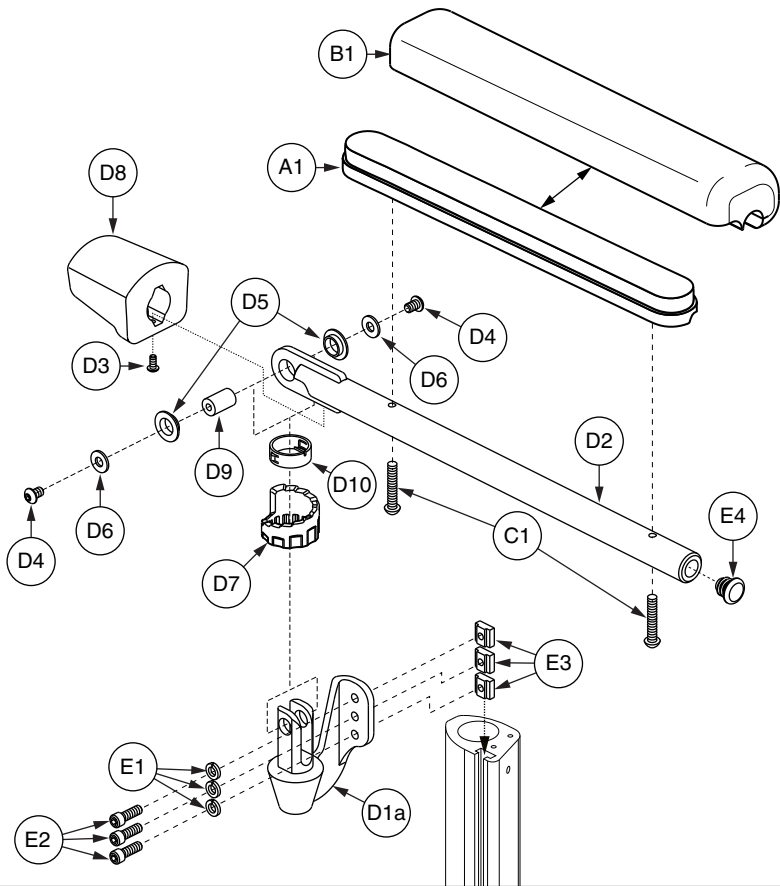
VI. Cantilever — Recline, Desk Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	1
D1a - E4	FRMASMB16199	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,RIGHT,TRU-BALANCE RECLINE,W/MOUNTING HARDWARE	1
D1b - E4	FRMASMB16198	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,LEFT,TRU-BALANCE RECLINE,W/MOUNTING HARDWARE	1
D1a - D10	FRMASMB15878	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,RIGHT,TRU-BALANCE RECLINE,D-1204-039	1
D1b - D10	FRMASMB15877	ARMREST,ASSY,CANTILEVER ARMS,DESK LENGTH,LEFT,TRU-BALANCE RECLINE,D-1204-038	1
D1a	DWR1204D034	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-BALANCE RECLINE,RIGHT,D-1204-034	1
D1b	DWR1204D035	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-BALANCE RECLINE,LEFT,D-1204-035	1
D2	DWR1204D020	ARMREST,TUBE WELDMENT,DESK LENGTH,HEIGHT ADJUSTABLE,D-1204-020	1
D3	SCRASBH1144	SCREW,BHSCS,BLACK ZINC,8-32 X 0.375",ASTM F835,W/NYLON PATCH	1
D4	SCRASBH1157	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.375",W/NYLON PATCH	2
D5	BSHFLNG1072	BUSHING,FLANGE,BLACK,NYLON,0.5" ID X 0.88" OD X 0.20" TH,C-1204-030	2
D6	WASSAE1003	WASHER,FLAT,BLACK ZINC,1/4,0.281" ID X 0.625" OD X 0.0625" TH,SAE	2
D7	DWR1204C023	ARM,HEIGHT ADJUSTABLE DIAL,CANTILEVER ARMS,C-1204-023	1
D8	DWR1204D019	CAP,ARMREST,BLACK NYLON,CANTILEVER ARMS,D-1204-019	1
D9	DWR1204B012	PIVOT STUD,10-32 X 0.50"OD X 0.83"L,CANTILEVER ARMS,B-1204-012	1
D10	DWR1204C025	BUSHING,INDEXING,BLACK NYLON,0.988" ID X 1.13" OD X 0.39" TH,C-1204-025	1
E1	WASLOCK1000	WASHER,LOCK,BLACK ZINC,1/4"	3
E2	SCRSHCS1005	SCREW, SHCS,BLACK ZINC,1/4-20 X 0.75"	3
E3	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	3
E4	DWR1204C046	END CAP,BLACK,PLASTIC,0.75" DIA,C-1204-046	1

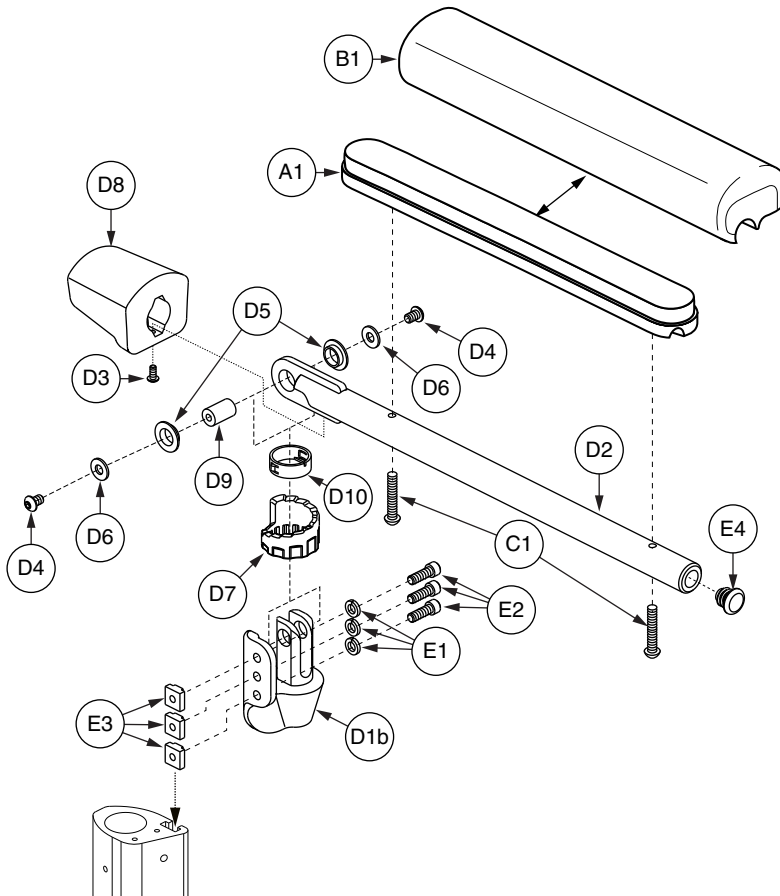
Notes :

Top-level assemblies include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

RIGHT



LEFT

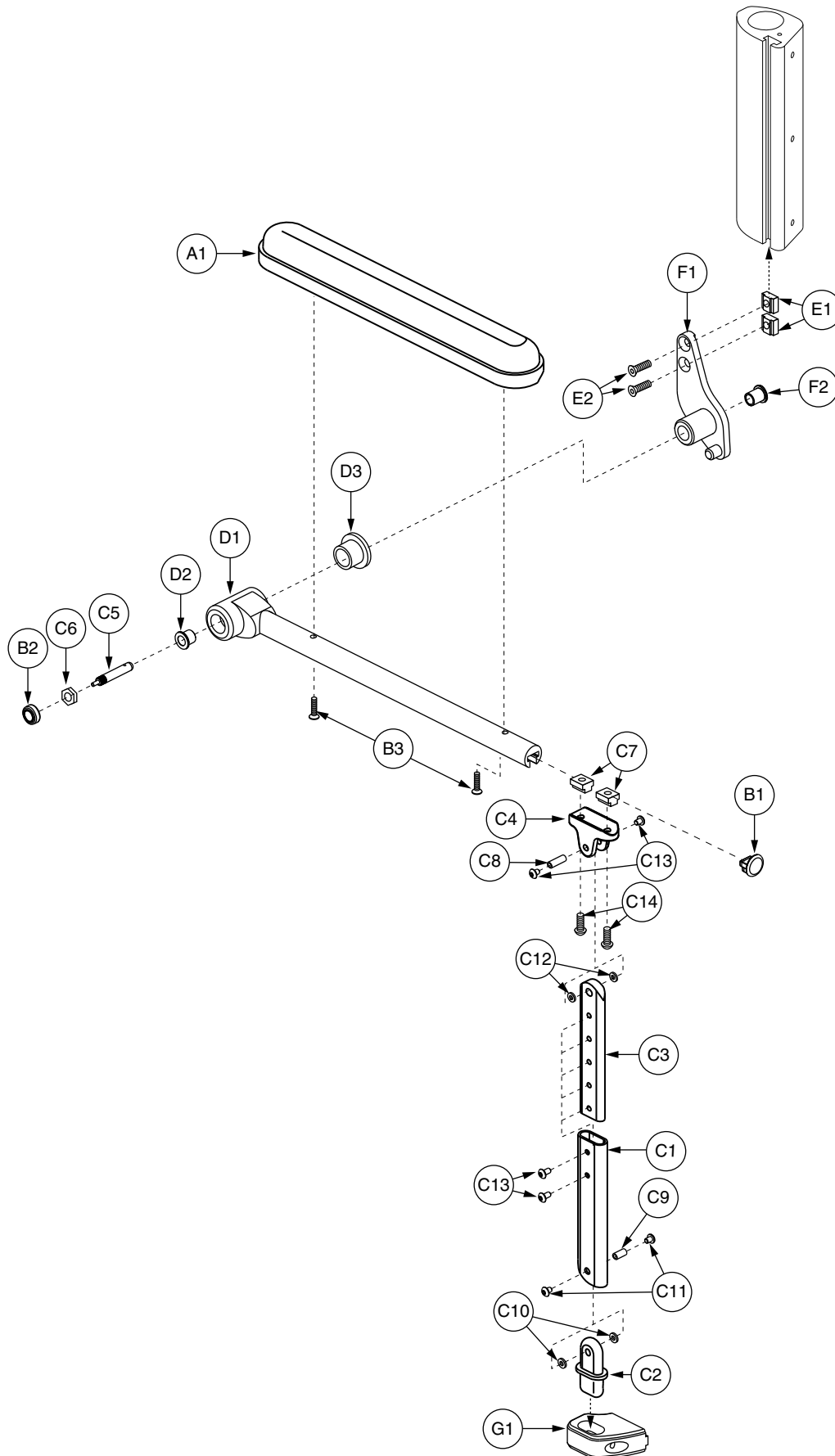


VI. Cantilever — Recline, Full Length

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
C1	SCRASBH1053	SCREW,BHSCS,BLACK ZINC,10-32 X 1.25"	2
D1a - E4	FRMASMB16197	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,RIGHT,TRU-BALANCE RECLINE,W/MOUNTING HARDWARE	1
D1b - E4	FRMASMB16196	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,LEFT,TRU-BALANCE RECLINE,W/MOUNTING HARDWARE	1
D1a - D10	FRMASMB15876	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,RIGHT,TRU-BALANCE RECLINE,D-1204-037	1
D1b - D10	FRMASMB15875	ARMREST,ASSY,CANTILEVER ARMS,FULL LENGTH,LEFT,TRU-BALANCE RECLINE,D-1204-036	1
D1a	DWR1204D034	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-BALANCE RECLINE,RIGHT,D-1204-034	1
D1b	DWR1204D035	MOUNTING BRACKET,HEIGHT ADJUSTABLE,CANTILEVER ARMS,TRU-BALANCE RECLINE,LEFT,D-1204-035	1
D2	DWR1204D014	ARMREST,TUBE WELDMENT,FULL LENGTH,HEIGHT ADJUSTABLE,D-1204-014	1
D3	SCRASBH1144	SCREW,BHSCS,BLACK ZINC,8-32 X 0.375",ASTM F835,W/NYLON PATCH	1
D4	SCRASBH1157	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.375",W/NYLON PATCH	2
D5	BSHFLNG1072	BUSHING,FLANGE,BLACK,NYLON,0.5" ID X 0.88" OD X 0.20" TH,C-1204-030	2
D6	WASSAE1003	WASHER,FLAT,BLACK ZINC,1/4,0.281" ID X 0.625" OD X 0.0625" TH,SAE	2
D7	DWR1204C023	ARM,HEIGHT ADJUSTABLE DIAL,CANTILEVER ARMS,C-1204-023	1
D8	DWR1204D019	CAP,ARMREST,BLACK NYLON,CANTILEVER ARMS,D-1204-019	1
D9	DWR1204B012	PIVOT STUD,10-32 X 0.50"OD X 0.83"L,CANTILEVER ARMS,B-1204-012	1
D10	DWR1204C025	BUSHING,INDEXING,BLACK NYLON,0.988" ID X 1.13" OD X 0.39" TH,C-1204-025	1
E1	WASLOCK1000	WASHER,LOCK,BLACK ZINC,1/4"	3
E2	SCRSHCS1005	SCREW, SHCS,BLACK ZINC,1/4-20 X 0.75"	3
E3	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	3
E4	DWR1204C046	END CAP,BLACK,PLASTIC,0.75" DIA,C-1204-046	1

Notes :

Top-level assemblies include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.

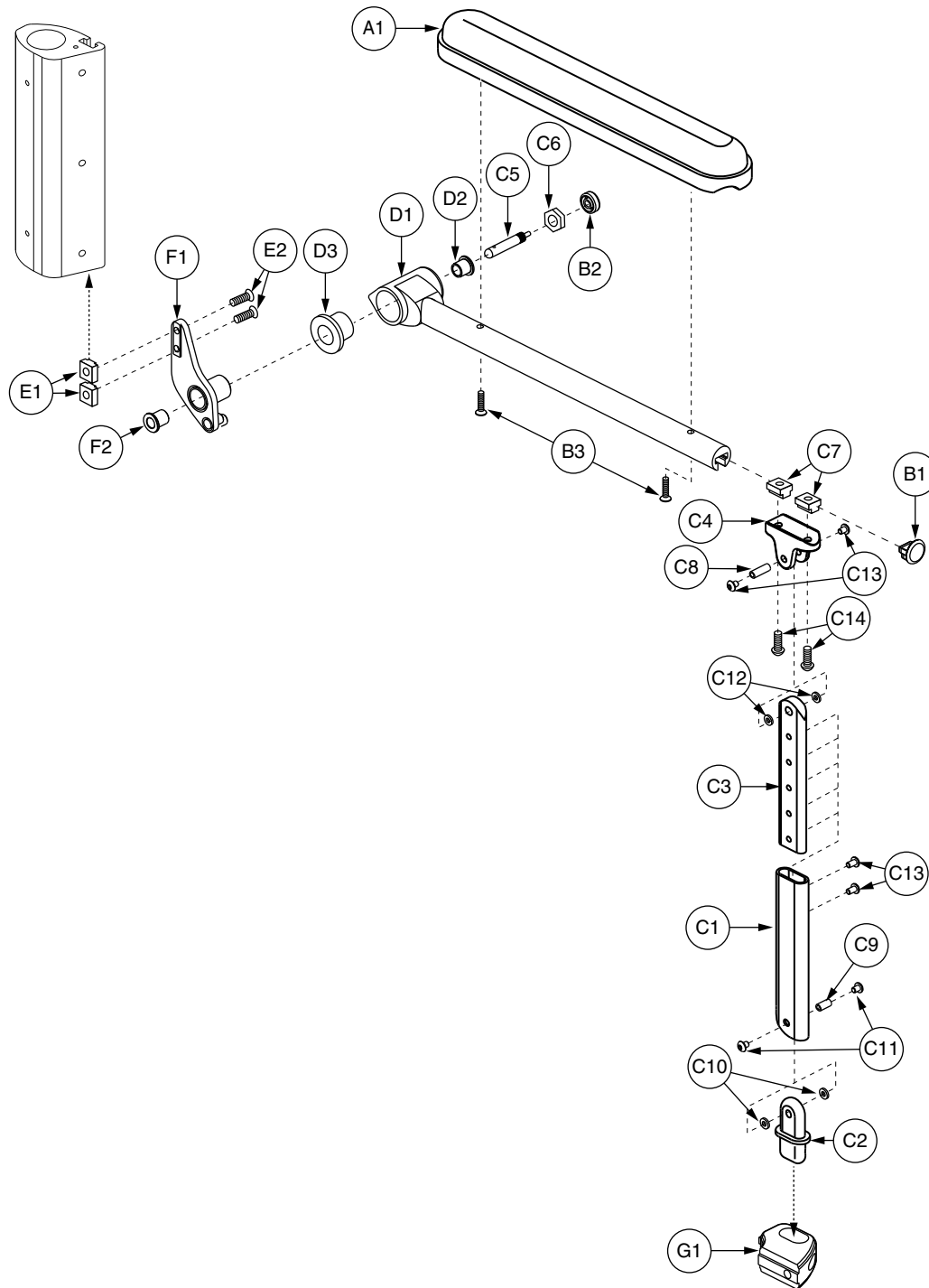


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1 - G1	FRMASMB7130	ARMREST,ASSY,RECLINE,8"H-9"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10045	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-020	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10041	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-016	1
D1	DWR1302D027	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-027	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50" TH X 0.6875" FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7140	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7112	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-035	1
F1	DWR1302C026	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-026	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

*G1 Refer to VII. Receiver Block - Power Recline, Standard Armrests for the illustration and the parts list.



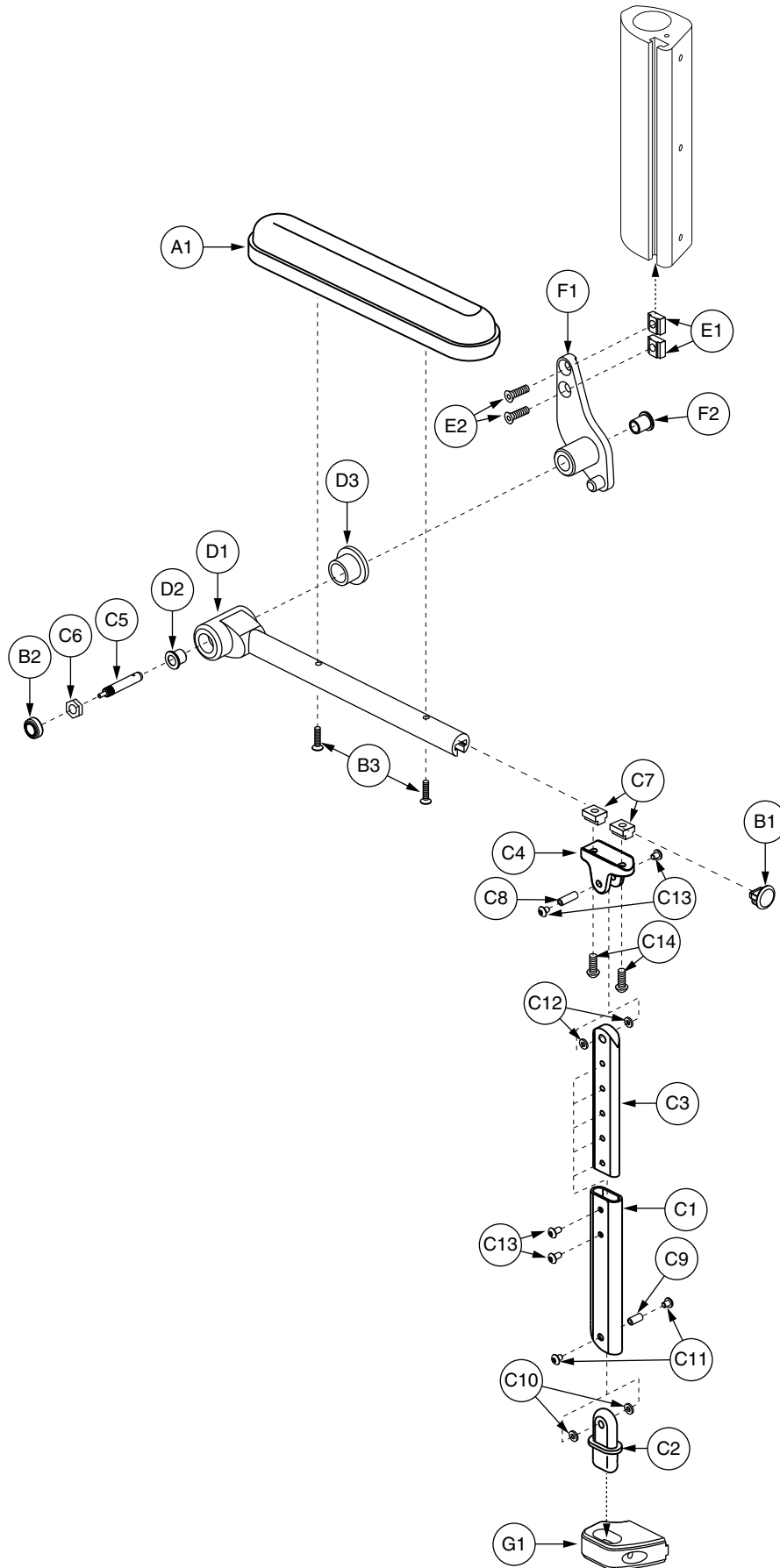
VII. Power Recline — 8"-9" Height, Standard, Full Length, Left Side

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1 - G1	FRMASMB7129	ARMREST,ASSY,RECLINE,8"H-9"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10044	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-018	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10040	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-014	1
D1	DWR1302D028	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-028	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50" TH X 0.6875" FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7139	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7111	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-034	1
F1	DWR1302C025	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-025	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

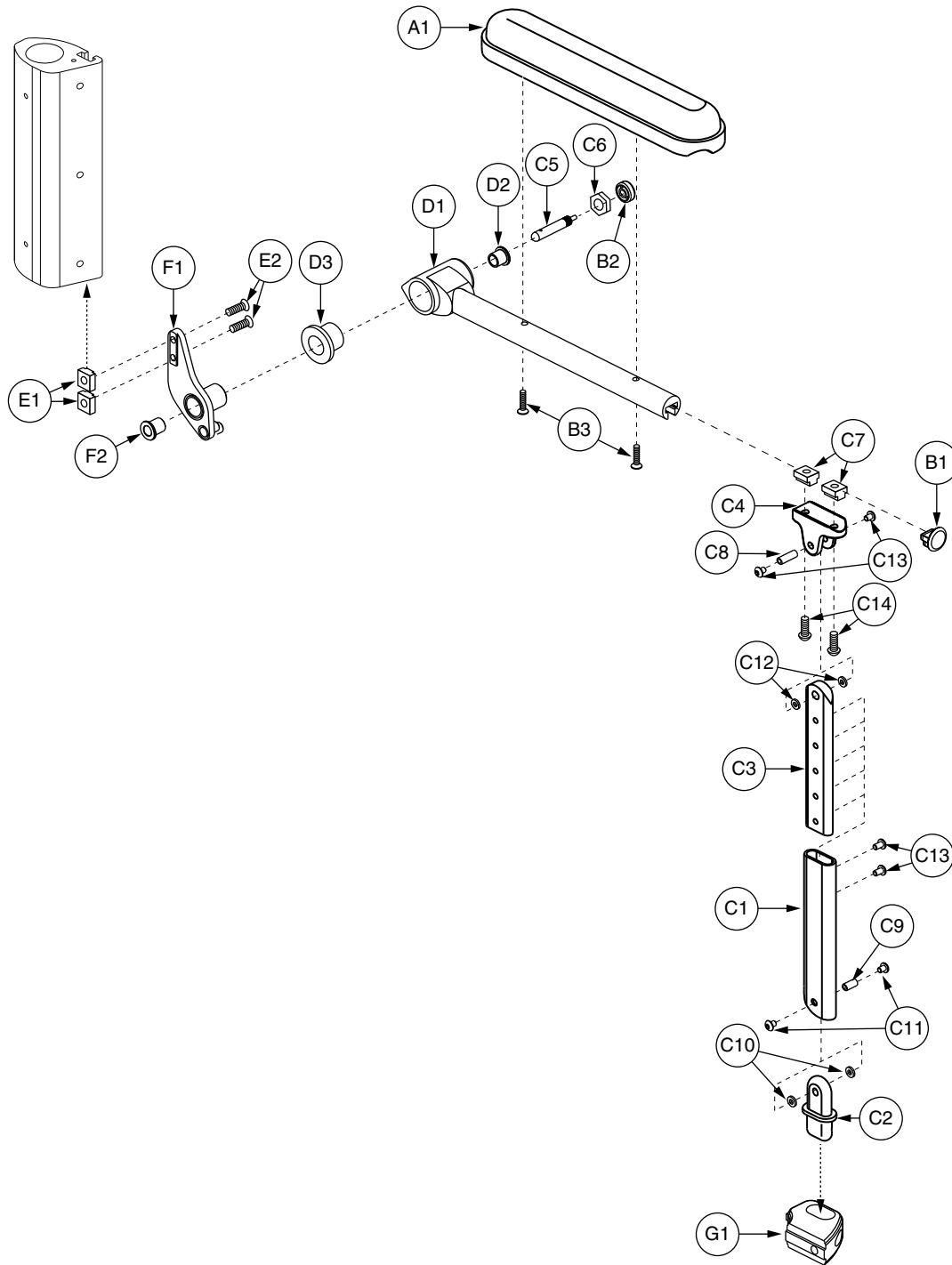


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1 - G1	FRMASMB7132	ARMREST,ASSY,RECLINE,8"H-9"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10043	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-019	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10039	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-015	1
D1	DWR1302D025	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-025	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7140	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7112	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-035	1
F1	DWR1302C026	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-026	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

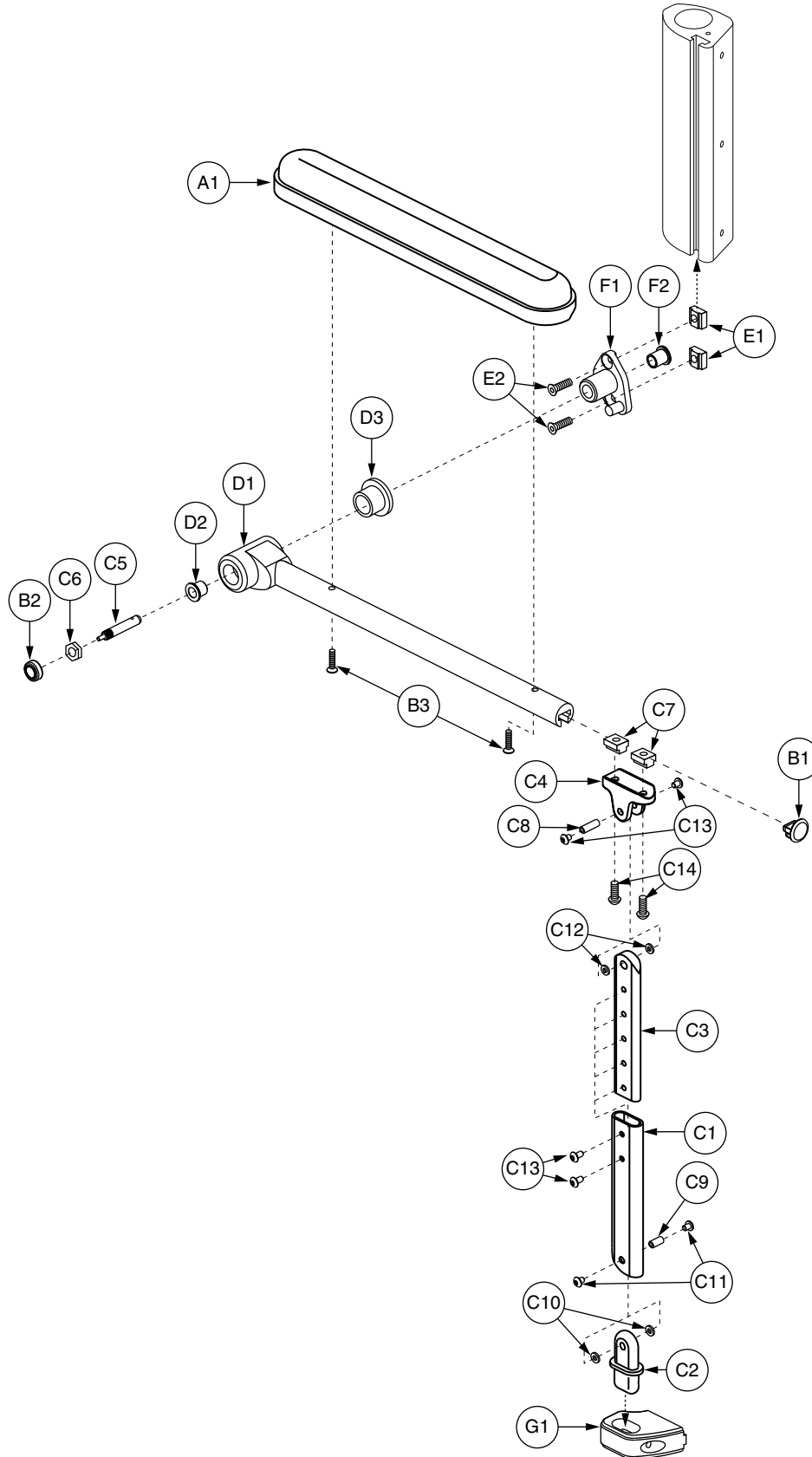


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1 - G1	FRMASMB7131	ARMREST,ASSY,RECLINE,8"H-9"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10042	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-017	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10038	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-013	1
D1	DWR1302D026	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-026	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50" TH X 0.6875" FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7139	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7111	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-034	1
F1	DWR1302C025	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-025	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.



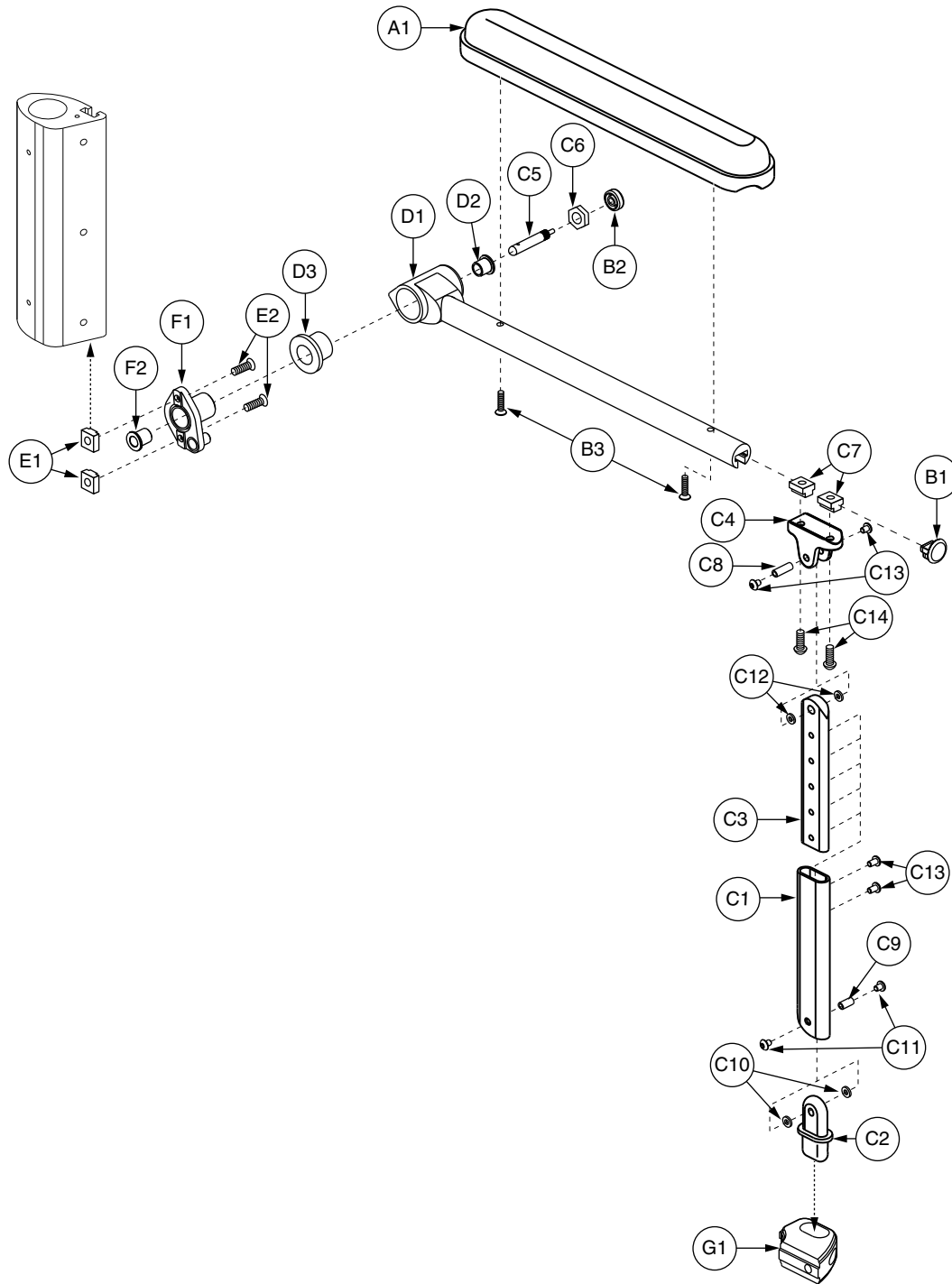
VII. Power Recline — 10"-11" Height, Standard, Full Length, Right

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1 - G1	FRMASMB7134	ARMREST,ASSY,RECLINE,10"H-11"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10045	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-020	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10041	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-016	1
D1	DWR1302D027	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-027	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50" TH X 0.6875" FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7142	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7114	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-033	1
F1	DWR1302C031	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-031	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

*G1 Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.



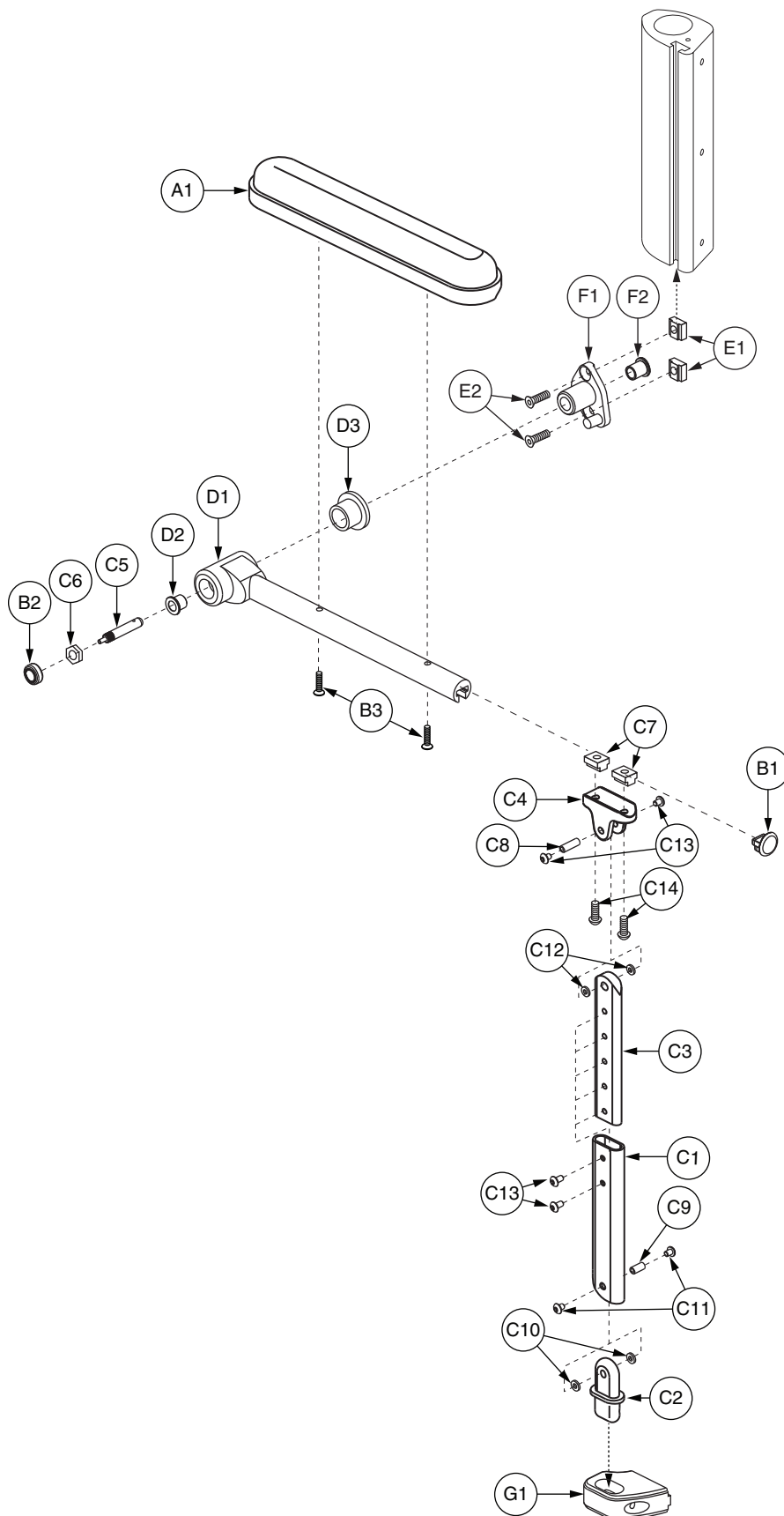
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1116	ARMREST,PAD,LONG,QUANTUM,V2	1
B1 - G1	FRMASMB7133	ARMREST,ASSY,RECLINE,10"H-11"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10044	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-018	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10040	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-014	1
D1	DWR1302D028	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-028	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50" TH X 0.6875" FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7141	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7113	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-032	1
F1	DWR1302C030	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-030	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

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VII. Power Recline — 10"-11" Height, Standard, Desk Length, Right Side



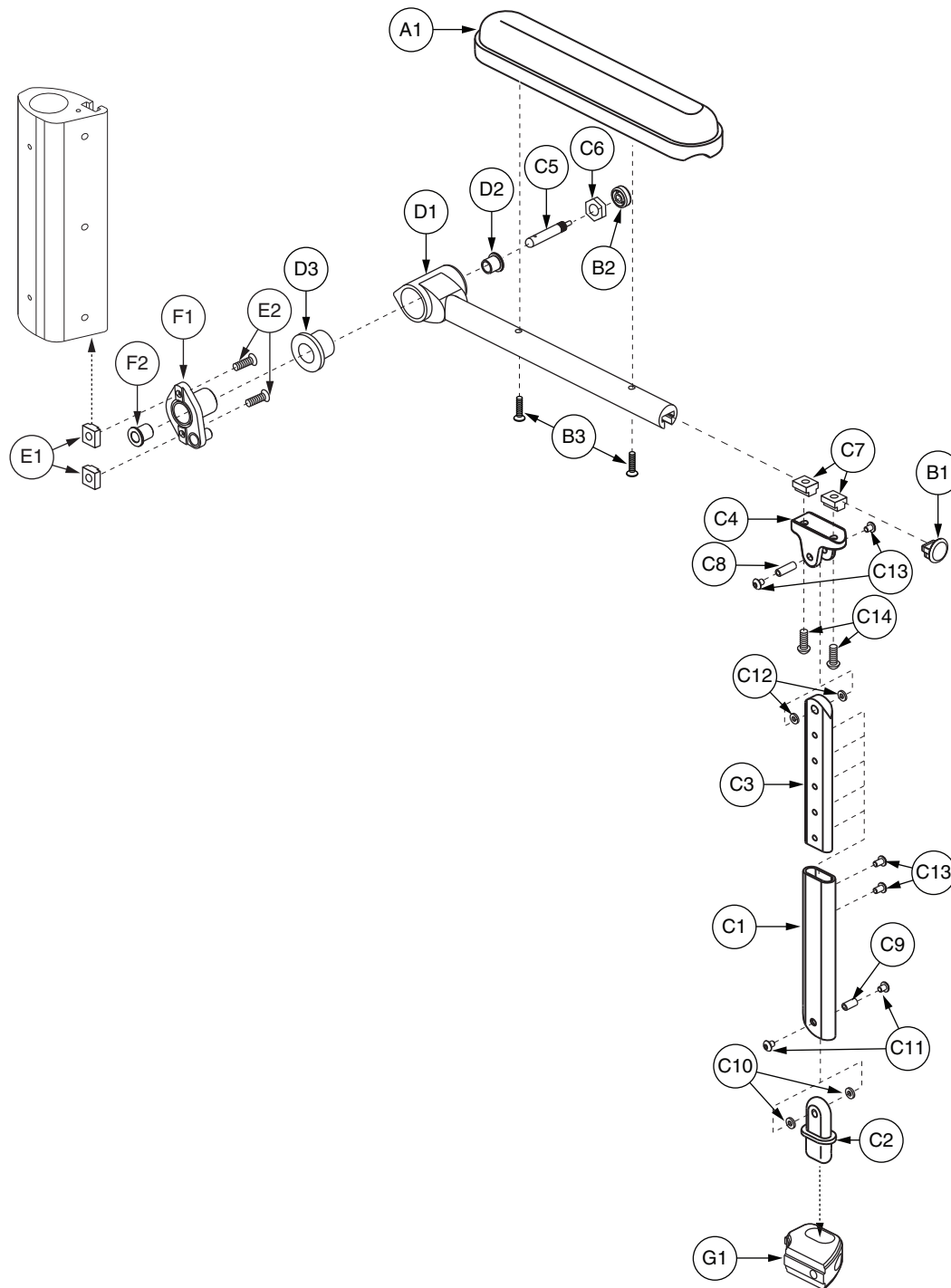
VII. Power Recline — 10" - 11" Height, Standard, Desk Length, Right Side

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1 - G1	FRMASMB7136	ARMREST,ASSY,RECLINE,10"H-11"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10043	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-019	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10039	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-015	1
D1	DWR1302D025	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-025	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7142	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7114	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-033	1
F1	DWR1302C031	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-031	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

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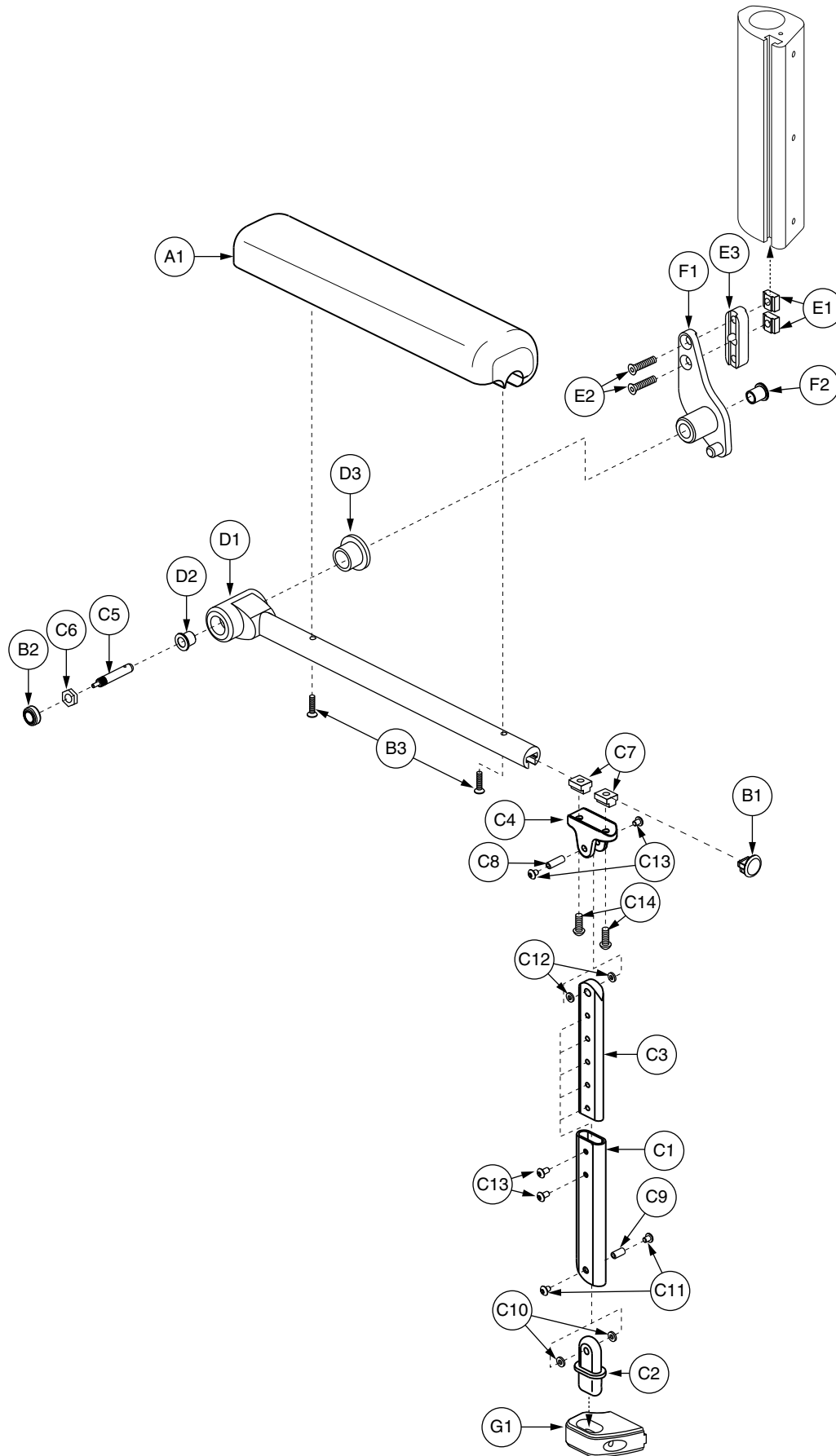
VII. Power Recline — 10"-11" Height, Standard, Desk Length, Left

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1115	ARMREST,PAD,SHORT,QUANTUM,V2	1
B1 - G1	FRMASMB7135	ARMREST,ASSY,RECLINE,10"H-11"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10042	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-017	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10038	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-013	1
D1	DWR1302D026	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-026	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50" TH X 0.6875" FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7141	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/MOUNTING HARDWARE,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1094	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH	2
F1 - F2	FRMASMB7113	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-032	1
F1	DWR1302C030	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-030	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1

Notes :

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***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

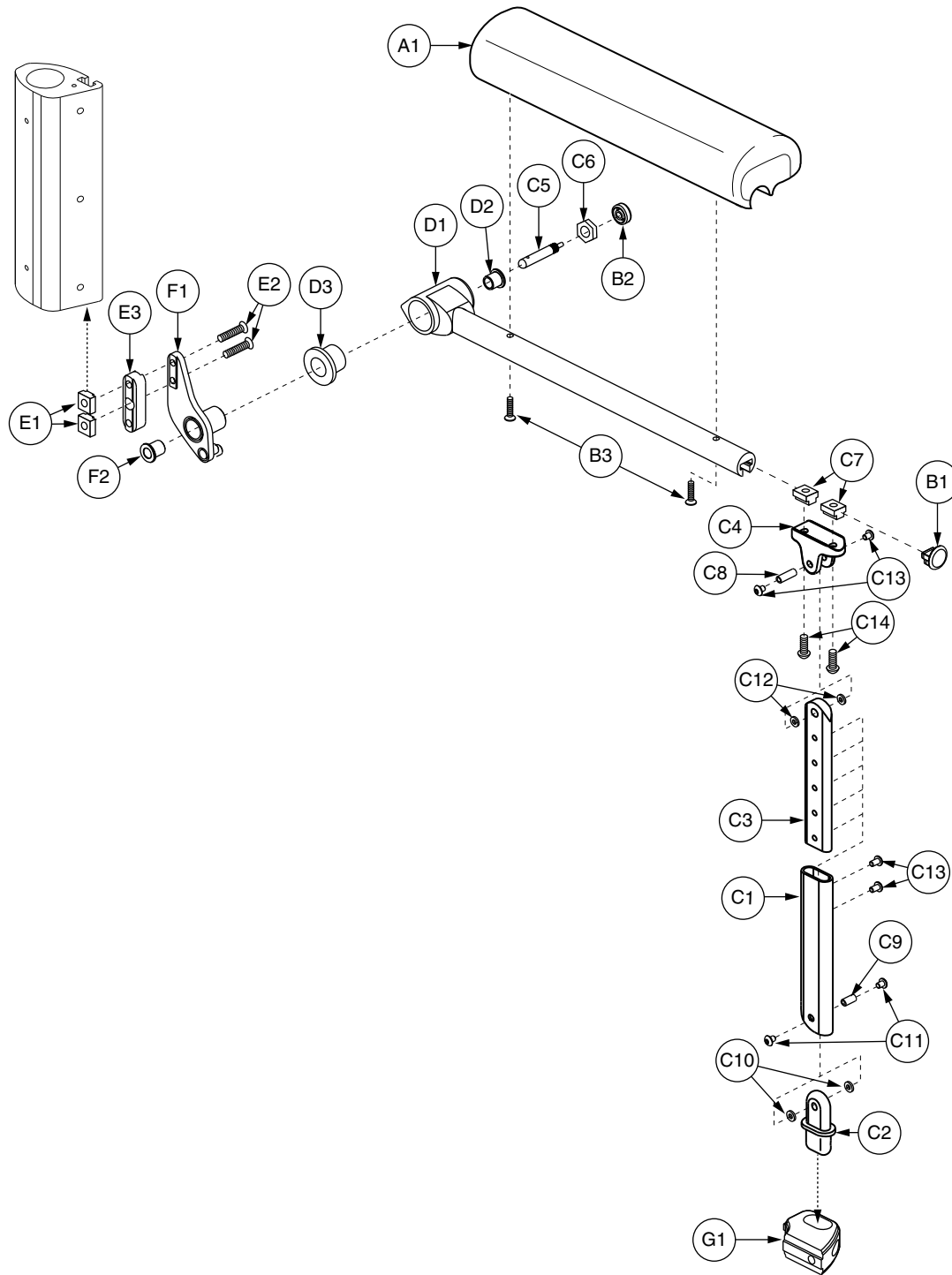


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B1 - G1	FRMASMB7818	ARMREST,ASSY,RECLINE,8"H-9"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10045	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-020	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10041	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-016	1
D1	DWR1302D027	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-027	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7826	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C038	SPACER,8"H-9"H ARMREST PIVOT,1.00"W X 1.75"L,TRU-BALANCE POWER RECLINE,C-1302-038	1
F1 - F2	FRMASMB7112	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-035	1
F1	DWR1302C026	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-026	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.



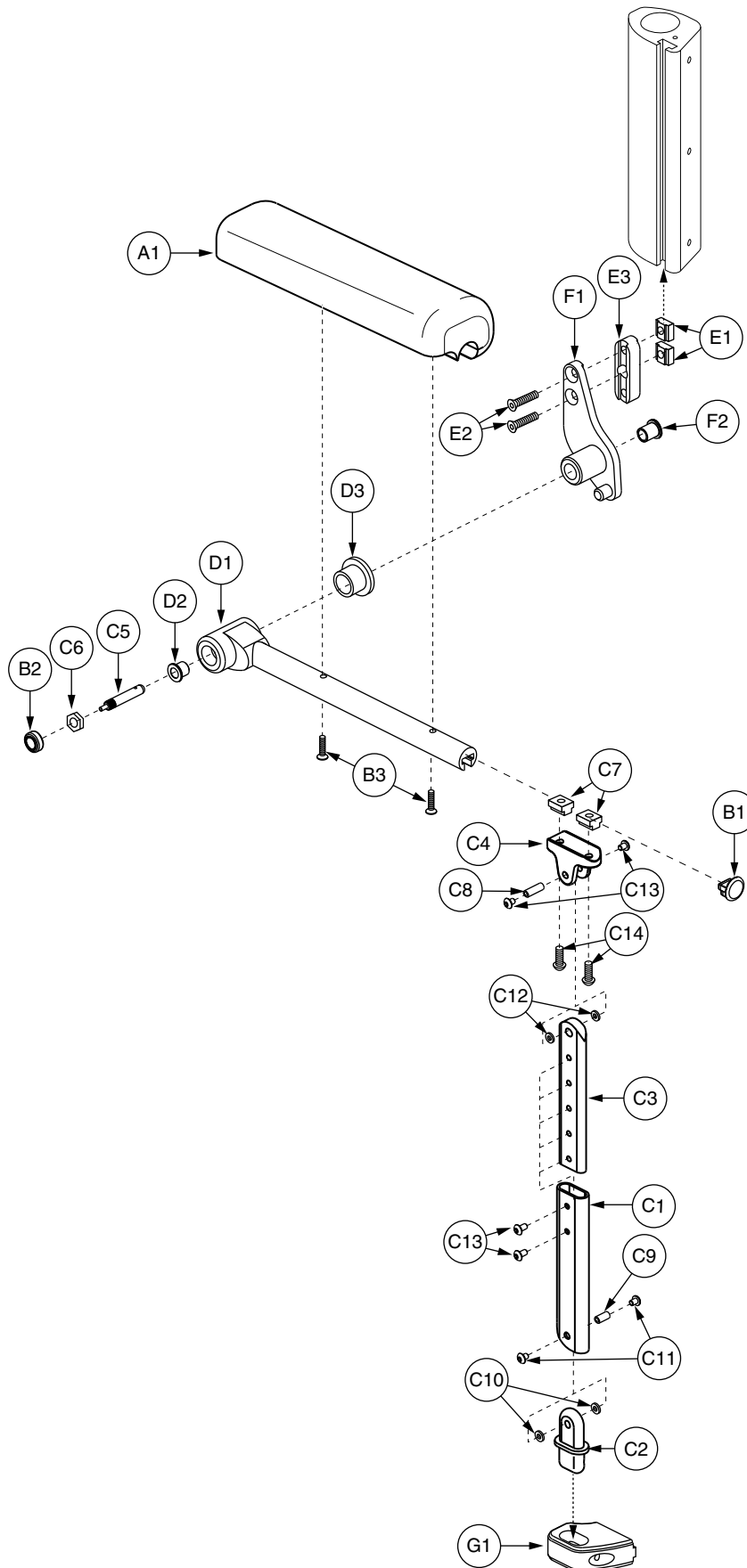
VII. Power Recline — 8"-9" Height, Waterfall, Full Length, Left Side

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B1 - G1	FRMASMB7817	ARMREST,ASSY,RECLINE,8"H-9"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10044	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-018	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10040	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-014	1
D1	DWR1302D028	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-028	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7825	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C038	SPACER,8"H-9"H ARMREST PIVOT,1.00"W X 1.75"L,TRU-BALANCE POWER RECLINE,C-1302-038	1
F1 - F2	FRMASMB7111	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-034	1
F1	DWR1302C025	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-025	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

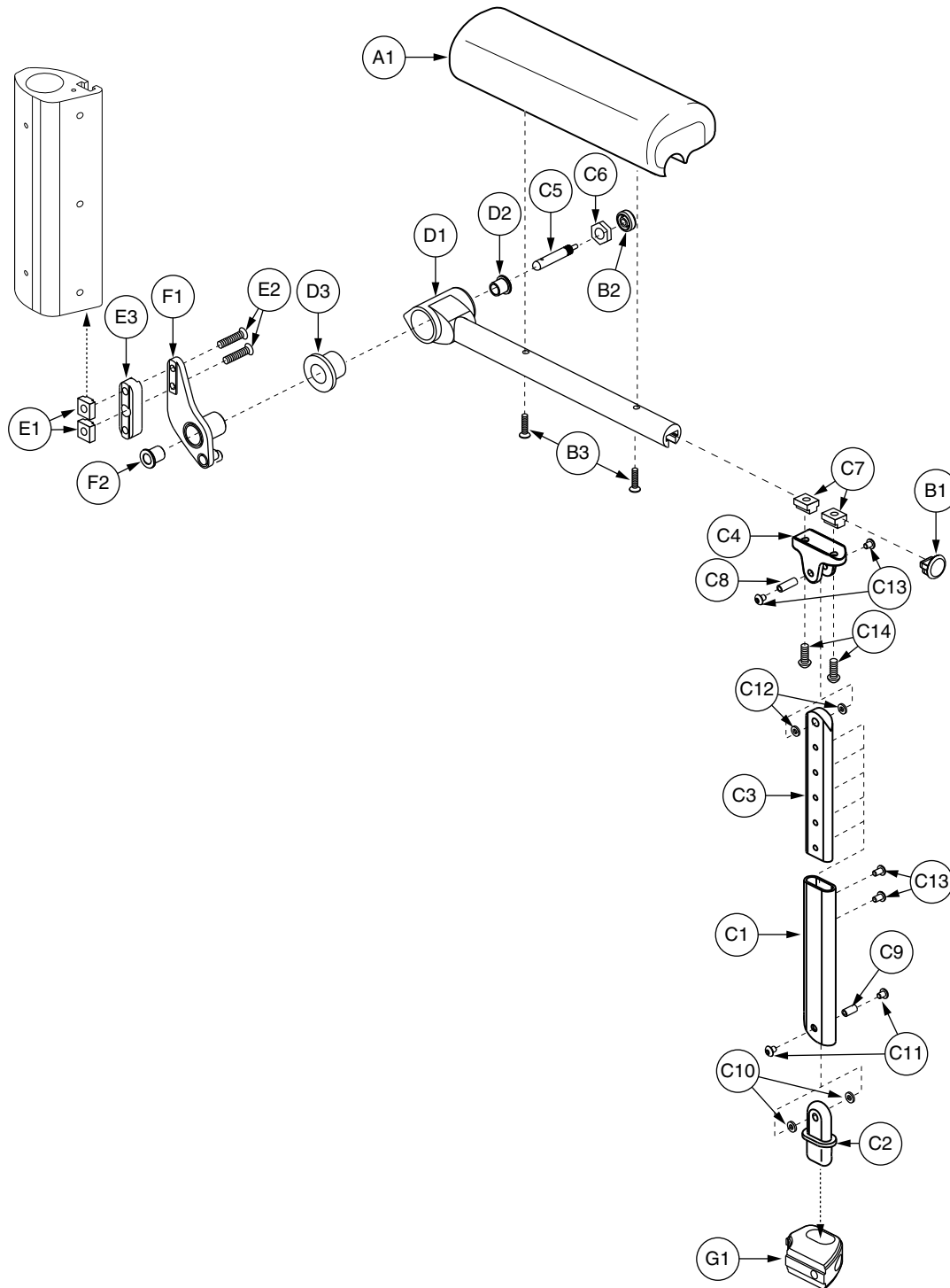


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B1 - G1	FRMASMB7820	ARMREST,ASSY,RECLINE,8"H-9"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10043	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-019	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10039	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-015	1
D1	DWR1302D025	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-025	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7826	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C038	SPACER,8"H-9"H ARMREST PIVOT,1.00"W X 1.75"L,TRU-BALANCE POWER RECLINE,C-1302-038	1
F1 - F2	FRMASMB7112	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-035	1
F1	DWR1302C026	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-026	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

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***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

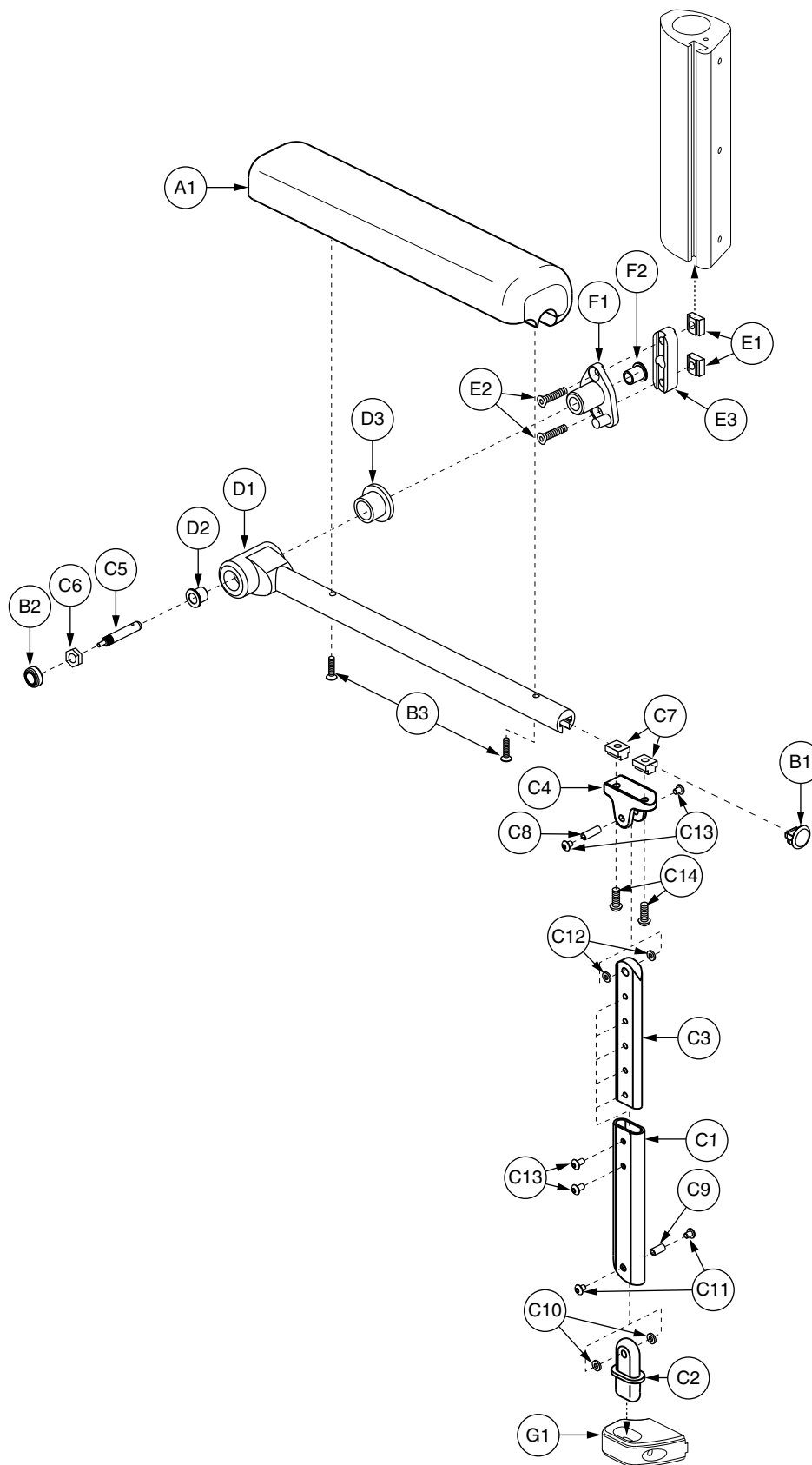


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B1 - G1	FRMASMB7819	ARMREST,ASSY,RECLINE,8"H-9"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10042	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-017	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88",QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10038	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-013	1
D1	DWR1302D026	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-026	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7825	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C038	SPACER,8"H-9"H ARMREST PIVOT,1.00"W X 1.75"L,TRU-BALANCE POWER RECLINE,C-1302-038	1
F1 - F2	FRMASMB7111	ARMREST,ASSY,PIVOT,8"H-9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-034	1
F1	DWR1302C025	ARMREST,PIVOT WELDMENT,8"H & 9"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-025	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

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***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

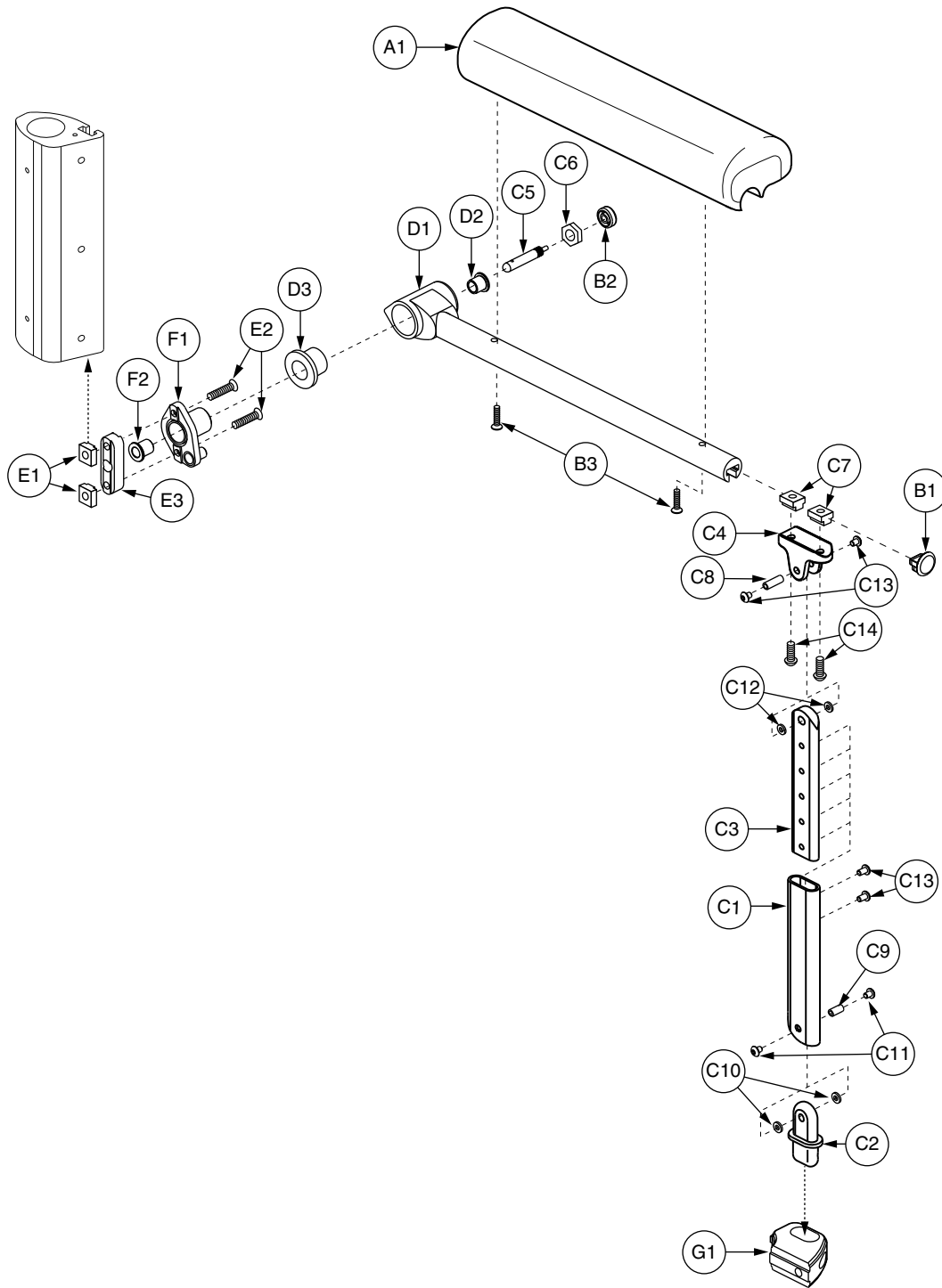


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B1 - G1	FRMASMB7822	ARMREST,ASSY,RECLINE,10"H-11"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10045	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-020	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10041	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-016	1
D1	DWR1302D027	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-027	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7828	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C037	SPACER,10"H-11"H ARMREST PIVOT,0.63"W X 2.13",TRU-BALANCE POWER RECLINE,C-1302-037	1
F1 - F2	FRMASMB7114	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-033	1
F1	DWR1302C031	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-031	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

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*G1 Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.



VII. Power Recline — 10"-11" Height, Waterfall, Full Length, Left

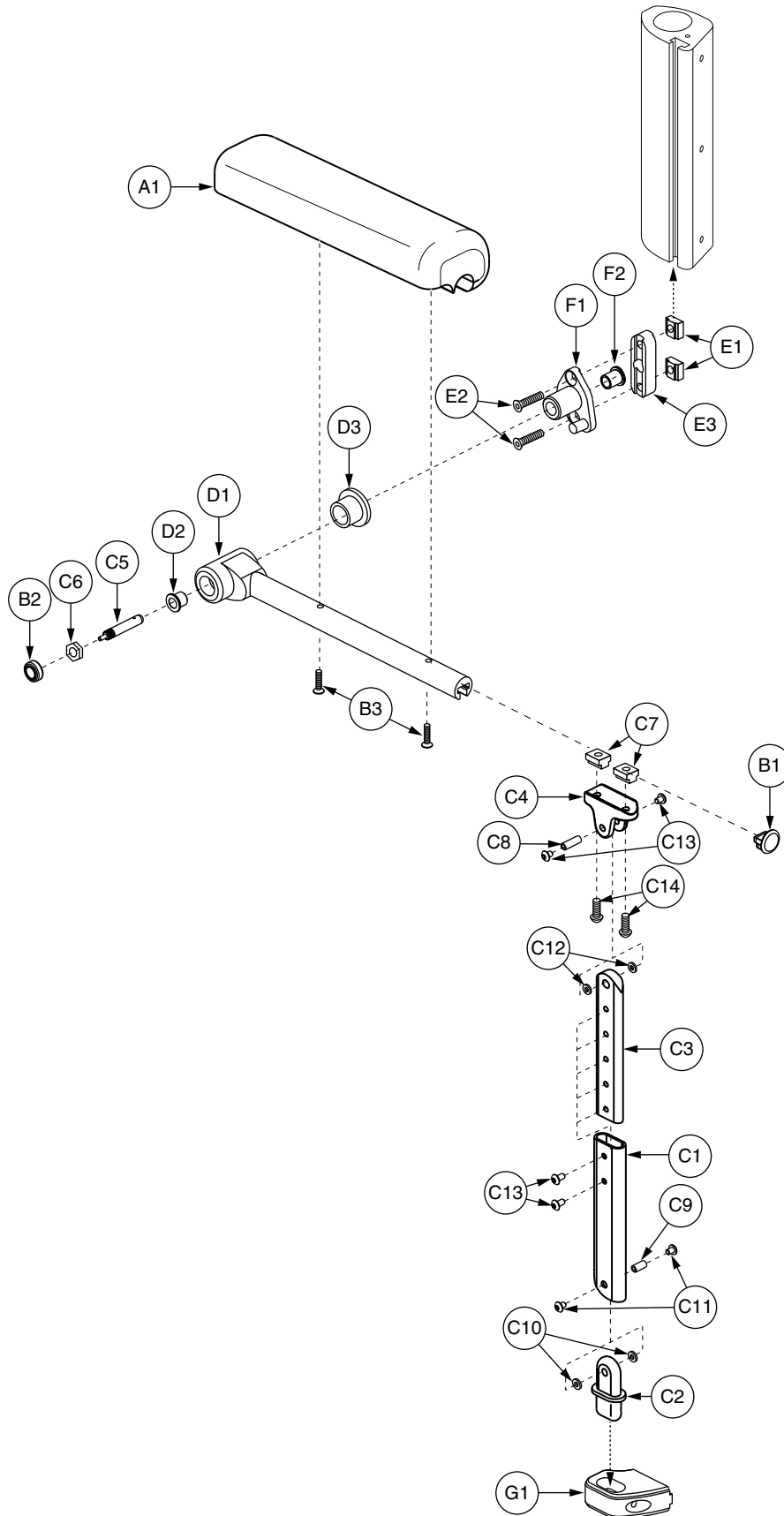
REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1165	ARMPAD,ASSY,WATERFALL,BLACK,14", FULL LENGTH	1
B1 - G1	FRMASMB7821	ARMREST,ASSY,RECLINE,10"H-11"H,FULL LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10044	ARMREST,ASSY,RECLINE,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-018	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10040	ARMREST,ASSY,TOP TUBE,FULL LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-014	1
D1	DWR1302D028	ARMREST,TOP TUBE WELDMENT,FULL LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-028	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7827	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C037	SPACER,10"H-11"H ARMREST PIVOT,0.63"W X 2.13",TRU-BALANCE POWER RECLINE,C-1302-037	1
F1 - F2	FRMASMB7113	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-032	1
F1	DWR1302C030	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-030	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

VII. Power Recline — 10"-11" Height, Waterfall, Desk Length, Right Side



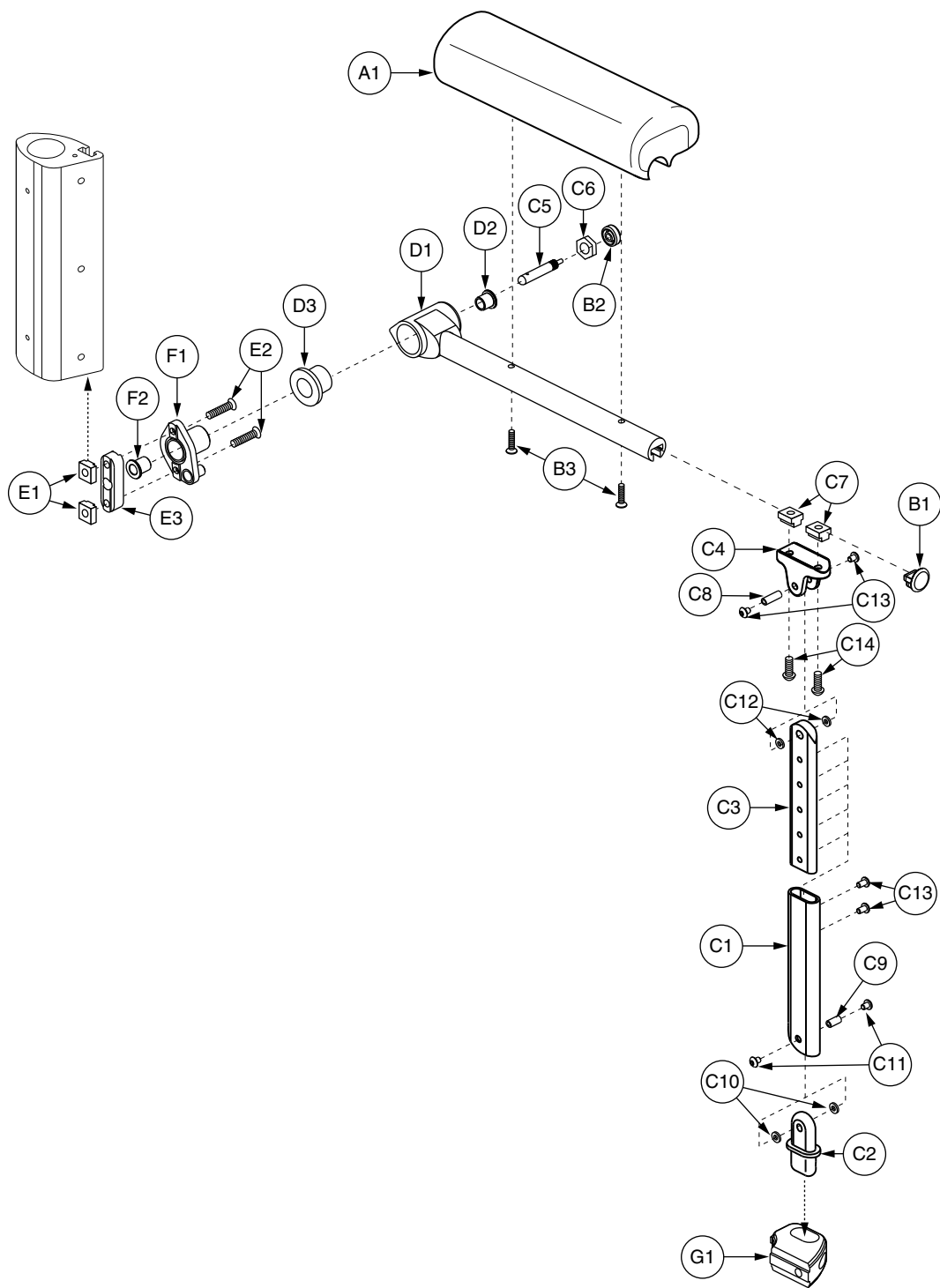
VII. Power Recline — 10"-11" Height, Waterfall, Desk Length, Right Side

REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B1 - G1	FRMASMB7824	ARMREST,ASSY,RECLINE,10"H-11"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10043	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,E-1302-019	1
C1	DWR1302C008	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-008	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10039	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,RIGHT,D-1302-015	1
D1	DWR1302D025	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,RIGHT,VERSION 2,D-1302-025	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7828	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,RIGHT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C037	SPACER,10"H-11"H ARMREST PIVOT,0.63"W X 2.13",TRU-BALANCE POWER RECLINE,C-1302-037	1
F1 - F2	FRMASMB7114	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-033	1
F1	DWR1302C031	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,RIGHT,C-1302-031	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

*G1 Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.

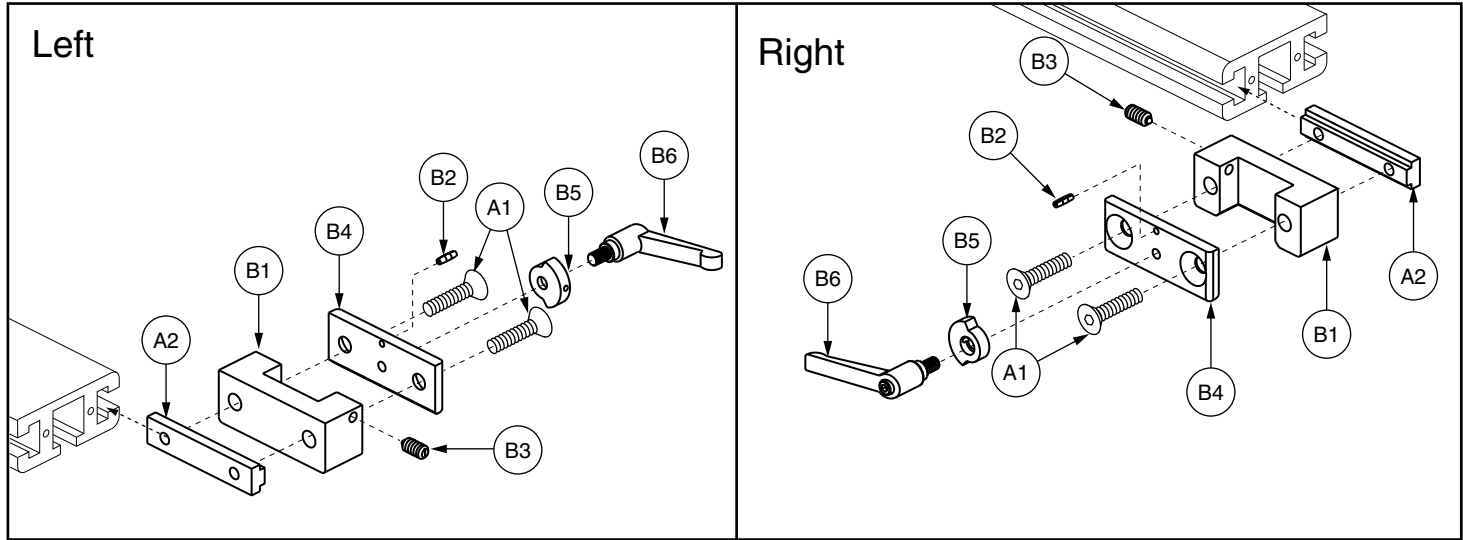


REF #	PART #	DESCRIPTION	QTY
A1	SETLRAM1164	ARMPAD,ASSY,WATERFALL,BLACK,9", DESK LENGTH	1
B1 - G1	FRMASMB7823	ARMREST,ASSY,RECLINE,10"H-11"H,DESK LENGTH,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
B1	DWR1367C043	END CAP,RECLINE ARMREST,TRU-BALANCE POWER RECLINE,C-1367-043	1
B2	DWR1367C042	CAP,PUSH BUTTON,RECLINE ARMREST QUICK RELEASE,TRU-BALANCE POWER RECLINE,C-1367-042	1
B3	SCRSHFH1081	SCREW,SHFH,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
C1 - D3	FRMASMB10042	ARMREST,ASSY,RECLINE,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,E-1302-017	1
C1	DWR1302C019	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK SLEEVE,TRU-BALANCE POWER RECLINE,LEFT,C-1302-019	1
C2	DWR1302C020	ARMREST,RECEIVER PIVOT KEY,TRU-BALANCE POWER RECLINE,C-1302-020	1
C3	DWR1302C012	ARMREST,HEIGHT ADJUSTABLE PIVOT LINK,TRU-BALANCE POWER RECLINE,C-1302-012	1
C4	DWR1302C018	ARMREST,PIVOT,T-SLOT,TRU-BALANCE POWER RECLINE,UPPER,C-1302-018	1
C5	DWR1302B003	PUSH PIN,3/8-24 X 1.88"L,QUICK RELEASE,TRU-BALANCE RECLINING ARMREST,B-1302-003	1
C6	NUTNJAM1034	NUT,NYLOCK JAM,ZINC,3/8-24	1
C7	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C8	INDPART2341	STAND-OFF,THREADED,10-32 X 0.750",0.250"OD,FEMALE,ROUND	1
C9	INDPART2342	STAND-OFF,THREADED,10-32 X 0.500",0.250"OD,FEMALE,ROUND	1
C10	WASNYLN1108	WASHER,FLAT,NYLON,0.250" ID X 0.625" OD X 0.031" TH	2
C11	SCRASBH1147	SCREW,BHSCS,BLACK ZINC,10-32 X 0.250",W/NYLON PATCH	2
C12	BRGTHST1005	BEARING,THRUST,0.250" ID X 0.625" OD X 0.063" TH	2
C13	SCRASBH1028	SCREW,BHSCS,BLACK ZINC,10-32 X 0.375",GRADE 8,W/NYLON PATCH	4
C14	SCRSHFH1085	SCREW,SHFH,BLACK ZINC,1/4-20 X 0.75",GRADE 8,W/NYLON PATCH,A-1367-005	2
D1 - D3	FRMASMB10038	ARMREST,ASSY,TOP TUBE,DESK LENGTH,W/BEARINGS,TRU-BALANCE POWER RECLINE,LEFT,D-1302-013	1
D1	DWR1302D026	ARMREST,TOP TUBE WELDMENT,DESK LENGTH,TRU-BALANCE POWER RECLINE,LEFT,VERSION 2,D-1302-026	1
D2	BRGFLNG1021	BEARING,FLANGE,0.375" ID X 0.50" OD X 0.50"TH X 0.6875"FOD X 0.62	1
D3	BRGFLNG1026	BEARING, FLANGE,BRONZE,0.875" ID X 1.125" OD X 1.00" TH SHAFT,1.50" FOD X 0.125" FTH	1
E1 - F2	FRMASMB7827	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT	1
E1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
E2	SCRSHFH1100	SCREW,SHFH,BLACK ZINC,1/4-20 X 1.00",GRADE 8,W/NYLON PATCH,B-1367-039	2
E3	DWR1302C037	SPACER,10"H-11"H ARMREST PIVOT,0.63"W X 2.13",TRU-BALANCE POWER RECLINE,C-1302-037	1
F1 - F2	FRMASMB7113	ARMREST,ASSY,PIVOT,10"H-11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-032	1
F1	DWR1302C030	ARMREST,PIVOT WELDMENT,10"H & 11"H,TRU-BALANCE POWER RECLINE,LEFT,C-1302-030	1
F2	BRGFLNG1028	BEARING, FLANGE,BRONZE,0.375" ID X 0.500" OD X 0.625" L,0.6875 FOD X 0.0625" FTH	1
*G1	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1

Notes :

This assembly replaces previous generations of Power Recline Armrest assemblies. Old parts are obsolete and would need to be replaced with this new assembly. Armrests may need to be replaced in pairs for aesthetic purposes. Contact Technical Service regarding previous generations.

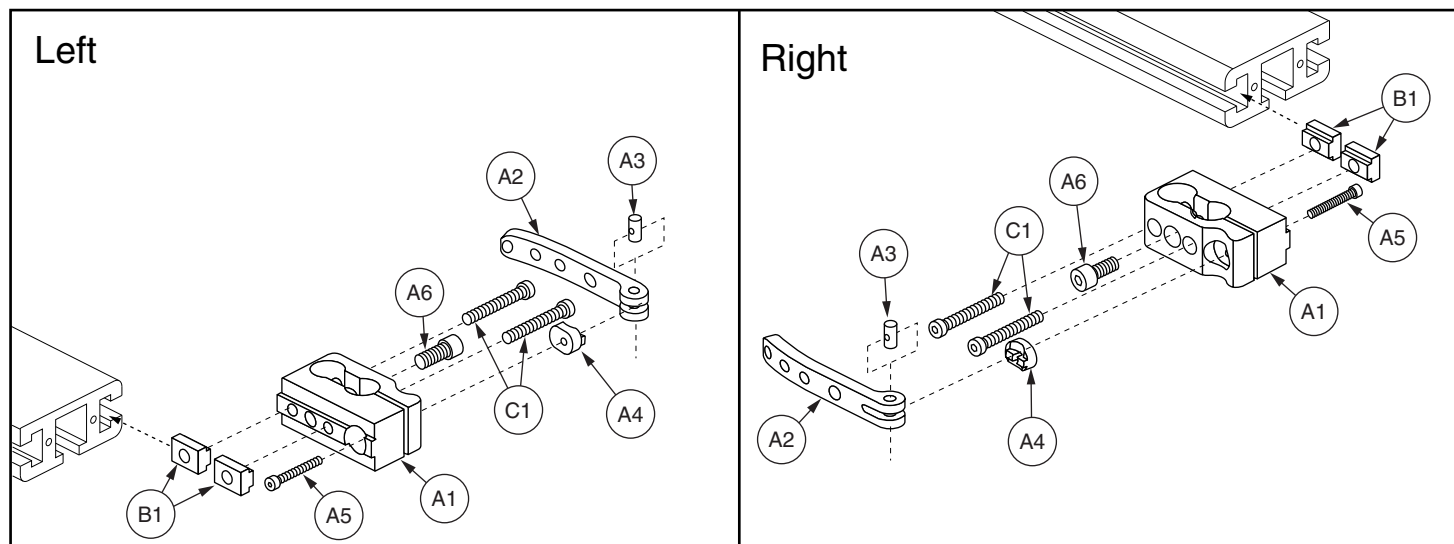
***G1** Refer to VII. Receiver Block - Power Recline, Standard Armpads for the illustration and the parts list.



REF #	PART #	DESCRIPTION	QTY
A1 — B6	FRMASMB6384	ARMREST,ASSY,RECEIVER BLOCK,SYNERGY,W/ DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,W/ MOUNTING HARDWARE	1
A1	SCRSHFH1062	SCREW,SHFH,BLACK ZINC,5/16-18 X 1.75",GRADE 8,W/NYLON PATCH	2
A2	DWR1360B015	T-NUT,BLACK,5/16-18 X 3", W/2",HOLE SPACING,B-1360-015	1
B1 — B6	FRMASMB6359	ARMREST,ASSY,RECEIVER BLOCK,W/DIE CAST LEVER & STOP BLOCK,RIGHT/LEFT,C-1010-111	1
B1	DWR1000B414	ARMREST,RECEIVER BLOCK,REMOVABLE ARMREST, LOW PROFILE,B-1000-414	1
B2	PINSPRG1026	SPRING PIN,0.1562" DIA X 0.125" L	1
B3	BPLSPRG1003	BALL PLUNGER,SPRING,1/4-20 X 0.531",DELIN,(VLIER: NM54N)	1
B4	DWR1010B046	ARMREST,RECEIVER BACK PLATE,REMOVABLE ARMREST, LOW PROFILE,B-1010-046	1
B5	DWR1010B045	ARMREST,STOP BLOCK,ARMREST RECEIVER,B-1010-045	1
B6	HDWINDV1073	LEVER,1/4-20 X 0.39" THREAD LENGTH X 1.77" HANDLE LENGTH,DIE CAST,(MSC:03782505)	1

Notes :

This assembly is used for right and left side removable armrests.

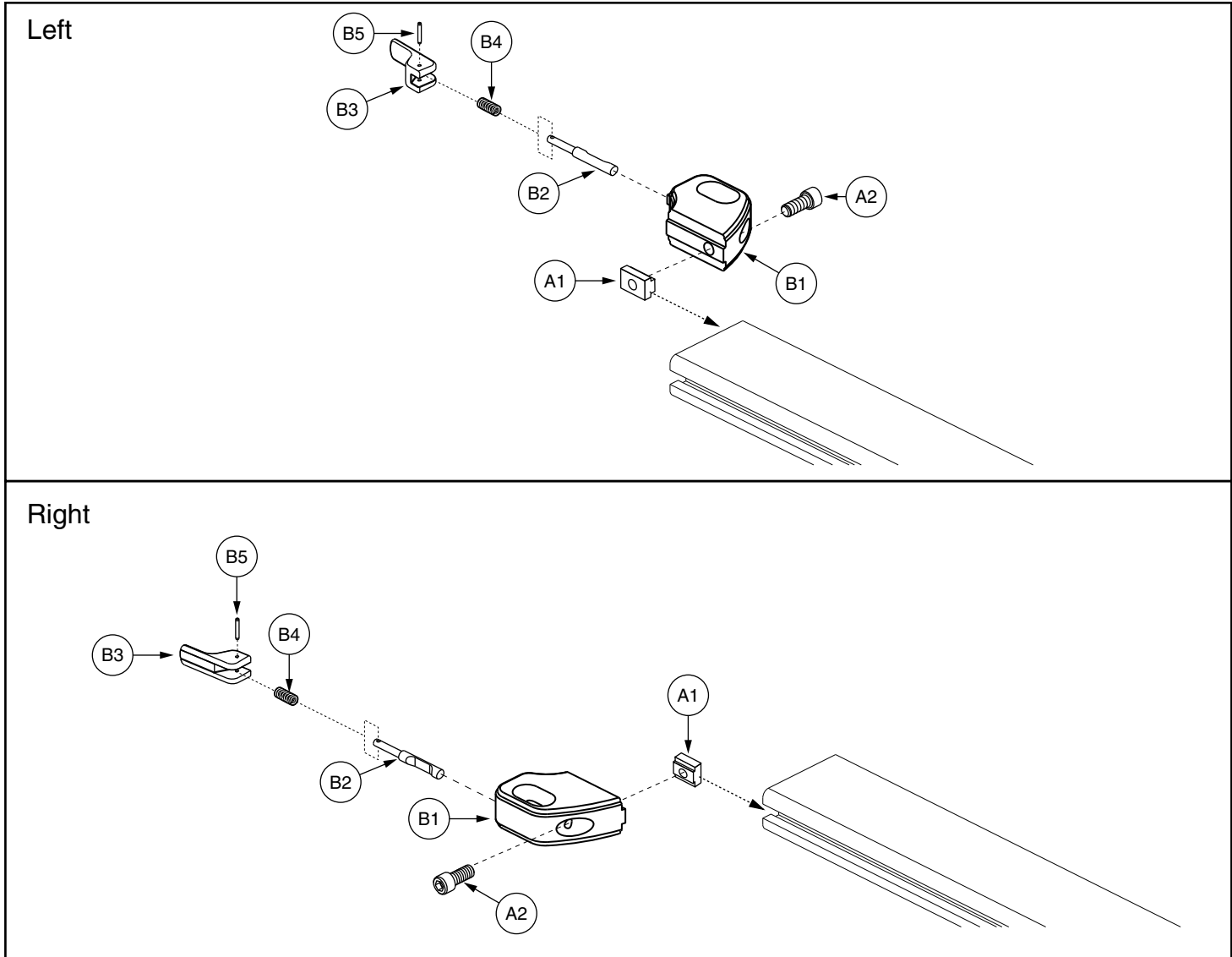


REF #	PART #	DESCRIPTION	QTY
*A1 - A6	FRMASMB8586	ARMREST,ASSY,RECEIVER BLOCK,QUANTUM SINGLE POST HEIGHT ADJUSTABLE,D-1354-019	1
A1	DWR1354D005	ARMREST,RECEIVER BLOCK,CLAMPING CAM,D-1354-005	1
A2	DWR1354C009	LEVER,CLAMPING CAM,C-1054-009	1
A3	DWR1354B008	THREADED STUD,B-1354-008	1
A4	DWR1354B012	BEARING,COPED,B-1354-012	1
A5	SCRSHCS1186	SCREW,SHCS,BLACK ZINC,8-32 X 1.250",GRADE 8,W/NYLON PATCH	1
A6	SCRSHCS1211	SCREW,SHCS,BLACK ZINC,5/16-18 X 0.750",GRADE 8,W/NYLON PATCH	1
B1	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	2
C1	SCRSHCS1005	SCREW, SHCS,BLACK ZINC,1/4-20 X 0.75"	2

Notes :

This assembly is used for right and left side Version 2 Quick Height Adjustable armrests.

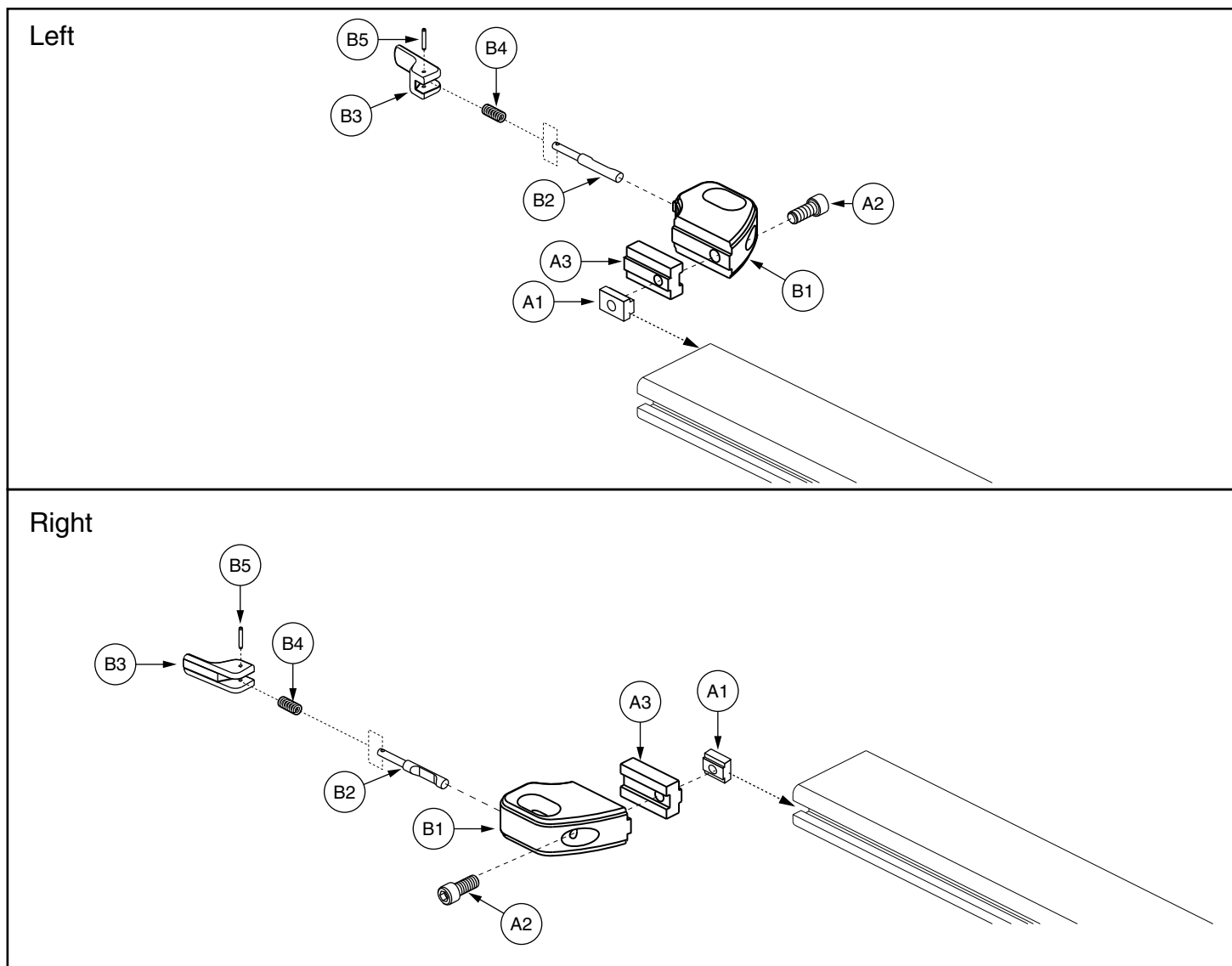
*A1 - A6 The mounting t-nuts (B1) and screws (C1) must be ordered separately.



REF #	PART #	DESCRIPTION	QTY
A1 — B5	FRMASMB7138	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,LEFT/RIGHT,W/MOUNTING HARDWARE	1
A1	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
A2	SCRSHCS1115	SCREW, SHCS,BLACK ZINC,5/16-18 X 0.875",W/NYLON PATCH	1
B1 — B5	FRMASMB7066	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,C-1302-027	1
B1	DWR1302D008	ARMREST,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,D-1302-008	1
B2	DWR1302C021	ARMREST,RECEIVER BLOCK LOCKING PIN,TRU-BALANCE POWER RECLINE,C-1302-021	1
B3	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
B4	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,(LEE SPRING:LC-029C-3)	1
B5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1

Notes :

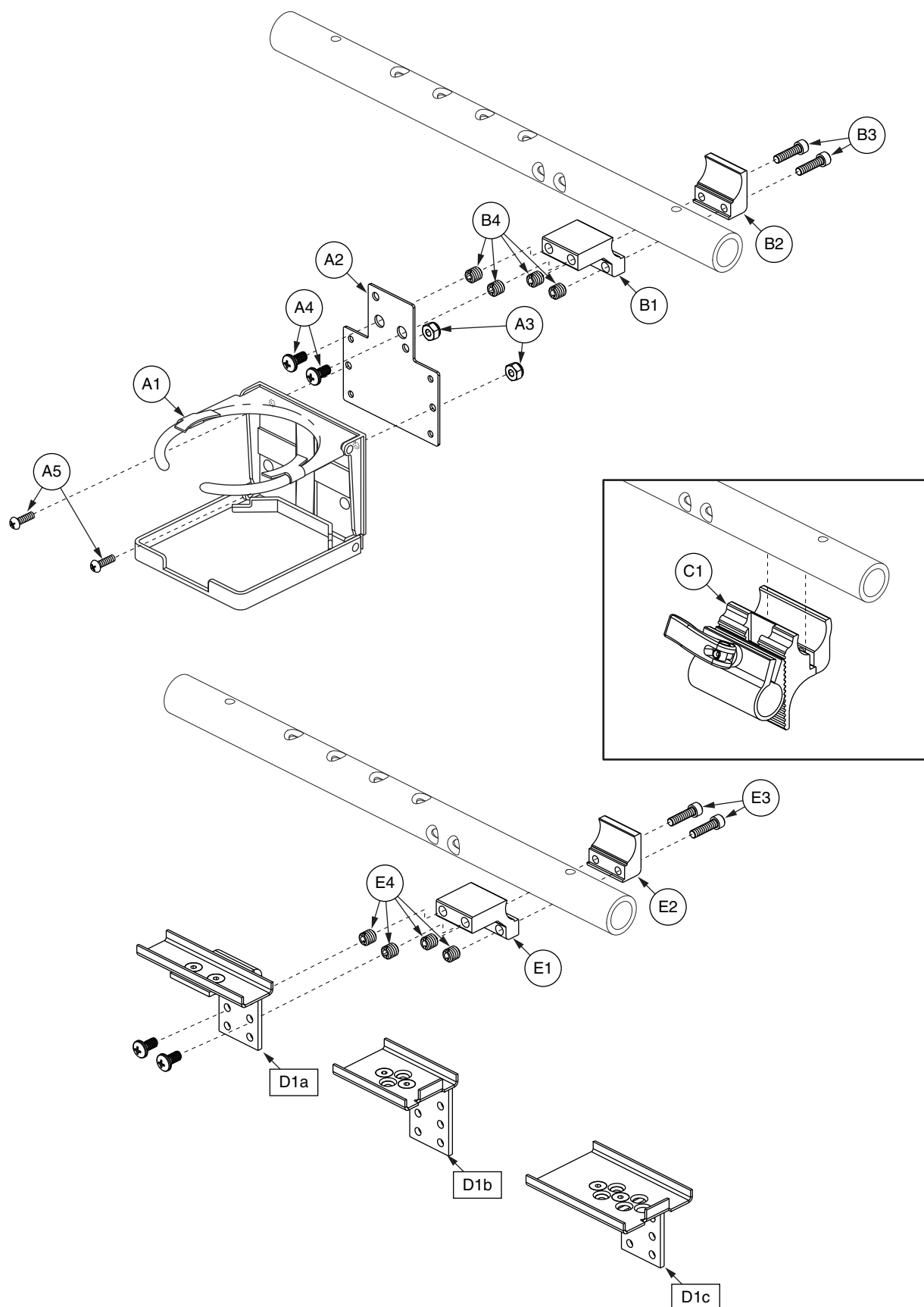
This assembly is used for right and left side power recline armrest assemblies.



REF #	PART #	DESCRIPTION	QTY
A1 — B5	FRMASMB7829	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,W/ WATERFALL SPACERS,LEFT/RIGHT	1
A1	DWR1360A004	T-NUT,5/16-18 X 0.875",A-1360-004	1
A2	SCRSHCS1166	SCREW,SHCS,BLACK ZINC,5/16-18 X 1.250",GRADE 8,W/NYLON PATCH,B-1302-019	1
A3	DWR1302C036	SPACER,RECEIVER BLOCK,1.00"W X 1.75"L,TRU-BALANCE POWER RECLINE,LOWER,C-1302-036	1
B1 — B5	FRMASMB7066	ARMREST,ASSY,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,C-1302-027	1
B1	DWR1302D008	ARMREST,RECEIVER BLOCK,TRU-BALANCE POWER RECLINE,D-1302-008	1
B2	DWR1302C021	ARMREST,RECEIVER BLOCK LOCKING PIN,TRU-BALANCE POWER RECLINE,C-1302-021	1
B3	DWR1335B013	CAM LATCH,TWO POST FLIP UP,HEIGHT ADJUSTABLE ARMREST	1
B4	SPGRAW1070	SPRING,0.500"FL X 0.029"WIRE DIA X 0.240"OD X RATE: 23.7 LBS/IN,COMPRESSION,(LEE SPRING:LC-029C-3)	1
B5	PINSPRG1018	SPRING PIN,0.0937" DIA X 0.625" L	1

Notes :

This assembly is used for right and left side power recline armrest assemblies.

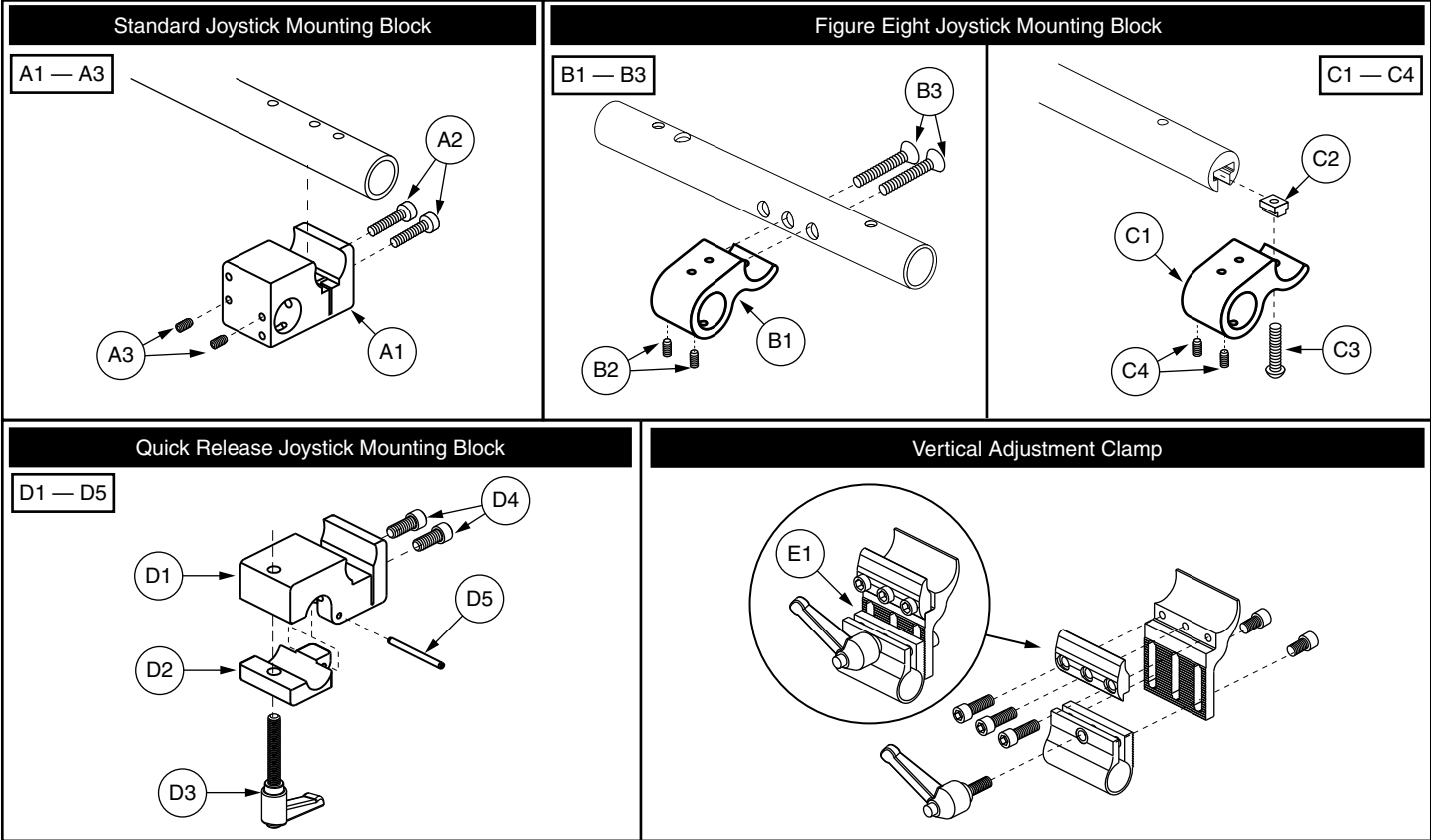


IX. Joystick Mounting Brackets — Universal with Cup Holder and Toggle Clamps

REF #	PART #	DESCRIPTION	QTY
A1 - B4	ACCASMB2635	CUP HOLDER,ASSY,QUANTUM,W/TOGGLE BOX CLAMP,RIGHT	1
A1 - B4	ACCASMB2634	CUP HOLDER,ASSY,QUANTUM,W/TOGGLE BOX CLAMP,LEFT	1
A1	ACCCUPH1000	CUP HOLDER,LARGE	1
A2	DWG1600B620	MOUNTING BRACKET,ACCESSORY,VERSA SEAT,B-1600-062	1
A3	NUTNYLK1001	NUT,NYLOCK,BLACK ZINC,10-32	2
A4	SCRPTH1015	SCREW, PTH,BLACK ZINC,10-32 X 5/8"	2
A5	SCRPPH1029	SCREW, PPH,BLACK ZINC,10-32 X 0.375"	2
B1 - B4	FRMASMB8929	MOUNTING BRACKET,ASSY,TOGGLE BOX,W/THREADED INSERTS,C-1380-022	1
B1	DWR1380B024	MOUNTING BRACKET,TOGGLE BOX,ADJUSTMENT BLOCK,B-1380-024	1
B2	DWR1380B025	MOUNTING BRACKET,TOGGLE BOX,CLAMP BLOCK,B-1380-025	1
B3	SCRSHCS1123	SCREW,SHCS,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
B4	DWR1005B072	THREADED INSERT,STEEL,10-32 INTERNAL,5/16-18 EXTERNAL,THIN WALL,B-1005-072	4
C1	FRMASMB16062	JOYSTICK RECEIVER MOUNT,ASSY,UNIVERSAL,ADJUSTABLE BLOCK,D-1000-313	1
D1a - E4	FRMASMB17640	MOUNTING BRACKET,ASSY,4-WAY TOGGLE SWITCH,W/TOGGLE BOX CLAMP	1
D1b - E4	FRMASMB17641	MOUNTING BRACKET,ASSY,4-WAY BUTTON TOGGLE SWITCH,W/TOGGLE BOX CLAMP	1
D1c - E4	FRMASMB17642	MOUNTING BRACKET,ASSY,QUAD PUSH BUTTON SWITCH,W/TOGGLE BOX CLAMP	1
D1a	FRMASMB7346	MOUNTING BRACKET,ASSY,QUAD PUSH BUTTON SWITCH,TRU-BALANCE POWER RECLINE,C-1367-048	1
D1b	FRMASMB7345	MOUNTING BRACKET,ASSY,4-WAY BUTTON TOGGLE SWITCH,TRU-BALANCE POWER RECLINE,C-1367-047	1
D1c	FRMASMB7344	MOUNTING BRACKET,ASSY,4-WAY TOGGLE SWITCH,TRU-BALANCE POWER RECLINE,C-1367-046	1
E1 - E4	FRMASMB8929	MOUNTING BRACKET,ASSY,TOGGLE BOX,W/THREADED INSERTS,C-1380-022	1
E1	DWR1380B024	MOUNTING BRACKET,TOGGLE BOX,ADJUSTMENT BLOCK,B-1380-024	1
E2	DWR1380B025	MOUNTING BRACKET,TOGGLE BOX,CLAMP BLOCK,B-1380-025	1
E3	SCRSHCS1123	SCREW,SHCS,BLACK ZINC,10-32 X 0.75",GRADE 8,W/NYLON PATCH	2
E4	DWR1005B072	THREADED INSERT,STEEL,10-32 INTERNAL,5/16-18 EXTERNAL,THIN WALL,B-1005-072	4

Notes :

Top-level assemblies will include components designated with corresponding lower-case letters. Parts without lower-case extensions will be included in all top-level assemblies.



IX. Joystick Mounting Brackets — Previous Generations

REF #	PART #	DESCRIPTION	QTY
A1 - A3	FRMASMB1355	MOUNTING BRACKET,ASSY,JOYSTICK RECEIVER MOUNT BLOCK,VERSA/SYNERGY	1
A1	DWR1600D121	MOUNTING BRACKET,JOYSTICK,VERSA SEAT,D-1600-121	1
A2	SCRALNH1013	SCREW,SHCS,BLACK ZINC,1/4-20 X 1.00"	2
A3	SCRSETS1088	SCREW,SET,BLACK ZINC,10-32 X 0.1875",W/NYLON PATCH	2
B1 - B3	FRMASMB3140	JOYSTICK RECEIVER MOUNT,ASSY,FIGURE EIGHT,VERSA/SYNERGY	1
B1	DWR1000B214	MOUNTING BRACKET,JOYSTICK SUPPORT BRACKET,B-1000-214	1
B2	SCRSETS1027	SCREW,SET,10-32 X 0.25"	2
B3	SCRSHF1017	SCREW,SHFH,10-32 X 1.00"	2
C1 - C4	FRMASMB13047	JOYSTICK RECEIVER MOUNT,ASSY,FIGURE EIGHT,T-SLOT ARMS,QUANTUM REHAB	1
C1	DWR1000B214	MOUNTING BRACKET,JOYSTICK SUPPORT BRACKET,B-1000-214	1
C2	DWR1360A002	T-NUT,1/4-20 X 0.5625",A-1360-002	1
C3	SCRASBH1096	SCREW,BHSCS,BLACK ZINC,1/4-20 X 0.625",GRADE 8,W/NYLON PATCH,A-1360-009	1
C4	SCRSETS1027	SCREW,SET,BLACK ZINC,10-32 X 0.25"	2
D1 - D5	FRMASMB6175	JOYSTICK RECEIVER MOUNT,ASSY,QUICK RELEASE,QUANTUM REHAB,B-1000-417	1
D1	FRMASMB6176	JOYSTICK RECEIVER BLOCK,ASSY,QUICK RELEASE,W/ HELI-COIL INSERT, QUANTUM REHAB,B-1000-418	1
D2	DWR1000B416	JOYSTICK RECEIVER BLOCK,QUICK RELEASE, LOWER, QUANTUM REHAB,B-1000-416	1
D3	HDWINDV1072	LEVER,1/4-20 X 1.26" X 1.77"HANDLE LENGTH,DIE CAST,(MSC:03782554)	1
D4	SCRSHCS1240	SCREW,SHCS,BLACK ZINC,1/4-20 X 0.625"	2
D5	PINSPRG1031	SPRING PIN,SLOTTED,BLACK ZINC,STEEL,0.125"DIA X 0.625"L	1
*E1	FRMASMB10419	JOYSTICK RECEIVER MOUNT,ASSY,QUANTUM REHAB,CANADA,(MOTION CONCEPTS: TRC0405)	1

Notes :

*E1 Only available as an assembled part.



Pride®

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